

Safety Data Sheet

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- 1.1. Product identifier
Mixture identification:
Trade name: Singlepack Cyan T0482
- 1.2. Relevant identified uses of the substance or mixture and uses advised against
Recommended use:
Ink for inkjet printing
- 1.3. Details of the supplier of the safety data sheet
Company:
EPSON EUROPE B.V.
Azie building, Atlas ArenA, Hoogoorddreef 5, 1101 BA Amsterdam
Zuidoost The Netherlands
Phone number: +31-20-314-5000
Competent person responsible for the safety data sheet:
chemicals@epson-europe.com
Date: 01/11/2016
Revision: 1.0
- 1.4. Emergency telephone number
Phone number: +31-20-314-5000
Giftnotruf Berlin; +48 (0) 30 30686 790







SECTION 2: Hazards identification

- 2.1. Classification of the substance or mixture
EC regulation criteria 1272/2008 (CLP)
The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
Adverse physicochemical, human health and environmental effects:
No other hazards
- 2.2. Label elements
The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
Hazard pictograms:
None
Hazard statements:
None
Precautionary statements:
None
Special Provisions:
EUH210 Safety data sheet available on request.
EUH208 Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May produce an allergic reaction.
Special provisions according to Annex XVII of REACH and subsequent amendments:
None
- 2.3. Other hazards
vPvB Substances: None - PBT Substances: None
Other Hazards:
No other hazards

SECTION 3: Composition/information on ingredients

- 3.1. Substances
No
- 3.2. Mixtures
Hazardous components within the meaning of the CLP regulation and related classification:

Safety Data Sheet

| Qty | Name | Ident. Number | Classification |
|-----------------|---|--|--|
| 50% ~ 65% | Water | CAS: 7732-18-5 EC: 231-791-2 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 7% ~ 10% | 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether | Index number: 603-183-00-0 CAS: 143-22-6 EC: 205-592-6 REACH No.: 01-21194751 07-38 |  3.3/1 Eye Dam. 1 H318 |
| 7% ~ 10% | Glycerol | CAS: 56-81-5 EC: 200-289-5 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 0.25% ~ 0.5% | Triethanol amine | CAS: 102-71-6 EC: 203-049-8 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| < 0.05% | 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one | Index number: 613-088-00-6 CAS: 2634-33-5 EC: 220-120-9 |  3.1/4/Oral Acute Tox. 4 H302  3.2/2 Skin Irrit. 2 H315  3.3/1 Eye Dam. 1 H318  3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317  4.1/A1 Aquatic Acute 1 H400 |

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

Treatment:

None

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO₂).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Safety Data Sheet

- Burning produces heavy smoke.
- 5.3. Advice for firefighters
Use suitable breathing apparatus .
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

- 6.1. Personal precautions, protective equipment and emergency procedures
Wear personal protection equipment.
Remove persons to safety.
See protective measures under point 7 and 8.
- 6.2. Environmental precautions
Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.
Retain contaminated washing water and dispose it.
In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.
Suitable material for taking up: absorbing material, organic, sand
- 6.3. Methods and material for containment and cleaning up
Wash with plenty of water.
- 6.4. Reference to other sections
See also section 8 and 13

SECTION 7: Handling and storage

- 7.1. Precautions for safe handling
Avoid contact with skin and eyes, inhalation of vapours and mists.
Do not eat or drink while working.
See also section 8 for recommended protective equipment.
- 7.2. Conditions for safe storage, including any incompatibilities
Keep away from food, drink and feed.
Incompatible materials:
None in particular.
Instructions as regards storage premises:
Adequately ventilated premises.
- 7.3. Specific end use(s)
None in particular

SECTION 8: Exposure controls/personal protection

- 8.1. Control parameters
Glycerol - CAS: 56-81-5
- OEL Type: OSHA - LTE: 5 mg/m³ - Notes: PEL, as mist, respirable fraction
- OEL Type: OSHA - LTE: 15 mg/m³ - Notes: PEL, as mist, total dust
DNEL Exposure Limit Values
No data available
PNEC Exposure Limit Values
2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether -
CAS: 143-22-6
Target: Fresh Water - Value: 1.5 mg/l
Target: Freshwater sediments - Value: 5.77 mg/kg
Target: Marine water - Value: 0.15 mg/l
Target: Marine water sediments - Value: 0.13 mg/kg
Target: Microorganisms in sewage treatments - Value: 200 mg/l
- 8.2. Exposure controls
Eye protection:

Safety Data Sheet

Not needed for normal use. Anyway, operate according good working practices.

Protection for skin:
No special precaution must be adopted for normal use.

Protection for hands:
Not needed for normal use.

Respiratory protection:
Not needed for normal use.

Thermal Hazards:
None

Environmental exposure controls:
None

Appropriate engineering controls:
None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|---|
| Appearance and colour: | Cyan Liquid |
| Odour: | Slightly |
| Odour threshold: | No data available |
| pH: | 8.5 ~ 9.8 at 20 °C |
| Melting point / freezing point: | No data available |
| Initial boiling point and boiling range: | No data available |
| Solid/gas flammability: | No data available |
| Upper/lower flammability or explosive limits: | No data available |
| Vapour density: | No data available |
| Flash point: | Does not flash until 100 °C / 212 ° F (closed cup method, ASTM D 3278) |
| Evaporation rate: | No data available |
| Vapour pressure: | No data available |
| Relative density: | 1.069 at 20 °C |
| Solubility in water: | Complete |
| Solubility in oil: | No data available |
| Partition coefficient (n-octanol/water): | No data available |
| Auto-ignition temperature: | No data available |
| Decomposition temperature: | No data available |
| Viscosity: | < 5 mPa·s at 20 °C |
| Explosive properties: | No data available |
| Oxidizing properties: | No data available |

9.2. Other information

| | |
|-----------------|-------------------|
| Miscibility: | No data available |
| Fat Solubility: | No data available |
| Conductivity: | No data available |

SECTION 10: Stability and reactivity

- 10.1. Reactivity
Stable under normal conditions
- 10.2. Chemical stability
Stable under normal conditions
- 10.3. Possibility of hazardous reactions
None
- 10.4. Conditions to avoid
Stable under normal conditions.
- 10.5. Incompatible materials
None in particular.

Safety Data Sheet

10.6. Hazardous decomposition products
None.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological information of the mixture:

- a) acute toxicity:
 - Test: LD50 - Route: Oral - Species: Rat > 2500 mg/kg
 - Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg
- b) skin corrosion/irritation:
 - Test: Skin Irritant - Species: Rabbit Mild irritant
- c) serious eye damage/irritation:
 - Test: Eye Irritant - Species: Rabbit Minimal irritant
- d) respiratory or skin sensitisation:
 - Test: Skin Sensitisation - Route: LLNA - Species: Mouse Non-sensitiser
- e) germ cell mutagenicity:
 - Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli
Negative

Toxicological information of the main substances found in the mixture:

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether -
CAS: 143-22-6

- a) acute toxicity:
 - Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.
 - Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

Glycerol - CAS: 56-81-5

- a) acute toxicity:
 - Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941
 - Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969. - Notes: BEHAVIORAL: HEADACHE
GASTROINTESTINAL: NAUSEA OR VOMITING

Triethanol amine - CAS: 102-71-6

- a) acute toxicity:
 - Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982Vol. -, Pg. 114, 1982.
 - Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989. - Notes: GASTROINTESTINAL: "HYPERMOTILITY, DIARRHEA" KIDNEY, URETER, AND BLADDER: OTHER CHANGES
BEHAVIORAL: CONVULSIONS OR EFFECT ON SEIZURE THRESHOLD

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as 'No data available':

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;

Safety Data Sheet

- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

SECTION 12: Ecological information

- 12.1. Toxicity
Adopt good working practices, so that the product is not released into the environment.
No data available
- 12.2. Persistence and degradability
No data available
- 12.3. Bioaccumulative potential
No data available
- 12.4. Mobility in soil
No data available
- 12.5. Results of PBT and vPvB assessment
vPvB Substances: None - PBT Substances: None
- 12.6. Other adverse effects
None

SECTION 13: Disposal considerations

- 13.1. Waste treatment methods
Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

- 14.1. UN number
Not classified as dangerous in the meaning of transport regulations.
- 14.2. UN proper shipping name
No data available
- 14.3. Transport hazard class(es)
No data available
- 14.4. Packing group
No data available
- 14.5. Environmental hazards
No data available
- 14.6. Special precautions for user
No data available
- 14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
No data available

SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
 - Dir. 98/24/EC (Risks related to chemical agents at work)
 - Dir. 2000/39/EC (Occupational exposure limit values)
 - Regulation (EC) n. 1907/2006 (REACH)
 - Regulation (EC) n. 1272/2008 (CLP)
 - Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
 - Regulation (EU) 2015/830
 - Regulation (EU) n. 286/2011 (ATP 2 CLP)
 - Regulation (EU) n. 618/2012 (ATP 3 CLP)
 - Regulation (EU) n. 487/2013 (ATP 4 CLP)
 - Regulation (EU) n. 944/2013 (ATP 5 CLP)

Safety Data Sheet

Regulation (EU) n. 605/2014 (ATP 6 CLP)

Restrictions related to the product or the substances contained according to Annex XVII
Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

No restriction.

Restrictions related to the substances contained:

No restriction.

Where applicable, refer to the following regulatory provisions :

Directive 2003/105/CE ('Activities linked to risks of serious accidents') and subsequent amendments.

