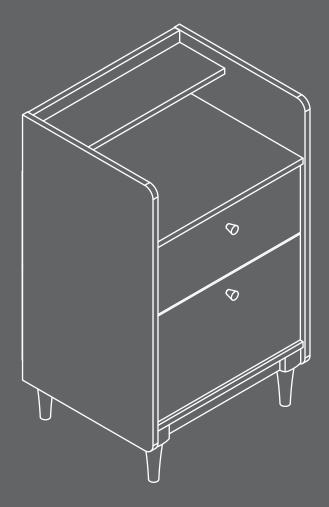
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Storage Stand

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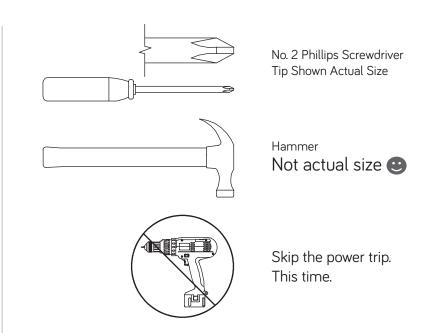
NOTE: THIS INSTRUCTION BOOKLET CONTAINS <u>IMPORTANT</u> SAFETY INFORMATION.

PLEASE READ AND KEEP FOR FUTURE REFERENCE.

Table of Contents

Assembly Tools Required

Part Identification	3
Hardware Identification	4
Assembly Steps	5-24
Français	25-28
Español	29-32
Safety	33-34
Warranty	35



Part Identification



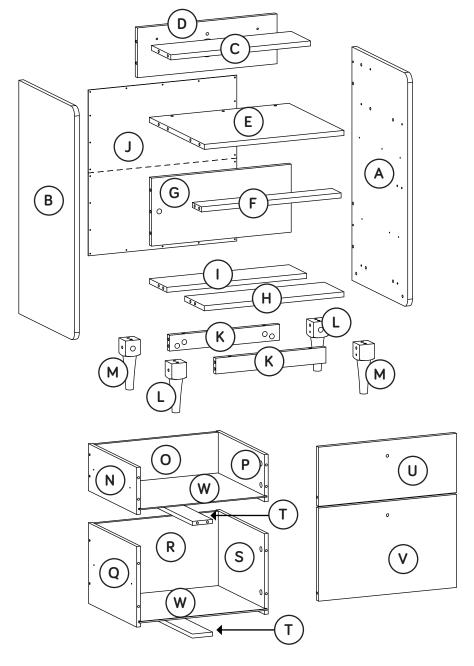
While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

* * * * * * * * * *

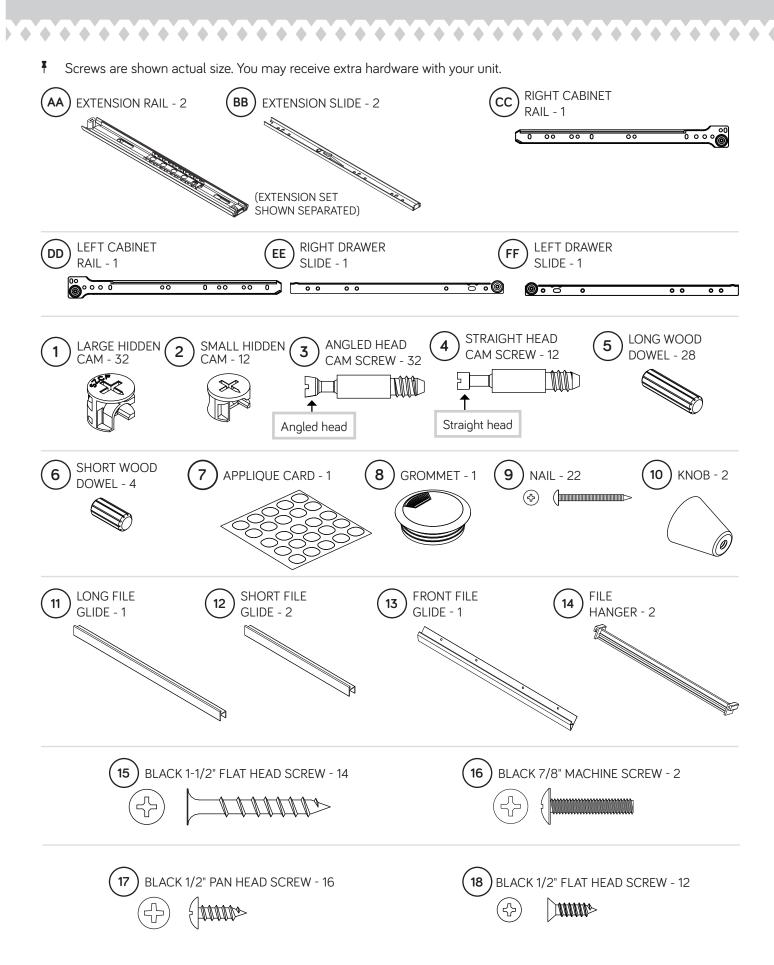
Α	RIGHT END (1)
В	LEFT END (1)
С	TOP (1)
D	UPPER BACK (1)
Е	SHELF (1)
F	DRAWER BRACE (1)
G	LOWER BACK (1)
Н	FRONT BOTTOM (1)
I	REAR BOTTOM (1)