Regulation (EC) nr 648/2004 (detergents).

1999/13/EC (VOC directive)

Provisions related to directives 82/501/EC(Seveso), 96/82/EC(Seveso II):

No data available

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H318 Causes serious eye damage.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H400 Very toxic to aquatic life.

| Hazard class and hazard category | Code | Description |
|----------------------------------|---------------|--------------------------------------|
| Acute Tox. 4 | 3.1/4/Oral | Acute toxicity (oral), Category 4 |
| Skin Irrit. 2 | 3.2/2 | Skin irritation, Category 2 |
| Eye Dam. 1 | 3.3/1 | Serious eye damage, Category 1 |
| Skin Sens. 1,1A,1B | 3.4.2/1-1A-1B | Skin Sensitisation, Category 1,1A,1B |
| Aquatic Acute 1 | 4.1/A1 | Acute aquatic hazard, category 1 |

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,
Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van
Nostrand Reinold

CCNL - Appendix 1

Insert further consulted bibliography

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of
Dangerous Goods by Road.

CAS: Chemical Abstracts Service (division of the American Chemical
Society).

CLP: Classification, Labeling, Packaging.

DNEL: Derived No Effect Level.

Safety Data Sheet

| | |
|-------------|---|
| EINECS: | European Inventory of Existing Commercial Chemical Substances. |
| GefStoffVO: | Ordinance on Hazardous Substances, Germany. |
| GHS: | Globally Harmonized System of Classification and Labeling of Chemicals. |
| IATA: | International Air Transport Association. |
| IATA-DGR: | Dangerous Goods Regulation by the "International Air Transport Association" (IATA). |
| ICAO: | International Civil Aviation Organization. |
| ICAO-TI: | Technical Instructions by the "International Civil Aviation Organization" (ICAO). |
| IMDG: | International Maritime Code for Dangerous Goods. |
| INCI: | International Nomenclature of Cosmetic Ingredients. |
| KSt: | Explosion coefficient. |
| LC50: | Lethal concentration, for 50 percent of test population. |
| LD50: | Lethal dose, for 50 percent of test population. |
| LTE: | Long-term exposure. |
| PNEC: | Predicted No Effect Concentration. |
| RID: | Regulation Concerning the International Transport of Dangerous Goods by Rail. |
| STE: | Short-term exposure. |
| STEL: | Short Term Exposure limit. |
| STOT: | Specific Target Organ Toxicity. |
| TLV: | Threshold Limiting Value. |
| TWATLV: | Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard). |
| WGK: | German Water Hazard Class. |

Safety Data Sheet

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- 1.1. Product identifier
Mixture identification:
Trade name: Singlepack Magenta T0483
- 1.2. Relevant identified uses of the substance or mixture and uses advised against
Recommended use:
Ink for inkjet printing
- 1.3. Details of the supplier of the safety data sheet
Company:
EPSON EUROPE B.V.
Azie building, Atlas ArenA, Hoogoorddreef 5, 1101 BA Amsterdam
Zuidoost The Netherlands
Phone number: +31-20-314-5000
Competent person responsible for the safety data sheet:
chemicals@epson-europe.com
Date: 01/11/2016
Revision: 1.0
- 1.4. Emergency telephone number
Phone number: +31-20-314-5000
Giftnotruf Berlin; +48 (0) 30 30686 790

SECTION 2: Hazards identification

- 2.1. Classification of the substance or mixture
EC regulation criteria 1272/2008 (CLP)
The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
Adverse physicochemical, human health and environmental effects:
No other hazards
- 2.2. Label elements
The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
Hazard pictograms:
None
Hazard statements:
None
Precautionary statements:
None
Special Provisions:
EUH210 Safety data sheet available on request.
EUH208 Contains FYS-109. May produce an allergic reaction.
EUH208 Contains 2,4,7,9-tetramethyldec-5-yne-4,7-diol. May produce an allergic reaction.
EUH208 Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May produce an allergic reaction.
Special provisions according to Annex XVII of REACH and subsequent amendments:
None
- 2.3. Other hazards
vPvB Substances: None - PBT Substances: None
Other Hazards:
No other hazards














SECTION 3: Composition/information on ingredients

- 3.1. Substances
No

Safety Data Sheet

3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

| Qty | Name | Ident. Number | Classification |
|-----------------|---|--|---|
| 50% ~ 65% | Water | CAS: 7732-18-5 EC: 231-791-2 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 7% ~ 10% | Glycerol | CAS: 56-81-5 EC: 200-289-5 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 7% ~ 10% | 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether | Index number: 603-183-00-0 CAS: 143-22-6 EC: 205-592-6 REACH No.: 01-21194751 07-38 |  3.3/1 Eye Dam. 1 H318 |
| 1% ~ 3% | M-119 | EC: 443-370-2 |  3.3/1 Eye Dam. 1 H318 |
| 0.5% ~ 1% | Triethanol amine | CAS: 102-71-6 EC: 203-049-8 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 0.25% ~ 0.5% | FYS-109 | EC: 445-480-6 REACH No.: 01-00000188 01-72 |  3.3/2 Eye Irrit. 2 H319  3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317  4.1/C2 Aquatic Chronic 2 H411 |
| 0.1% ~ 0.25% | 2,4,7,9-tetramethyldec-5-yne-4,7-diol | CAS: 126-86-3 EC: 204-809-1 |  3.3/1 Eye Dam. 1 H318  3.4.2/1B Skin Sens. 1B H317  4.1/C3 Aquatic Chronic 3 H412 |
| < 0.05% | 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one | Index number: 613-088-00-6 CAS: 2634-33-5 EC: 220-120-9 |  3.1/4/Oral Acute Tox. 4 H302  3.2/2 Skin Irrit. 2 H315  3.3/1 Eye Dam. 1 H318  3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317  4.1/A1 Aquatic Acute 1 H400 |

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

Safety Data Sheet

- None
- 4.3. Indication of any immediate medical attention and special treatment needed
Treatment:
None

SECTION 5: Firefighting measures

- 5.1. Extinguishing media
Suitable extinguishing media:
Water.
Carbon dioxide (CO₂).
Extinguishing media which must not be used for safety reasons:
None in particular.
- 5.2. Special hazards arising from the substance or mixture
Do not inhale explosion and combustion gases.
Burning produces heavy smoke.
- 5.3. Advice for firefighters
Use suitable breathing apparatus .
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

- 6.1. Personal precautions, protective equipment and emergency procedures
Wear personal protection equipment.
Remove persons to safety.
See protective measures under point 7 and 8.
- 6.2. Environmental precautions
Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.
Retain contaminated washing water and dispose it.
In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.
Suitable material for taking up: absorbing material, organic, sand
- 6.3. Methods and material for containment and cleaning up
Wash with plenty of water.
- 6.4. Reference to other sections
See also section 8 and 13

SECTION 7: Handling and storage

- 7.1. Precautions for safe handling
Avoid contact with skin and eyes, inhalation of vapours and mists.
Do not eat or drink while working.
See also section 8 for recommended protective equipment.
- 7.2. Conditions for safe storage, including any incompatibilities
Keep away from food, drink and feed.
Incompatible materials:
None in particular.
Instructions as regards storage premises:
Adequately ventilated premises.
- 7.3. Specific end use(s)
None in particular

SECTION 8: Exposure controls/personal protection

- 8.1. Control parameters

Safety Data Sheet

Glycerol - CAS: 56-81-5
 - OEL Type: OSHA - LTE: 5 mg/m³ - Notes: PEL, as mist, respirable fraction
 - OEL Type: OSHA - LTE: 15 mg/m³ - Notes: PEL, as mist, total dust
 DNEL Exposure Limit Values
 No data available
 PNEC Exposure Limit Values
 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether -
 CAS: 143-22-6
 Target: Fresh Water - Value: 1.5 mg/l
 Target: Freshwater sediments - Value: 5.77 mg/kg
 Target: Marine water - Value: 0.15 mg/l
 Target: Marine water sediments - Value: 0.13 mg/kg
 Target: Microorganisms in sewage treatments - Value: 200 mg/l
 2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3
 Target: Fresh Water - Value: 0.04 mg/l
 Target: Marine water - Value: 0.004 mg/l
 Target: Freshwater sediments - Value: 0.32 mg/kg
 Target: Marine water sediments - Value: 0.032 mg/kg

8.2. Exposure controls

Eye protection:
 Not needed for normal use. Anyway, operate according good working practices.
 Protection for skin:
 No special precaution must be adopted for normal use.
 Protection for hands:
 Not needed for normal use.
 Respiratory protection:
 Not needed for normal use.
 Thermal Hazards:
 None
 Environmental exposure controls:
 None
 Appropriate engineering controls:
 None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|---|
| Appearance and colour: | Magenta Liquid |
| Odour: | Slightly |
| Odour threshold: | No data available |
| pH: | 8.5 ~ 9.5 at 20 °C |
| Melting point / freezing point: | No data available |
| Initial boiling point and boiling range: | No data available |
| Solid/gas flammability: | No data available |
| Upper/lower flammability or explosive limits: | No data available |
| Vapour density: | No data available |
| Flash point: | Does not flash until 100 °C / 212 ° F (closed cup method, ASTM D 3278) |
| Evaporation rate: | No data available |
| Vapour pressure: | No data available |
| Relative density: | 1.072 at 20 °C |
| Solubility in water: | Complete |
| Solubility in oil: | No data available |
| Partition coefficient (n-octanol/water): | No data available |
| Auto-ignition temperature: | No data available |

Safety Data Sheet

| | |
|----------------------------|--------------------|
| Decomposition temperature: | No data available |
| Viscosity: | < 5 mPa·s at 20 °C |
| Explosive properties: | No data available |
| Oxidizing properties: | No data available |
| 9.2. Other information | |
| Miscibility: | No data available |
| Fat Solubility: | No data available |
| Conductivity: | No data available |

SECTION 10: Stability and reactivity

- 10.1. Reactivity
Stable under normal conditions
- 10.2. Chemical stability
Stable under normal conditions
- 10.3. Possibility of hazardous reactions
None
- 10.4. Conditions to avoid
Stable under normal conditions.
- 10.5. Incompatible materials
None in particular.
- 10.6. Hazardous decomposition products
None.