J	BACK (1)
K	BRACE (2)
L	LEFT FRONT/RIGHT REAR LEG (2)
М	RIGHT FRONT/LEFT REAR LEG (2)
N	LEFT SMALL DRAWER SIDE (1)
0	SMALL DRAWER BACK (1)
Р	RIGHT SMALL DRAWER SIDE (1)

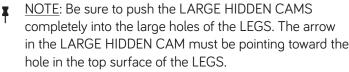
Q	LEFT LARGE DRAWER SIDE (1)
R	LARGE DRAWER BACK (1)
S	RIGHT LARGE DRAWER SIDE (1)
Т	DRAWER BRACE (2)
U	SMALL DRAWER FRONT (1)
٧	LARGE DRAWER FRONT (1)
W	DRAWER BOTTOM (2)



Hardware Identification

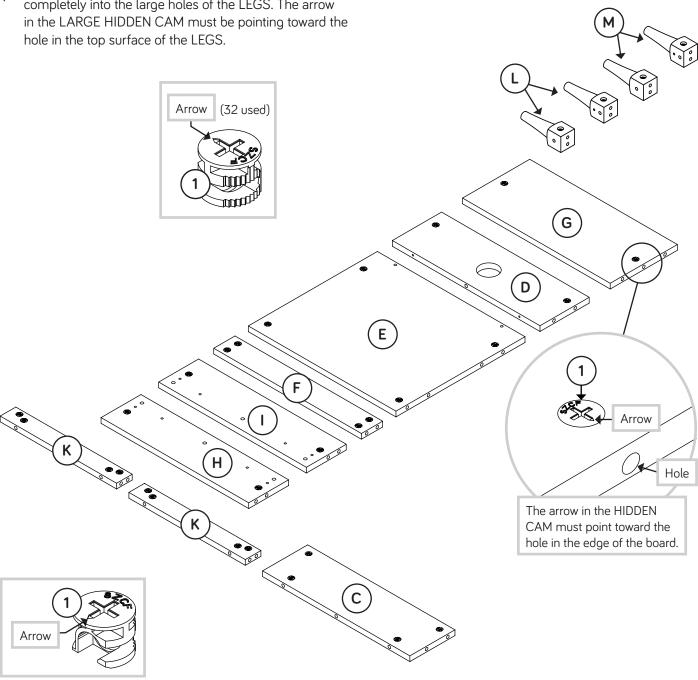


- Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- Push thiirty-two LARGE HIDDEN CAMS (1) into the TOP (C), UPPER BACK (D), SHELF (E), DRAWER BRACE (F), LOWER BACK (G), BOTTOMS (H and I), and BRACES (K), and LEGS (L and M).

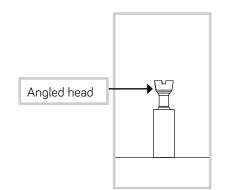


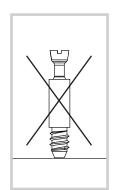


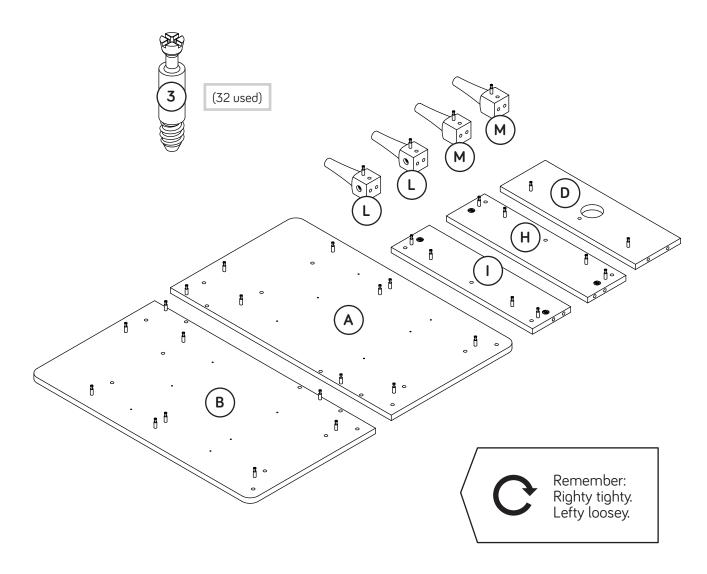
This unit is not intended for bedroom clothing storage.



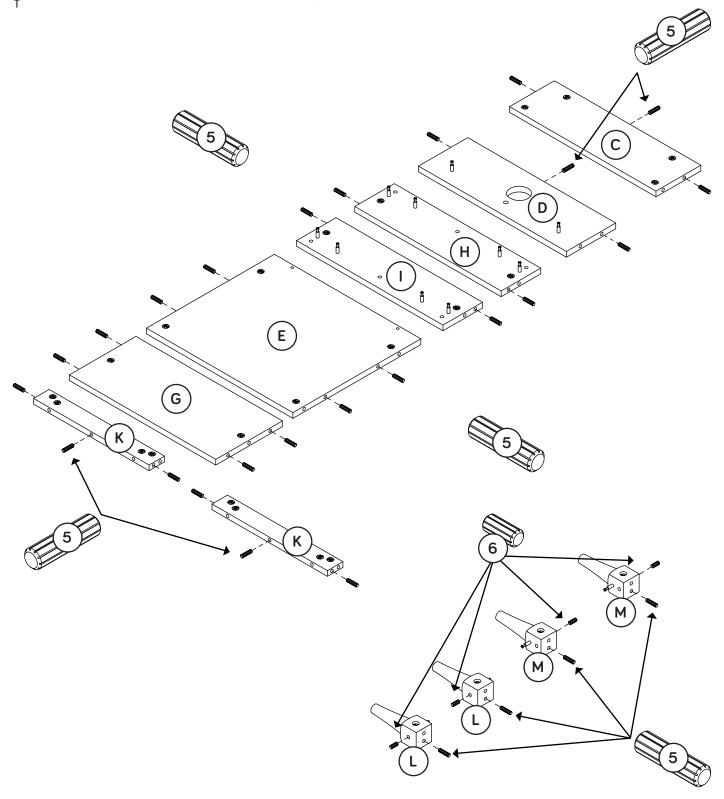
Turn thirty-two ANGLED HEAD CAM SCREWS (3) into the ENDS (A and B), UPPER BACK (D), BOTTOMS (H AND I), and LEGS (L and M).





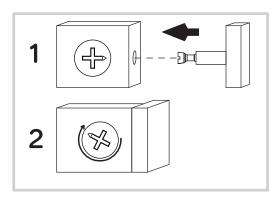


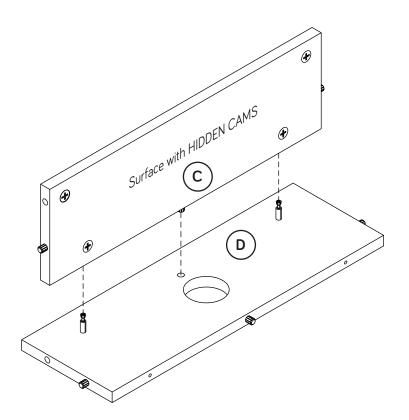
- Push twenty-eight LARGE WOOD DOWELS (5) into the edges of the TOP (C), UPPER BACK (D), SHELF (E), LOWER BACK (G), BOTTOMS (H and I), BRACES (K), and LEGS (L and M).
- Push four SMALL WOOD DOWELS (6) into the LEGS (L and M).