SECTION 11: Toxicological information

- 11.1. Information on toxicological effects
 - Toxicological information of the mixture:
 - a) acute toxicity:
 - Test: LD50 - Route: Oral - Species: Rat > 2500 mg/kg
 - Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg
 - b) skin corrosion/irritation:
 - Test: Skin Irritant - Species: Rabbit Non-irritant
 - c) serious eye damage/irritation:
 - Test: Eye Irritant - Species: Rabbit Mild irritant
 - d) respiratory or skin sensitisation:
 - Test: Skin Sensitisation - Route: LLNA - Species: Mouse Non-sensitiser
 - e) germ cell mutagenicity:
 - Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli
 - Negative
 - Toxicological information of the main substances found in the mixture:
 - Glycerol - CAS: 56-81-5
 - a) acute toxicity:
 - Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941
 - Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969. - Notes: BEHAVIORAL: HEADACHE
 - GASTROINTESTINAL: NAUSEA OR VOMITING
 - 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6
 - a) acute toxicity:
 - Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.
 - Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

Safety Data Sheet

Triethanol amine - CAS: 102-71-6

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982Vol. -, Pg. 114, 1982.

Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989. - Notes: GASTROINTESTINAL: "HYPERMOTILITY, DIARRHEA" KIDNEY, URETER, AND BLADDER: OTHER CHANGES BEHAVIORAL: CONVULSIONS OR EFFECT ON SEIZURE THRESHOLD

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg - Notes: OECD TG No.402

b) skin corrosion/irritation:

Test: Skin Irritant - Species: Rabbit Mild irritant - Notes: OECD TG No.404

c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Highly irritating - Notes: EPA OTS 798.4500

d) respiratory or skin sensitisation:

Test: Skin Sensitisation - Route: LLNA - Species: Mouse Sensitiser - Notes: OECD TG No.429

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium Negative - Notes: OECD TG No.471

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as 'No data available':

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) Aquatic acute toxicity:

Endpoint: LC50 - Species: Fish = 36 mg/l - Duration h: 96 - Notes: OECD TG No.203

Endpoint: EC50 - Species: Daphnia = 88 mg/l - Duration h: 48 - Notes: OECD TG No.202

Endpoint: EC50 - Species: Algae = 15 mg/l - Duration h: 72 - Notes: OECD TG No.201

c) Bacteria toxicity:

Endpoint: EC50 - Species: activated sludge = mg/l - Notes: OECD TG No.209

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

Safety Data Sheet

- 12.4. Mobility in soil
No data available
- 12.5. Results of PBT and vPvB assessment
vPvB Substances: None - PBT Substances: None
- 12.6. Other adverse effects
None

SECTION 13: Disposal considerations

- 13.1. Waste treatment methods
Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

- 14.1. UN number
Not classified as dangerous in the meaning of transport regulations.
- 14.2. UN proper shipping name
No data available
- 14.3. Transport hazard class(es)
No data available
- 14.4. Packing group
No data available
- 14.5. Environmental hazards
No data available
- 14.6. Special precautions for user
No data available
- 14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
No data available

SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
 - Dir. 98/24/EC (Risks related to chemical agents at work)
 - Dir. 2000/39/EC (Occupational exposure limit values)
 - Regulation (EC) n. 1907/2006 (REACH)
 - Regulation (EC) n. 1272/2008 (CLP)
 - Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
 - Regulation (EU) 2015/830
 - Regulation (EU) n. 286/2011 (ATP 2 CLP)
 - Regulation (EU) n. 618/2012 (ATP 3 CLP)
 - Regulation (EU) n. 487/2013 (ATP 4 CLP)
 - Regulation (EU) n. 944/2013 (ATP 5 CLP)
 - Regulation (EU) n. 605/2014 (ATP 6 CLP)
- Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications:
 - Restrictions related to the product:
No restriction.
 - Restrictions related to the substances contained:
No restriction.
- Where applicable, refer to the following regulatory provisions :
 - Directive 2003/105/CE ('Activities linked to risks of serious accidents') and subsequent amendments.
 - Regulation (EC) nr 648/2004 (detergents).
 - 1999/13/EC (VOC directive)

Provisions related to directives 82/501/EC(Seveso), 96/82/EC(Seveso II):

Safety Data Sheet

No data available

15.2. Chemical safety assessment
No

SECTION 16: Other information

Full text of phrases referred to in Section 3:

- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.
- H302 Harmful if swallowed.
- H315 Causes skin irritation.
- H400 Very toxic to aquatic life.

| Hazard class and hazard category | Code | Description |
|----------------------------------|---------------|--|
| Acute Tox. 4 | 3.1/4/Oral | Acute toxicity (oral), Category 4 |
| Skin Irrit. 2 | 3.2/2 | Skin irritation, Category 2 |
| Eye Dam. 1 | 3.3/1 | Serious eye damage, Category 1 |
| Eye Irrit. 2 | 3.3/2 | Eye irritation, Category 2 |
| Skin Sens. 1,1A,1B | 3.4.2/1-1A-1B | Skin Sensitisation, Category 1,1A,1B |
| Skin Sens. 1B | 3.4.2/1B | Skin Sensitisation, Category 1B |
| Aquatic Acute 1 | 4.1/A1 | Acute aquatic hazard, category 1 |
| Aquatic Chronic 2 | 4.1/C2 | Chronic (long term) aquatic hazard, category 2 |
| Aquatic Chronic 3 | 4.1/C3 | Chronic (long term) aquatic hazard, category 3 |

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

- ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities
 - SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold
 - CCNL - Appendix 1
- Insert further consulted bibliography

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

- ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
- CAS: Chemical Abstracts Service (division of the American Chemical Society).
- CLP: Classification, Labeling, Packaging.
- DNEL: Derived No Effect Level.
- EINECS: European Inventory of Existing Commercial Chemical Substances.
- GefStoffVO: Ordinance on Hazardous Substances, Germany.
- GHS: Globally Harmonized System of Classification and Labeling of Chemicals.
- IATA: International Air Transport Association.
- IATA-DGR: Dangerous Goods Regulation by the "International Air Transport Association" (IATA).

Safety Data Sheet

| | |
|----------|---|
| ICAO: | International Civil Aviation Organization. |
| ICAO-TI: | Technical Instructions by the "International Civil Aviation Organization" (ICAO). |
| IMDG: | International Maritime Code for Dangerous Goods. |
| INCI: | International Nomenclature of Cosmetic Ingredients. |
| KSt: | Explosion coefficient. |
| LC50: | Lethal concentration, for 50 percent of test population. |
| LD50: | Lethal dose, for 50 percent of test population. |
| LTE: | Long-term exposure. |
| PNEC: | Predicted No Effect Concentration. |
| RID: | Regulation Concerning the International Transport of Dangerous Goods by Rail. |
| STE: | Short-term exposure. |
| STEL: | Short Term Exposure limit. |
| STOT: | Specific Target Organ Toxicity. |
| TLV: | Threshold Limiting Value. |
| TWATLV: | Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard). |
| WGK: | German Water Hazard Class. |

Safety Data Sheet

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- 1.1. Product identifier
Mixture identification:
Trade name: Singlepack Yellow T0484
- 1.2. Relevant identified uses of the substance or mixture and uses advised against
Recommended use:
Ink for inkjet printing
- 1.3. Details of the supplier of the safety data sheet
Company:
EPSON EUROPE B.V.
Azie building, Atlas ArenA, Hoogoorddreef 5, 1101 BA Amsterdam
Zuidoost The Netherlands
Phone number: +31-20-314-5000
Competent person responsible for the safety data sheet:
chemicals@epson-europe.com
Date: 01/11/2016
Revision: 1.0
- 1.4. Emergency telephone number
Phone number: +31-20-314-5000
Giftnotruf Berlin; +48 (0) 30 30686 790

SECTION 2: Hazards identification

- 2.1. Classification of the substance or mixture
EC regulation criteria 1272/2008 (CLP)
The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
Adverse physicochemical, human health and environmental effects:
No other hazards
- 2.2. Label elements
The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
Hazard pictograms:
None
Hazard statements:
None
Precautionary statements:
None
Special Provisions:
EUH210 Safety data sheet available on request.
EUH208 Contains Direct Yellow 173. May produce an allergic reaction.
EUH208 Contains 2,4,7,9-tetramethyldec-5-yne-4,7-diol. May produce an allergic reaction.
EUH208 Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May produce an allergic reaction.
Special provisions according to Annex XVII of REACH and subsequent amendments:
None
- 2.3. Other hazards
vPvB Substances: None - PBT Substances: None
Other Hazards:
No other hazards