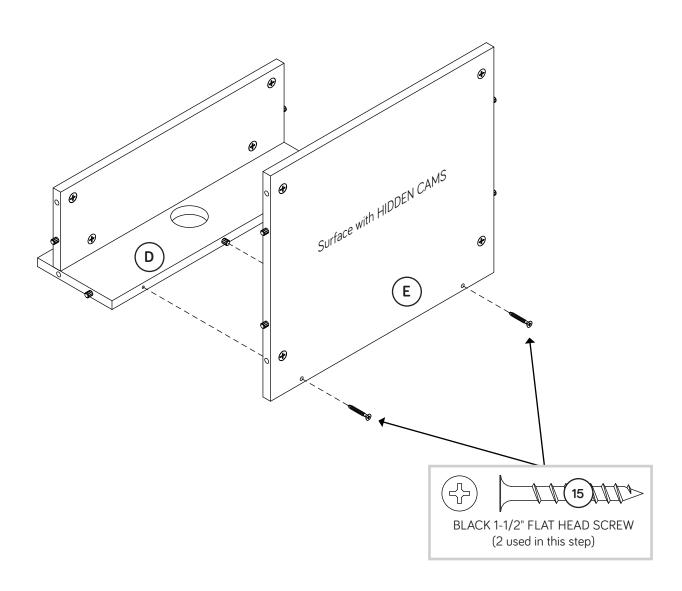
Fasten the TOP (C) to the UPPER BACK (D). Tighten two LARGE HIDDEN CAMS.

NOTE: Be sure the LARGE WOOD DOWEL in the TOP inserts into the hole in the UPPER BACK.





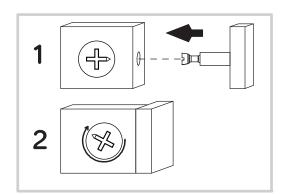
- Fasten the SHELF (E) to the UPPER BACK (D). Use two BLACK 1-1/2" FLAT HEAD SCREWS (15).
- NOTE: Be sure the LARGE WOOD DOWEL in the UPPER BACK inserts into the hole in the SHELF.

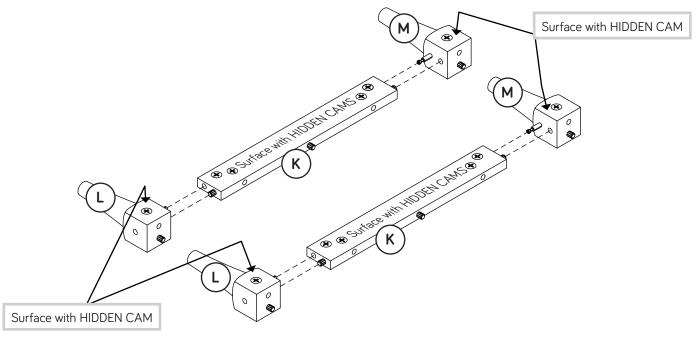


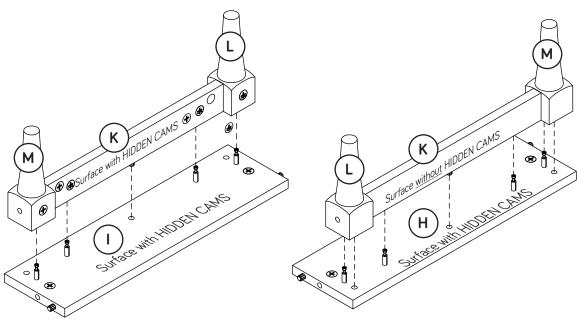
Fasten the FEET (L and M) to the BOTTOM BRACES (K). Tighten four LARGE HIDDEN CAMS.

* * * * * * * * * * *

- NOTE: Be sure the LARGE WOOD DOWELS in the BRACES insert into the holes in the LEGS.
- Fasten a LEG/BRACE assembly to the FRONT BOTTOM (H). Tighten four LARGE HIDDEN CAMS.
- Fasten the other LEG/BRACE assembly to the REAR BOTTOM (I). Tighten four LARGE HIDDEN CAMS.

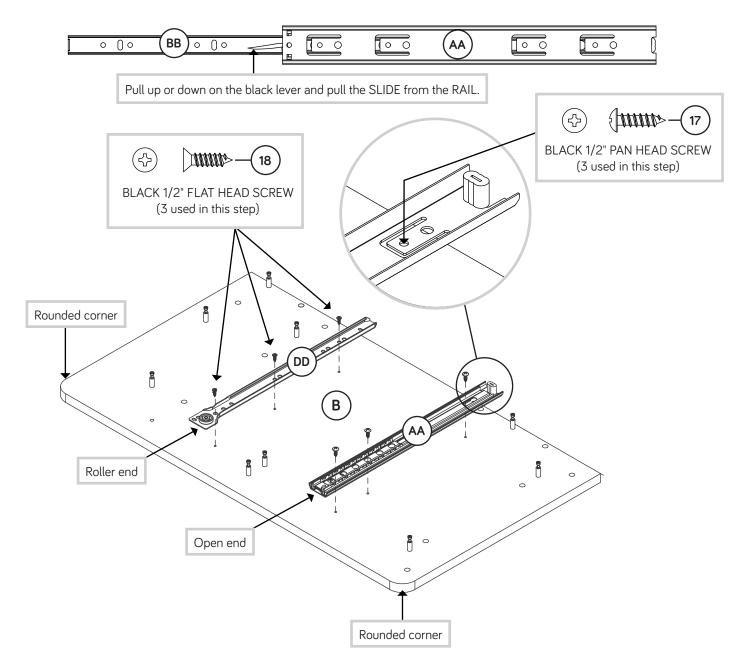






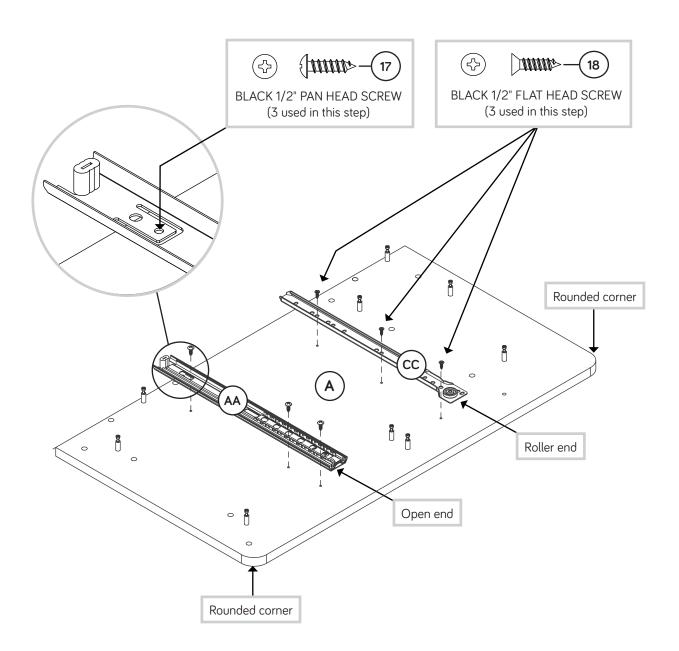
- Separate the EXTENSION SLIDES (BB) from the EXTENSION RAILS (AA) as shown in the enlarged diagram below. Be prepared, the parts are greasy.
- Fasten an EXTENSION RAIL (AA) to the LEFT END (B). Use three BLACK 1/2" PAN HEAD SCREWS (17).

- NOTE: For each EXTENSION RAIL, turn a SCREW into the hole shown in the enlarged diagram. Then, slide the inner cartridge of the EXTENSION RAIL out to find the other two holes that line up with the holes in the END. Turn a SCREW into those holes.
- NOTE: The EXTENSION SLIDES will be used later for the DRAWERS.
- Fasten the LEFT CABINET RAIL (DD) to the LEFT END (B). Use three BLACK 1/2" FLAT HEAD SCREWS (18).