SECTION 3: Composition/information on ingredients

- 3.1. Substances
No

Safety Data Sheet

3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

| Qty | Name | Ident. Number | Classification |
|--------------|---|--|---|
| 65% ~ 80% | Water | CAS: 7732-18-5 EC: 231-791-2 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 10% ~ 12.5% | Glycerol | CAS: 56-81-5 EC: 200-289-5 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 7% ~ 10% | 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether | Index number: 603-183-00-0 CAS: 143-22-6 EC: 205-592-6 REACH No.: 01-21194751 07-38 |  3.3/1 Eye Dam. 1 H318 |
| 1% ~ 3% | Direct Yellow 173 | Index number: 611-141-00-8 EC: 414-410-6 REACH No.: 01-00000161 46-74 |  3.3/1 Eye Dam. 1 H318  3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317 |
| 0.1% ~ 0.25% | 2,4,7,9-tetramethyldec-5-yne-4,7-diol | CAS: 126-86-3 EC: 204-809-1 |  3.3/1 Eye Dam. 1 H318  3.4.2/1B Skin Sens. 1B H317 4.1/C3 Aquatic Chronic 3 H412 |
| < 0.05% | 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one | Index number: 613-088-00-6 CAS: 2634-33-5 EC: 220-120-9 |  3.1/4/Oral Acute Tox. 4 H302  3.2/2 Skin Irrit. 2 H315  3.3/1 Eye Dam. 1 H318  3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317  4.1/A1 Aquatic Acute 1 H400 |

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

Treatment:

None

Safety Data Sheet

SECTION 5: Firefighting measures

- 5.1. Extinguishing media
 - Suitable extinguishing media:
 - Water.
 - Carbon dioxide (CO₂).
 - Extinguishing media which must not be used for safety reasons:
 - None in particular.
- 5.2. Special hazards arising from the substance or mixture
 - Do not inhale explosion and combustion gases.
 - Burning produces heavy smoke.
- 5.3. Advice for firefighters
 - Use suitable breathing apparatus .
 - Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
 - Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

- 6.1. Personal precautions, protective equipment and emergency procedures
 - Wear personal protection equipment.
 - Remove persons to safety.
 - See protective measures under point 7 and 8.
- 6.2. Environmental precautions
 - Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.
 - Retain contaminated washing water and dispose it.
 - In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.
 - Suitable material for taking up: absorbing material, organic, sand
- 6.3. Methods and material for containment and cleaning up
 - Wash with plenty of water.
- 6.4. Reference to other sections
 - See also section 8 and 13

SECTION 7: Handling and storage

- 7.1. Precautions for safe handling
 - Avoid contact with skin and eyes, inhalation of vapours and mists.
 - Do not eat or drink while working.
 - See also section 8 for recommended protective equipment.
- 7.2. Conditions for safe storage, including any incompatibilities
 - Keep away from food, drink and feed.
 - Incompatible materials:
 - None in particular.
 - Instructions as regards storage premises:
 - Adequately ventilated premises.
- 7.3. Specific end use(s)
 - None in particular

SECTION 8: Exposure controls/personal protection

- 8.1. Control parameters
 - Glycerol - CAS: 56-81-5
 - OEL Type: OSHA - LTE: 5 mg/m³ - Notes: PEL, as mist, respirable fraction
 - OEL Type: OSHA - LTE: 15 mg/m³ - Notes: PEL, as mist, total dust
 - DNEL Exposure Limit Values
 - No data available
 - PNEC Exposure Limit Values

Safety Data Sheet

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether -
CAS: 143-22-6

Target: Fresh Water - Value: 1.5 mg/l
Target: Freshwater sediments - Value: 5.77 mg/kg
Target: Marine water - Value: 0.15 mg/l
Target: Marine water sediments - Value: 0.13 mg/kg
Target: Microorganisms in sewage treatments - Value: 200 mg/l

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

Target: Fresh Water - Value: 0.04 mg/l
Target: Marine water - Value: 0.004 mg/l
Target: Freshwater sediments - Value: 0.32 mg/kg
Target: Marine water sediments - Value: 0.032 mg/kg

8.2. Exposure controls

Eye protection:

Not needed for normal use. Anyway, operate according good working practices.

Protection for skin:

No special precaution must be adopted for normal use.

Protection for hands:

Not needed for normal use.

Respiratory protection:

Not needed for normal use.

Thermal Hazards:

None

Environmental exposure controls:

None

Appropriate engineering controls:

None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|---|
| Appearance and colour: | Yellow Liquid |
| Odour: | Slightly |
| Odour threshold: | No data available |
| pH: | 8.6 ~ 9.6 at 20 °C |
| Melting point / freezing point: | No data available |
| Initial boiling point and boiling range: | No data available |
| Solid/gas flammability: | No data available |
| Upper/lower flammability or explosive limits: | No data available |
| Vapour density: | No data available |
| Flash point: | Does not flash until 100 °C / 212 ° F (closed cup method, ASTM D 3278) |
| Evaporation rate: | No data available |
| Vapour pressure: | No data available |
| Relative density: | 1.061 at 20 °C |
| Solubility in water: | Complete |
| Solubility in oil: | No data available |
| Partition coefficient (n-octanol/water): | No data available |
| Auto-ignition temperature: | No data available |
| Decomposition temperature: | No data available |
| Viscosity: | < 5 mPa·s at 20 °C |
| Explosive properties: | No data available |
| Oxidizing properties: | No data available |

9.2. Other information

Miscibility: No data available

Safety Data Sheet

Fat Solubility: No data available
Conductivity: No data available

SECTION 10: Stability and reactivity

- 10.1. Reactivity
Stable under normal conditions
- 10.2. Chemical stability
Stable under normal conditions
- 10.3. Possibility of hazardous reactions
None
- 10.4. Conditions to avoid
Stable under normal conditions.
- 10.5. Incompatible materials
None in particular.
- 10.6. Hazardous decomposition products
None.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological information of the mixture:

- a) acute toxicity:
Test: LD50 - Route: Oral - Species: Rat > 2500 mg/kg
Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg
- b) skin corrosion/irritation:
Test: Skin Irritant - Species: Rabbit Non-irritant
- c) serious eye damage/irritation:
Test: Eye Irritant - Species: Rabbit Mild irritant
- d) respiratory or skin sensitisation:
Test: Skin Sensitisation - Route: LLNA - Species: Mouse Non-sensitiser
- e) germ cell mutagenicity:
Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli
Negative

Toxicological information of the main substances found in the mixture:

Glycerol - CAS: 56-81-5

- a) acute toxicity:
Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941
Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969 Vol. -, Pg. 288, 1969. - Notes: BEHAVIORAL: HEADACHE
GASTROINTESTINAL: NAUSEA OR VOMITING

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

- a) acute toxicity:
Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.
Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

Direct Yellow 173 - Index number: 611-141-00-8

- a) acute toxicity:
Test: LD50 - Route: Oral - Species: Rat > 2000 mg/kg - Source: Acute Oral Toxicity Study with H113664 in Rats. - Notes: 84/449/EEC
Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg - Source: Acute Dermal Toxicity Study with H113664 in Rats - Notes: 84/449/EEC

Safety Data Sheet

- b) skin corrosion/irritation:
Test: Skin Irritant - Species: Rabbit Slight - Duration: 4h - Source: Primary Skin Irritation Study with H113664 in Rabbits - Notes: 84/449/EEC
 - c) serious eye damage/irritation:
Test: Eye Irritant - Species: Rabbit Severe irritant - Source: Primary Eye Irritation Study with H113664 in Rabbits - Notes: 84/449/EEC
 - d) respiratory or skin sensitisation:
Test: Skin Sensitisation - Species: Guinea pig Sensitiser - Source: Contact Hypersensitivity to H113664 in Albino Guinea Pigs, Maximisation Test - Notes: 84/449/EEC
 - e) germ cell mutagenicity:
Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli Negative - Source: Salmonella typhimurium and Escherichia coli Reverse Mutation Assay for Azo dyes with H113664 - Notes: 84/449/EEC
- 2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3
- a) acute toxicity:
Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg - Notes: OECD TG No.402
 - b) skin corrosion/irritation:
Test: Skin Irritant - Species: Rabbit Mild irritant - Notes: OECD TG No.404
 - c) serious eye damage/irritation:
Test: Eye Irritant - Species: Rabbit Highly irritating - Notes: EPA OTS 798.4500
 - d) respiratory or skin sensitisation:
Test: Skin Sensitisation - Route: LLNA - Species: Mouse Sensitiser - Notes: OECD TG No.429
 - e) germ cell mutagenicity:
Test: Mutagenesis - Species: Salmonella Typhimurium Negative - Notes: OECD TG No.471
- Direct Yellow 173 - Index number: 611-141-00-8
LD50 > 2000mg/kg Rat(Oral)
No-irritant to Rabbits skin

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as 'No data available':

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

Direct Yellow 173 - Index number: 611-141-00-8

a) Aquatic acute toxicity:

Endpoint: LC50 - Species: Fish > 120 mg/l - Duration h: 96

Endpoint: EC50 - Species: Daphnia > 20 mg/l - Duration h: 48

Endpoint: ErC50 - Species: Algae > 100 mg/l

Safety Data Sheet

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) Aquatic acute toxicity:

Endpoint: LC50 - Species: Fish = 36 mg/l - Duration h: 96 - Notes: OECD TG No.203

Endpoint: EC50 - Species: Daphnia = 88 mg/l - Duration h: 48 - Notes: OECD TG No.202

Endpoint: EC50 - Species: Algae = 15 mg/l - Duration h: 72 - Notes: OECD TG No.201

c) Bacteria toxicity:

Endpoint: EC50 - Species: activated sludge = mg/l - Notes: OECD TG No.209

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

vPvB Substances: None - PBT Substances: None

12.6. Other adverse effects

None

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

14.1. UN number

Not classified as dangerous in the meaning of transport regulations.