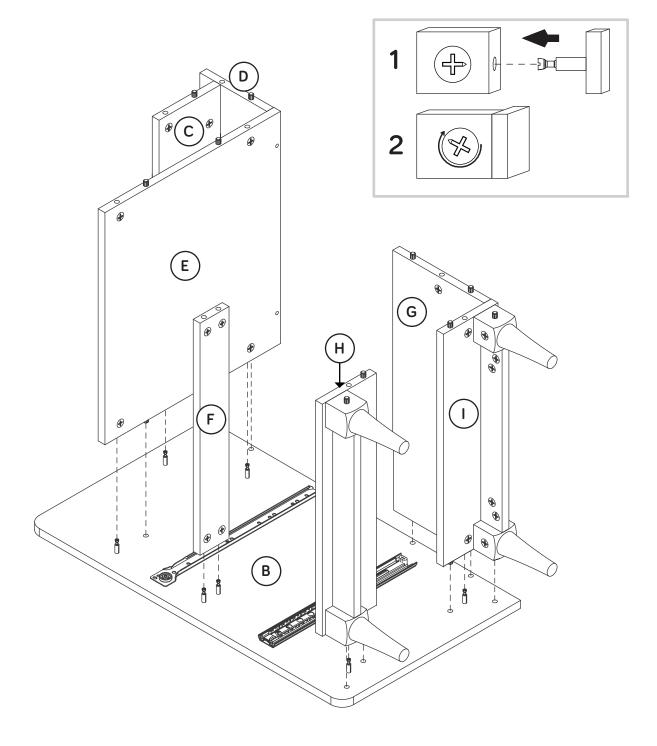


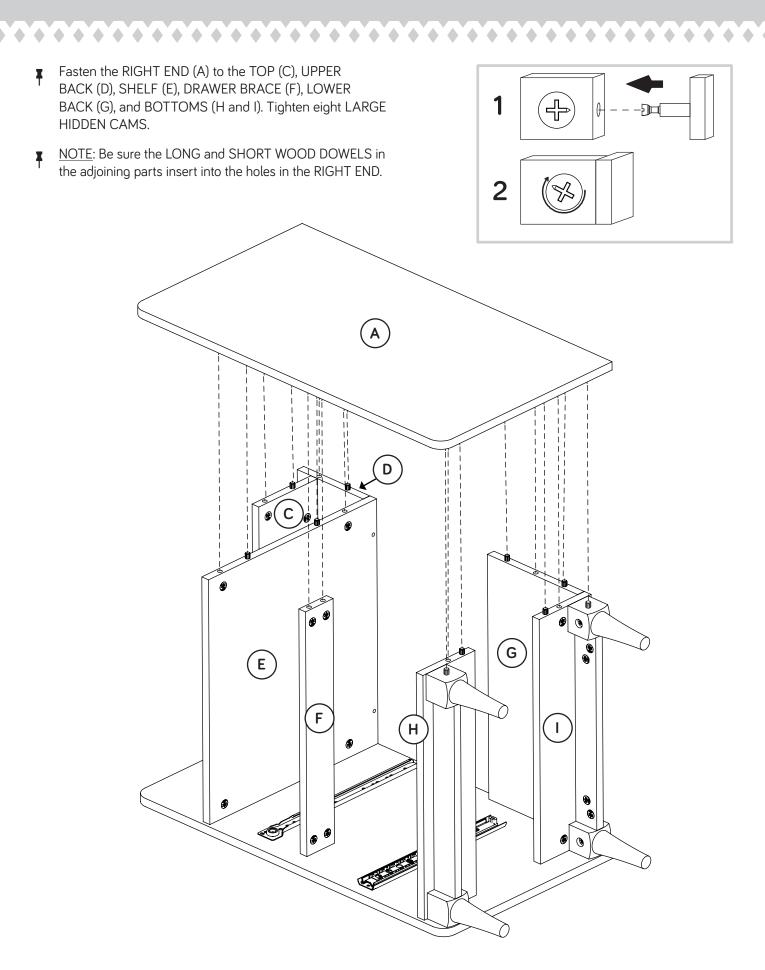
Fasten the EXTENSION RAIL (AA) to the RIGHT END (A). Use three BLACK 1/2" PAN HEAD SCREWS (17).

- NOTE: For each EXTENSION RAIL, turn a SCREW into the hole shown in the enlarged diagram. Then, slide the inner cartridge of the EXTENSION RAIL out to find the other two holes that line up with the holes in the END. Turn a SCREW into those holes.
- Fasten the RIGHT CABINET RAIL (CC) to the RIGHT END (A). Use three BLACK 1/2" PAN HEAD SCREWS (17).