14.2. UN proper shipping name

No data available

14.3. Transport hazard class(es)

No data available

14.4. Packing group

No data available

14.5. Environmental hazards

No data available

14.6. Special precautions for user

No data available

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Dir. 98/24/EC (Risks related to chemical agents at work)

Dir. 2000/39/EC (Occupational exposure limit values)

Regulation (EC) n. 1907/2006 (REACH)

Regulation (EC) n. 1272/2008 (CLP)

Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013

Regulation (EU) 2015/830

Regulation (EU) n. 286/2011 (ATP 2 CLP)

Regulation (EU) n. 618/2012 (ATP 3 CLP)

Regulation (EU) n. 487/2013 (ATP 4 CLP)

Regulation (EU) n. 944/2013 (ATP 5 CLP)

Regulation (EU) n. 605/2014 (ATP 6 CLP)

Safety Data Sheet

Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

No restriction.

Restrictions related to the substances contained:

No restriction.

Where applicable, refer to the following regulatory provisions :

Directive 2003/105/CE ('Activities linked to risks of serious accidents') and subsequent amendments.

Regulation (EC) nr 648/2004 (detergents).

1999/13/EC (VOC directive)

Provisions related to directives 82/501/EC(Seveso), 96/82/EC(Seveso II):

No data available

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H400 Very toxic to aquatic life.

| Hazard class and hazard category | Code | Description |
|----------------------------------|---------------|--|
| Acute Tox. 4 | 3.1/4/Oral | Acute toxicity (oral), Category 4 |
| Skin Irrit. 2 | 3.2/2 | Skin irritation, Category 2 |
| Eye Dam. 1 | 3.3/1 | Serious eye damage, Category 1 |
| Skin Sens. 1,1A,1B | 3.4.2/1-1A-1B | Skin Sensitisation, Category 1,1A,1B |
| Skin Sens. 1B | 3.4.2/1B | Skin Sensitisation, Category 1B |
| Aquatic Acute 1 | 4.1/A1 | Acute aquatic hazard, category 1 |
| Aquatic Chronic 3 | 4.1/C3 | Chronic (long term) aquatic hazard, category 3 |

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

CCNL - Appendix 1

Insert further consulted bibliography

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.

CAS: Chemical Abstracts Service (division of the American Chemical Society).

Safety Data Sheet

| | |
|-------------|---|
| CLP: | Classification, Labeling, Packaging. |
| DNEL: | Derived No Effect Level. |
| EINECS: | European Inventory of Existing Commercial Chemical Substances. |
| GefStoffVO: | Ordinance on Hazardous Substances, Germany. |
| GHS: | Globally Harmonized System of Classification and Labeling of Chemicals. |
| IATA: | International Air Transport Association. |
| IATA-DGR: | Dangerous Goods Regulation by the "International Air Transport Association" (IATA). |
| ICAO: | International Civil Aviation Organization. |
| ICAO-TI: | Technical Instructions by the "International Civil Aviation Organization" (ICAO). |
| IMDG: | International Maritime Code for Dangerous Goods. |
| INCI: | International Nomenclature of Cosmetic Ingredients. |
| KSt: | Explosion coefficient. |
| LC50: | Lethal concentration, for 50 percent of test population. |
| LD50: | Lethal dose, for 50 percent of test population. |
| LTE: | Long-term exposure. |
| PNEC: | Predicted No Effect Concentration. |
| RID: | Regulation Concerning the International Transport of Dangerous Goods by Rail. |
| STE: | Short-term exposure. |
| STEL: | Short Term Exposure limit. |
| STOT: | Specific Target Organ Toxicity. |
| TLV: | Threshold Limiting Value. |
| TWATLV: | Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard). |
| WGK: | German Water Hazard Class. |

Safety Data Sheet

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- 1.1. Product identifier
Mixture identification:
Trade name: Singlepack Light Magenta T0486
- 1.2. Relevant identified uses of the substance or mixture and uses advised against
Recommended use:
Ink for inkjet printing
- 1.3. Details of the supplier of the safety data sheet
Company:
EPSON EUROPE B.V.
Azie building, Atlas ArenA, Hoogoorddreef 5, 1101 BA Amsterdam
Zuidoost The Netherlands
Phone number: +31-20-314-5000
Competent person responsible for the safety data sheet:
chemicals@epson-europe.com
Date: 01/11/2016
Revision: 1.0
- 1.4. Emergency telephone number
Phone number: +31-20-314-5000
Giftnotruf Berlin; +48 (0) 30 30686 790








SECTION 2: Hazards identification

- 2.1. Classification of the substance or mixture
EC regulation criteria 1272/2008 (CLP)
The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
Adverse physicochemical, human health and environmental effects:
No other hazards
- 2.2. Label elements
The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
Hazard pictograms:
None
Hazard statements:
None
Precautionary statements:
None
Special Provisions:
EUH210 Safety data sheet available on request.
EUH208 Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May produce an allergic reaction.
Special provisions according to Annex XVII of REACH and subsequent amendments:
None
- 2.3. Other hazards
vPvB Substances: None - PBT Substances: None
Other Hazards:
No other hazards

SECTION 3: Composition/information on ingredients

- 3.1. Substances
No
- 3.2. Mixtures
Hazardous components within the meaning of the CLP regulation and related classification:

Safety Data Sheet

| Qty | Name | Ident. Number | Classification |
|----------------|---|--|--|
| 50% ~ 65% | Water | CAS: 7732-18-5 EC: 231-791-2 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 10% ~ 12.5% | Glycerol | CAS: 56-81-5 EC: 200-289-5 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| 7% ~ 10% | 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether | Index number: 603-183-00-0 CAS: 143-22-6 EC: 205-592-6 REACH No.: 01-21194751 07-38 |  3.3/1 Eye Dam. 1 H318 |
| 1% ~ 3% | M-119 | EC: 443-370-2 |  3.3/1 Eye Dam. 1 H318 |
| 0.5% ~ 1% | Triethanol amine | CAS: 102-71-6 EC: 203-049-8 | The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). |
| < 0.05% | 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one | Index number: 613-088-00-6 CAS: 2634-33-5 EC: 220-120-9 |  3.1/4/Oral Acute Tox. 4 H302  3.2/2 Skin Irrit. 2 H315  3.3/1 Eye Dam. 1 H318  3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317  4.1/A1 Aquatic Acute 1 H400 |

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

Treatment:

None

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO₂).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Safety Data Sheet

- Do not inhale explosion and combustion gases.
Burning produces heavy smoke.
- 5.3. Advice for firefighters
Use suitable breathing apparatus .
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

- 6.1. Personal precautions, protective equipment and emergency procedures
Wear personal protection equipment.
Remove persons to safety.
See protective measures under point 7 and 8.
- 6.2. Environmental precautions
Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.
Retain contaminated washing water and dispose it.
In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.
Suitable material for taking up: absorbing material, organic, sand
- 6.3. Methods and material for containment and cleaning up
Wash with plenty of water.
- 6.4. Reference to other sections
See also section 8 and 13

SECTION 7: Handling and storage

- 7.1. Precautions for safe handling
Avoid contact with skin and eyes, inhalation of vapours and mists.
Do not eat or drink while working.
See also section 8 for recommended protective equipment.
- 7.2. Conditions for safe storage, including any incompatibilities
Keep away from food, drink and feed.
Incompatible materials:
None in particular.
Instructions as regards storage premises:
Adequately ventilated premises.
- 7.3. Specific end use(s)
None in particular

SECTION 8: Exposure controls/personal protection

- 8.1. Control parameters
Glycerol - CAS: 56-81-5
- OEL Type: OSHA - LTE: 5 mg/m³ - Notes: PEL, as mist, respirable fraction
- OEL Type: OSHA - LTE: 15 mg/m³ - Notes: PEL, as mist, total dust
DNEL Exposure Limit Values
No data available
PNEC Exposure Limit Values
2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether -
CAS: 143-22-6
Target: Fresh Water - Value: 1.5 mg/l
Target: Freshwater sediments - Value: 5.77 mg/kg
Target: Marine water - Value: 0.15 mg/l
Target: Marine water sediments - Value: 0.13 mg/kg
Target: Microorganisms in sewage treatments - Value: 200 mg/l
- 8.2. Exposure controls

Safety Data Sheet

Eye protection:
Not needed for normal use. Anyway, operate according good working practices.

Protection for skin:
No special precaution must be adopted for normal use.

Protection for hands:
Not needed for normal use.

Respiratory protection:
Not needed for normal use.

Thermal Hazards:
None

Environmental exposure controls:
None

Appropriate engineering controls:
None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|---|
| Appearance and colour: | Light Magenta Liquid |
| Odour: | Slightly |
| Odour threshold: | No data available |
| pH: | 8.6 ~ 9.6 at 20 °C |
| Melting point / freezing point: | No data available |
| Initial boiling point and boiling range: | No data available |
| Solid/gas flammability: | No data available |
| Upper/lower flammability or explosive limits: | No data available |
| Vapour density: | No data available |
| Flash point: | Does not flash until 100 °C / 212 ° F (closed cup method, ASTM D 3278) |
| Evaporation rate: | No data available |
| Vapour pressure: | No data available |
| Relative density: | 1.056 at 20 °C |
| Solubility in water: | Complete |
| Solubility in oil: | No data available |
| Partition coefficient (n-octanol/water): | No data available |
| Auto-ignition temperature: | No data available |
| Decomposition temperature: | No data available |
| Viscosity: | < 5 mPa·s at 20 °C |
| Explosive properties: | No data available |
| Oxidizing properties: | No data available |

9.2. Other information

| | |
|-----------------|-------------------|
| Miscibility: | No data available |
| Fat Solubility: | No data available |
| Conductivity: | No data available |

SECTION 10: Stability and reactivity

- 10.1. Reactivity
Stable under normal conditions
- 10.2. Chemical stability
Stable under normal conditions
- 10.3. Possibility of hazardous reactions
None
- 10.4. Conditions to avoid
Stable under normal conditions.
- 10.5. Incompatible materials

Safety Data Sheet

None in particular.

10.6. Hazardous decomposition products

None.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological information of the mixture:

- a) acute toxicity:
 - Test: LD50 - Route: Oral - Species: Rat > 2500 mg/kg
 - Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg
- b) skin corrosion/irritation:
 - Test: Skin Irritant - Species: Rabbit Non-irritant
- c) serious eye damage/irritation:
 - Test: Eye Irritant - Species: Rabbit Mild irritant
- d) respiratory or skin sensitisation:
 - Test: Skin Sensitisation - Route: LLNA - Species: Mouse Non-sensitiser
- e) germ cell mutagenicity:
 - Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli
Negative

Toxicological information of the main substances found in the mixture:

Glycerol - CAS: 56-81-5

a) acute toxicity:

- Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941
- Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969. - Notes: BEHAVIORAL: HEADACHE
GASTROINTESTINAL: NAUSEA OR VOMITING

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

a) acute toxicity:

- Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.
- Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

Triethanol amine - CAS: 102-71-6

a) acute toxicity:

- Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982Vol. -, Pg. 114, 1982.
- Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989. - Notes: GASTROINTESTINAL: "HYPERMOTILITY, DIARRHEA" KIDNEY, URETER, AND BLADDER: OTHER CHANGES
BEHAVIORAL: CONVULSIONS OR EFFECT ON SEIZURE THRESHOLD

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as 'No data available':

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;

Safety Data Sheet

- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

SECTION 12: Ecological information

- 12.1. Toxicity
Adopt good working practices, so that the product is not released into the environment.
No data available
- 12.2. Persistence and degradability
No data available
- 12.3. Bioaccumulative potential
No data available
- 12.4. Mobility in soil
No data available
- 12.5. Results of PBT and vPvB assessment
vPvB Substances: None - PBT Substances: None
- 12.6. Other adverse effects
None

SECTION 13: Disposal considerations

- 13.1. Waste treatment methods
Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

- 14.1. UN number
Not classified as dangerous in the meaning of transport regulations.
- 14.2. UN proper shipping name
No data available
- 14.3. Transport hazard class(es)
No data available
- 14.4. Packing group
No data available
- 14.5. Environmental hazards
No data available
- 14.6. Special precautions for user
No data available
- 14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
No data available

SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
 - Dir. 98/24/EC (Risks related to chemical agents at work)
 - Dir. 2000/39/EC (Occupational exposure limit values)
 - Regulation (EC) n. 1907/2006 (REACH)
 - Regulation (EC) n. 1272/2008 (CLP)
 - Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
 - Regulation (EU) 2015/830
 - Regulation (EU) n. 286/2011 (ATP 2 CLP)
 - Regulation (EU) n. 618/2012 (ATP 3 CLP)
 - Regulation (EU) n. 487/2013 (ATP 4 CLP)

Safety Data Sheet

Regulation (EU) n. 944/2013 (ATP 5 CLP)
 Regulation (EU) n. 605/2014 (ATP 6 CLP)
 Restrictions related to the product or the substances contained according to Annex XVII
 Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

No restriction.

Restrictions related to the substances contained:

No restriction.

Where applicable, refer to the following regulatory provisions :

Directive 2003/105/CE ('Activities linked to risks of serious accidents') and subsequent amendments.

Regulation (EC) nr 648/2004 (detergents).

1999/13/EC (VOC directive)

Provisions related to directives 82/501/EC(Seveso), 96/82/EC(Seveso II):

No data available

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H318 Causes serious eye damage.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H400 Very toxic to aquatic life.

| Hazard class and hazard category | Code | Description |
|----------------------------------|---------------|--------------------------------------|
| Acute Tox. 4 | 3.1/4/Oral | Acute toxicity (oral), Category 4 |
| Skin Irrit. 2 | 3.2/2 | Skin irritation, Category 2 |
| Eye Dam. 1 | 3.3/1 | Serious eye damage, Category 1 |
| Skin Sens. 1,1A,1B | 3.4.2/1-1A-1B | Skin Sensitisation, Category 1,1A,1B |
| Aquatic Acute 1 | 4.1/A1 | Acute aquatic hazard, category 1 |

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,
 Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van
 Nostrand Reinold

CCNL - Appendix 1

Insert further consulted bibliography

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.

CAS: Chemical Abstracts Service (division of the American Chemical Society).

CLP: Classification, Labeling, Packaging.

Safety Data Sheet

| | |
|-------------|---|
| DNEL: | Derived No Effect Level. |
| EINECS: | European Inventory of Existing Commercial Chemical Substances. |
| GefStoffVO: | Ordinance on Hazardous Substances, Germany. |
| GHS: | Globally Harmonized System of Classification and Labeling of Chemicals. |
| IATA: | International Air Transport Association. |
| IATA-DGR: | Dangerous Goods Regulation by the "International Air Transport Association" (IATA). |
| ICAO: | International Civil Aviation Organization. |
| ICAO-TI: | Technical Instructions by the "International Civil Aviation Organization" (ICAO). |
| IMDG: | International Maritime Code for Dangerous Goods. |
| INCI: | International Nomenclature of Cosmetic Ingredients. |
| KSt: | Explosion coefficient. |
| LC50: | Lethal concentration, for 50 percent of test population. |
| LD50: | Lethal dose, for 50 percent of test population. |
| LTE: | Long-term exposure. |
| PNEC: | Predicted No Effect Concentration. |
| RID: | Regulation Concerning the International Transport of Dangerous Goods by Rail. |
| STE: | Short-term exposure. |
| STEL: | Short Term Exposure limit. |
| STOT: | Specific Target Organ Toxicity. |
| TLV: | Threshold Limiting Value. |
| TWATLV: | Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard). |
| WGK: | German Water Hazard Class. |

Material Safety Data Sheet

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- 1.1. Product identifier:** EPSON Ink cartridge T0481
- 1.2. Relevant identified uses of the substance or mixture and uses advised against:**
Identified uses; Ink for Inkjet Printing
- 1.3. Details of the supplier of the safety data sheet:**
Distributor: EPSON EUROPE B.V.
Address: Azie building, Atlas ArenA, Hoogoorddreef
 5,1101 BA Amsterdam
 Zuidoost The Netherlands
www.epson-europe.com
TEL: +31-20-314-5000 **FAX:** +31-20-314-5100
e-mail: chemicals@epson-europe.com
Date Prepared: 30 May 2012
Revision: A
- 1.4. Emergency telephone number:** Giftnotruf Berlin +49 030 19240

SECTION 2: Hazards identification

- 2.1. Classification of the mixture:**
Classification (1999/45/EC); Not Classified
- 2.2. Label elements:** Label in Accordance with 1999/45/EC
Symbol(s); None
Indication(s) of danger; None
Risk phrase; None
Safety advice; None
- 2.3. Other hazards:**
Classification (PBT,vPvB(EC)No1907/2006); No data available

SECTION 3: Composition/information on ingredients

Substance / Mixture: Mixture (Ink Composition)

| Ink Composition | CAS No. | EEC No. | EU registration No. | % By Weight | EU Symbols | EU R-phrase | EU OELs | Remark |
|-------------------------------|--------------|--------------|------------------------------|-------------|------------|-------------|---------|--------|
| Water | 7732-18-5 | 231-791-2 | Exemption | < 80 | None | None | None | None |
| Glycerols | Trade secret | Trade secret | Not available for the moment | 5 - 10 | None | None | None | None |
| Proprietary organic materials | Trade secret | Trade secret | Not available for the moment | 5 - 10 | None | None | None | None |
| Colorants | Trade secret | Trade secret | Not available for the moment | 5 - 10 | None | None | None | None |
| TEGBE | 143-22-6 | 205-592-6 | Not available for the moment | 5 - 10 | Xi | R-41 | None | None |
| Triethanolamine | 102-71-6 | 203-049-8 | Not available for the moment | < 1 | None | None | None | None |

Please refer to the section 16, where the full text of each relevant R-phrase.

SECTION 4: First aid measures

4.1. Description of first aid measures

4.1.1. Eyes : Immediately flush with room temperature, low pressure and clean water for at least 15 minutes. Seek medical attention if eye irritation continues.

4.1.2. Skin : Wash surface areas with soap and water. Wash soiled clothing before wearing again. Consult a physician if irritation continues.

4.1.3. Inhalation : Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is difficult, give oxygen. Seek immediate medical attention.

4.1.4. Ingestion : Seek medical advice; and attention if stomach continues to be upset.

4.2. Most important symptoms and effects, both acute and delayed:

Skin: Ink contact with skin may cause irritation, swelling or redness.

4.3. Indication of any immediate medical attention and special treatment needed:

 Not necessary

SECTION 5: Fire-fighting measures

5.1. Extinguishing Media

5.1.1. Suitable extinguishing media: Dry chemical , carbon dioxide or water.

5.1.2. Unsuitable extinguishing media: None

5.2. Special hazards arising from the substance or mixture:

 None

5.3. Advice for firefighters: No special fire fighting procedures are required other than breathing apparatus. No special explosion hazards are known.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel: Eye or Skin protection required during clean-up. Use proper ventilation.

6.1.2. For emergency responders: None

6.2. Environmental precautions:

 Do not release to sewer, surface- or ground-water.

6.3. Methods and material for containment and cleaning up

6.3.1. Advice on how to contain a spill: Use sponges to wipe-up ink.

6.3.2. Advice how to clean-up a spill: Rinse area with damp cloth. Place waste in closed container for disposal. Wash hands with soap and water.

6.3.3. Any other information: Do not dispose of waste to the sewer.

6.4. Reference to other sections:

 None

SECTION 7: Handling and storage

7.1. Precautions for safe handling

7.1.1. Recommendations: Keep out of reach of children and do not drink ink. Do not dismantle cartridge.

7.1.2. Advice on general occupational hygiene:

Avoid contact with eyes or clothing. In the case of skin contact, wash with soap and water.

7.2. Conditions for safe storage, including any incompatibilities:

Do not store the cartridge in high or freezing temperatures. Keep cartridge out of direct sunlight. Do not store cartridges with oxidizing agents or explosives. Make sure cartridge is dry before insertion into printer housing.

7.3. Specific end use(s):

 Not specified

SECTION 8: Exposure controls/personal protection

8.1. Control parameters:

 Not established

8.2. Exposure Controls

8.2.1. Appropriate engineering controls: Proper ventilation, in prevention

8.2.2. Individual protection measures, such as personal protective equipment

8.2.2.1. Use of personal protective equipment:

Not required under suitable use as setting the cartridge on the printer.

8.2.2.2. Detailed specification on equipment to provide adequate and suitable protection

(a) eye/face protection: Not required under suitable use as setting the cartridge on the printer.

(b) skin protection: hand protection & others:

Not required under suitable use as setting the cartridge on the printer.

(c) respiratory protection: Not required under suitable use as setting the cartridge on the printer.

(d) thermal hazards: Not required under suitable use as setting the cartridge on the printer.

8.2.3. Environmental exposure controls:

 Not established

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties:

| | |
|--|---|
| <i>Appearance:</i> | Black liquid |
| <i>Odour:</i> | Slightly |
| <i>Odour threshold:</i> | No data available |
| <i>pH:</i> | about 8.5 at 20°C |
| <i>Melting point / freezing point:</i> | No data available |
| <i>Initial boiling point and boiling range:</i> | No data available |
| <i>Flash point:</i> | Not detected until 100°C (Closed cup, ASTM D3278) |
| <i>Evaporation rate:</i> | No data available |
| <i>Flammability (solid, gas):</i> | Not applicable (liquid) |
| <i>Upper/lower flammability or explosive limits:</i> | No data available |
| <i>Vapor pressure:</i> | No data available |
| <i>Vapor density:</i> | No data available |
| <i>Relative density:</i> | 1.07 at 20°C |
| <i>Solubility(ies):</i> | Complete |
| <i>Partition coefficient: n-octanol/water:</i> | No data available |
| <i>Auto-ignition temperature:</i> | No data available |
| <i>Decomposition temperature:</i> | No data available |
| <i>Viscosity:</i> | Less than 5 mPa·s at 20°C |
| <i>Explosive properties:</i> | None |
| <i>Oxidizing properties:</i> | None |
| 9.2. Other information: | None |

SECTION 10: Stability and reactivity

| | |
|--|---------------------------------|
| 10.1. Reactivity: | Stable under normal temperature |
| 10.2. Chemical stability: | Stable under normal temperature |
| 10.3. Possibility of hazardous reactions: | None |
| 10.4. Conditions to avoid: | High and freezing temperatures |
| 10.5. Incompatible materials: | Oxidizers and explosives |
| 10.6. Hazardous decomposition products: | No data available |

SECTION 11: Toxicological information

11.1. Information on toxicological effects:

| | |
|-----------------------------------|---|
| <i>Acute toxicity:</i> | Not meet the criteria for classification according to EU Directive 1999/45/EC |
| | Oral LD ₅₀ : >2500mg/kg (Rats) |
| | Dermal LD ₅₀ : >2000mg/kg (Rats) |
| | Inhalant LC ₅₀ : Not applicable |
| <i>Irritation</i> | <i>Eye:</i> Not meet the criteria for classification according to EU Directive 1999/45/EC Minimal irritating (Rabbits, OECD 405) |
| | <i>Skin:</i> Not meet the criteria for classification according to EU Directive 1999/45/EC Mild irritating (Rabbits, OECD 404) |
| <i>Corrosivity:</i> | Not meet the criteria for classification according to EU Directive 1999/45/EC |
| <i>Sensitisation</i> | <i>Skin:</i> Not meet the criteria for classification according to EU Directive 1999/45/EC Non-sensitizing |
| <i>Carcinogenicity:</i> | Not meet the criteria for classification according to EU Directive 1999/45/EC Not contain any substances listed in IARC Monographs (1,2A and 2B) |
| <i>Mutagenicity:</i> | Not meet the criteria for classification according to EU Directive 1999/45/EC Negative (by Ames Test) |
| <i>Toxicity for reproduction:</i> | Not meet the criteria for classification according to EU Directive 1999/45/EC |

SECTION 12: Ecological information

| | |
|------------------------|-------------------|
| 12.1. Toxicity: | No data available |
|------------------------|-------------------|

- 12.2. Persistence and degradability:** No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment
12.6. Other adverse effects: No data available

SECTION 13: Disposal considerations

- 13.1. Waste treatment methods:** Disposal should be in accordance with federal, state, and local requirements.

SECTION 14: Transport information

- 14.1. UN number:** Not applicable
14.2. UN proper shipping name: Not applicable
14.3. Transport hazard class(es): Not applicable
14.4. Packing group: Not applicable
14.5. Environmental hazards: Not applicable
14.6. Special precautions for user: Not applicable
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture:

EU Information:

| | |
|-------------------------------|----------------|
| Regulation (EC) No 2037/2000: | Is not subject |
| Regulation (EC) No 850/2004: | Is not subject |
| Regulation (EC) No 689/2008: | Is not subject |

US Information:

| | |
|---|---------------|
| TSCA Section 4(a) Final Test Rules Regulated: | Not regulated |
| TSCA Section 5 Significant New Use Rule Regulation: | Not regulated |
| TSCA Section 8(a) Preliminary Assessment Information Rule (PAIR): | Not regulated |
| TSCA Section 12(b) One-Time Export Notification Regulated: | Not regulated |
| California Proposition 65: | Not regulated |

Canada Information:

| | |
|---------------------------|---------------------------------------|
| WHMIS Controlled Product: | Not applicable (Manufactured article) |
|---------------------------|---------------------------------------|

Australia Information:

| | |
|--------------------------------|--|
| Statement of Hazardous Nature: | Not classified as hazardous according to criteria of NOHSC |
|--------------------------------|--|

- 15.2. Chemical safety assessment:** This ink has not carried out any Chemical Safety Assessment yet.

SECTION 16: Other information

| | | |
|------------------------------------|------|---------------------------------|
| <i>List of relevant R-phrases:</i> | R-41 | Risk of serious damage to eyes. |
|------------------------------------|------|---------------------------------|

This "Material Safety Data Sheet" contains health, safety, and environmental information. It does not replace any precautionary language or use and disposal information which accompanies the product. The information contained herein is believed to be accurate at the time of preparation, but should only be used as a guide. It is subject to revision from time to time. EPSON does not warrant the completeness or accuracy of the information contained herein.

Material Safety Data Sheet

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- 1.1. Product identifier:** EPSON Ink Cartridge T0485
- 1.2. Relevant identified uses of the substance or mixture and uses advised against:**
Identified uses; Ink for Inkjet Printing
- 1.3. Details of the supplier of the safety data sheet:**
Distributor: EPSON EUROPE B.V.
Address: Azie building, Atlas ArenA, Hoogoorddreef
 5,1101 BA Amsterdam
 Zuidoost The Netherlands
www.epson-europe.com
TEL: +31-20-314-5000 **FAX:** +31-20-314-5100
e-mail: chemicals@epson-europe.com
Date Prepared: 30 May 2012
Revision: A
- 1.4. Emergency telephone number:** Giftnotruf Berlin +49 030 19240

SECTION 2: Hazards identification

- 2.1. Classification of the mixture:**
Classification (1999/45/EC); Not Classified
- 2.2. Label elements:** Label in Accordance with 1999/45/EC
Symbol(s); None
Indication(s) of danger; None
Risk phrase; None
Safety advice; None
- 2.3. Other hazards:**
Classification (PBT,vPvB (EC)No1907/2006); No data available

SECTION 3: Composition/information on ingredients

Substance / Mixture: Mixture (Ink Composition)

| Ink Composition | CAS No. | EEC No. | EU registration No. | % By Weight | EU Symbols | EU R-phrase | EU OELs | Remark |
|-------------------------------|--------------|--------------|------------------------------|-------------|----------------|-------------|---------|--------|
| Water | 7732-18-5 | 231-791-2 | Exemption | < 80 | None | None | None | None |
| Proprietary organic materials | Trade secret | Trade secret | Not available for the moment | 15 - 20 | None | None | None | None |
| Glycerols | Trade secret | Trade secret | Not available for the moment | About 10 | None | None | None | None |
| TEGBE | 143-22-6 | 205-592-6 | Not available for the moment | 5 - 10 | X _i | R-41 | None | None |
| Colorants | Trade secret | Trade secret | Not available for the moment | 1 - 5 | None | None | None | None |
| Triethanolamine | 102-71-6 | 203-049-8 | Not available for the moment | < 1 | None | None | None | None |

Please refer to the section 16, where the full text of each relevant R-phrase.

SECTION 4: First aid measures

4.1. Description of first aid measures

4.1.1. Eyes : Immediately flush with room temperature, low pressure and clean water for at least 15 minutes.

Seek medical attention if eye irritation continues.

4.1.2. Skin : Wash surface areas with soap and water. Wash soiled clothing before wearing again.

Consult a physician if irritation continues.

4.1.3. Inhalation : Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away.

If breathing is difficult, give oxygen. Seek immediate medical attention.

4.1.4. Ingestion : Seek medical advice; and attention if stomach continues to be upset.

4.2. Most important symptoms and effects, both acute and delayed:

Skin: Ink contact with skin may cause irritation, swelling or redness.

4.3. Indication of any immediate medical attention and special treatment needed: Not necessary

SECTION 5: Fire-fighting measures

5.1. Extinguishing Media

5.1.1. Suitable extinguishing media: Dry chemical , carbon dioxide or water.

5.1.2. Unsuitable extinguishing media: None

5.2. Special hazards arising from the substance or mixture: None

5.3. Advice for firefighters: No special fire fighting procedures are required other than breathing apparatus.

No special explosion hazards are known.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel: Eye or Skin protection required during clean-up. Use proper ventilation.

6.1.2. For emergency responders: None

6.2. Environmental precautions: Do not release to sewer, surface- or ground-water.

6.3. Methods and material for containment and cleaning up

6.3.1. Advice on how to contain a spill: Use sponges to wipe-up ink.

6.3.2. Advice how to clean-up a spill: Rinse area with damp cloth. Place waste in closed container for disposal.

Wash hands with soap and water.

6.3.3. Any other information: Do not dispose of waste to the sewer.

6.4. Reference to other sections: None

SECTION 7: Handling and storage

7.1. Precautions for safe handling

7.1.1. Recommendations: Keep out of reach of children and do not drink ink. Do not dismantle cartridge.

7.1.2. Advice on general occupational hygiene:

Avoid contact with eyes or clothing. In the case of skin contact, wash with soap and water.

7.2. Conditions for safe storage, including any incompatibilities:

Do not store the cartridge in high or freezing temperatures. Keep cartridge out of direct sunlight. Do not store cartridges with oxidizing agents or explosives. Make sure cartridge is dry before insertion into printer housing.

7.3. Specific end use(s): Not specified

SECTION 8: Exposure controls / personal protection

8.1. Control parameters: Not established

8.2. Exposure Controls

8.2.1. Appropriate engineering controls: Proper ventilation, in prevention

8.2.2. Individual protection measures, such as personal protective equipment

8.2.2.1. Use of personal protective equipment:

Not required under suitable use as setting the cartridge on the printer.

8.2.2.2. Detailed specification on equipment to provide adequate and suitable protection

(a) eye/face protection: Not required under suitable use as setting the cartridge on the printer.

(b) skin protection: hand protection & others:

Not required under suitable use as setting the cartridge on the printer.

(c) respiratory protection: Not required under suitable use as setting the cartridge on the printer.

- (d) *thermal hazards:* Not required under suitable use as setting the cartridge on the printer.
8.2.3. *Environmental exposure controls:* Not established

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties:

| | |
|--|---|
| <i>Appearance:</i> | Cyan Liquid |
| <i>Odour:</i> | Slightly |
| <i>Odour threshold:</i> | No data available |
| <i>pH:</i> | about 9.0 at 20°C |
| <i>Melting point / freezing point:</i> | No data available |
| <i>Initial boiling point and boiling range:</i> | No data available |
| <i>Flash point:</i> | Not detected until 100°C (Closed cup, ASTM D3278) |
| <i>Evaporation rate:</i> | No data available |
| <i>Flammability (solid, gas):</i> | Not applicable (liquid) |
| <i>Upper/lower flammability or explosive limits:</i> | No data available |
| <i>Vapor pressure:</i> | No data available |
| <i>Vapor density:</i> | No data available |
| <i>Relative density:</i> | 1.058 at 20°C |
| <i>Solubility(ies):</i> | Complete |
| <i>Partition coefficient: n-octanol/water:</i> | No data available |
| <i>Auto-ignition temperature:</i> | No data available |
| <i>Decomposition temperature:</i> | No data available |
| <i>Viscosity:</i> | Less than 5 mPa·s at 20°C |
| <i>Explosive properties:</i> | None |
| <i>Oxidizing properties:</i> | None |
| 9.2. Other information: | None |

SECTION 10: Stability and reactivity

| | |
|--|---------------------------------|
| 10.1. Reactivity: | Stable under normal temperature |
| 10.2. Chemical stability: | Stable under normal temperature |
| 10.3. Possibility of hazardous reactions: | None |
| 10.4. Conditions to avoid: | High and freezing temperatures |
| 10.5. Incompatible materials: | Oxidizers and explosives |
| 10.6. Hazardous decomposition products: | No data available |

SECTION 11: Toxicological Information

11.1. Information on toxicological effects:

| | |
|-----------------------------|---|
| <i>Acute toxicity:</i> | Not meet the criteria for classification according to EU Directive 1999/45/EC |
| Oral LD ₅₀ : | > 2500mg/kg (Rats) |
| Dermal LD ₅₀ : | > 2000mg/kg (Rats) |
| Inhalant LC ₅₀ : | Not applicable |
| <i>Irritation:</i> | |
| <i>Eye:</i> | Not meet the criteria for classification according to EU Directive 1999/45/EC Minimal irritating (Rabbits, OECD 405) |
| <i>Skin:</i> | Not meet the criteria for classification according to EU Directive 1999/45/EC Non-irritating (Rabbits, OECD 404) |
| <i>Corrosivity:</i> | Not meet the criteria for classification according to EU Directive 1999/45/EC |
| <i>Sensitisation:</i> | <i>Skin:</i> Not meet the criteria for classification according to EU Directive 1999/45/EC Non-sensitizing |
| <i>Carcinogenicity:</i> | Not meet the criteria for classification according to EU Directive 1999/45/EC Not contain any substances listed in IARC Monographs (1,2A and 2B) |
| <i>Mutagenicity:</i> | Not meet the criteria for classification according to EU Directive 1999/45/EC Negative (by Ames Test) |

Toxicity for reproduction: Not meet the criteria for classification according to EU Directive 1999/45/EC

SECTION 12: Ecological information

- 12.1. Toxicity:** No data available
- 12.2. Persistence and degradability:** No data available
- 12.3. Bioaccumulative potential:** No data available
- 12.4. Mobility in soil:** No data available
- 12.5. Results of PBT and vPvB assessment:** Has not carried out PBT and vPvB assessment
- 12.6. Other adverse effects:** No data available

SECTION 13: Disposal considerations

- 13.1. Waste treatment methods:** Disposal should be in accordance with federal, state, and local requirements.

SECTION 14: Transport information

- 14.1. UN number:** Not applicable
- 14.2. UN proper shipping name:** Not applicable
- 14.3. Transport hazard class(es):** Not applicable
- 14.4. Packing group:** Not applicable
- 14.5. Environmental hazards:** Not applicable
- 14.6. Special precautions for user:** Not applicable
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code:** Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture:

EU Information:

- Regulation (EC) No 2037/2000: Is not subject
- Regulation (EC) No 850/2004: Is not subject
- Regulation (EC) No 689/2008: Is not subject

US Information:

- TSCA Section 4(a) Final Test Rules Regulated: Not regulated
- TSCA Section 5 Significant New Use Rule Regulation: Not regulated
- TSCA Section 8(a) Preliminary Assessment Information Rule (PAIR): Not regulated
- TSCA Section 12(b) One-Time Export Notification Regulated: Not regulated
- California Proposition 65: Not regulated

Canada Information:

- WHMIS Controlled Product: Not applicable (Manufactured article)

Australia Information:

- Statement of Hazardous Nature: Not classified as hazardous according to criteria of NOHSC

15.2. Chemical safety assessment: This ink has not carried out any Chemical Safety Assessment yet.

SECTION 16: Other Information

- List of relevant R-phrases:* R-41 Risk of serious damage to eyes.

This "Material Safety Data Sheet" contains health, safety, and environmental information. It does not replace any precautionary language or use and disposal information which accompanies the product. The information contained herein is believed to be accurate at the time of preparation, but should only be used as a guide. It is subject to revision from time to time. EPSON does not warrant the completeness or accuracy of the information contained herein.