- NOTE: When fastening parts to each other, be sure the LONG and SHORT WOOD DOWELS insert into the holes of the adjoining parts.
- Fasten the FRONT BOTTOM (H) to the LEFT END (B). Tighten the LARGE HIDDEN CAM.
- Fasten the REAR BOTTOM (I) to the LEFT END (B). Tighten the LARGE HIDDEN CAM.
- Fasten the LOWER BACK (G) to the LEFT END (B). Tighten the LARGE HIDDEN CAM.
- Fasten the DRAWER BRACE (F) to the LEFT END (B). Tighten two LARGE HIDDEN CAMS.
- Fasten the SHELF (E), UPPER BACK (D), and TOP (C) to the LEFT END (B). Tighten four HIDDEN CAMS.





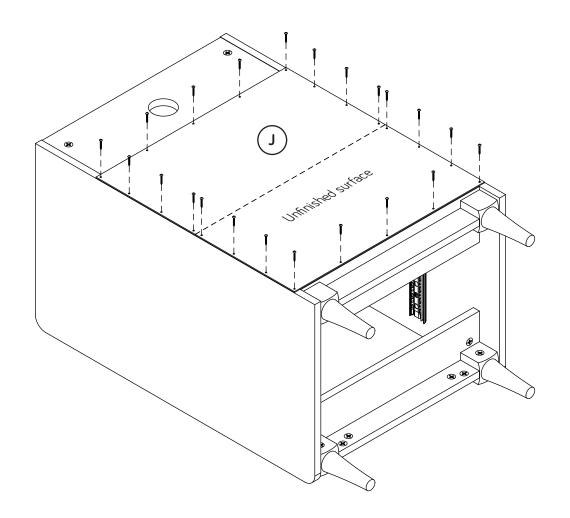
- Carefully turn your unit over onto its front edges. Unfold the BACK (J) and lay it over your unit.
- Make equal margins along all three edges of the BACK (J). Push on opposite corners of your unit if needed to make it "square".
- Fasten the BACK (J) to your unit using the NAILS (9).

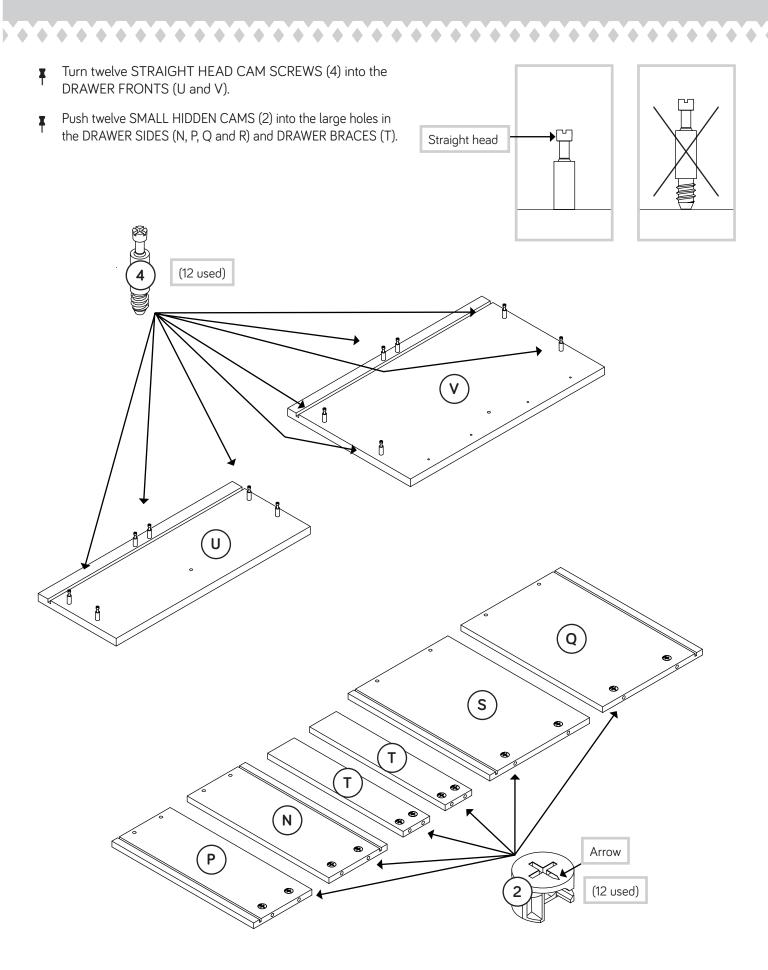




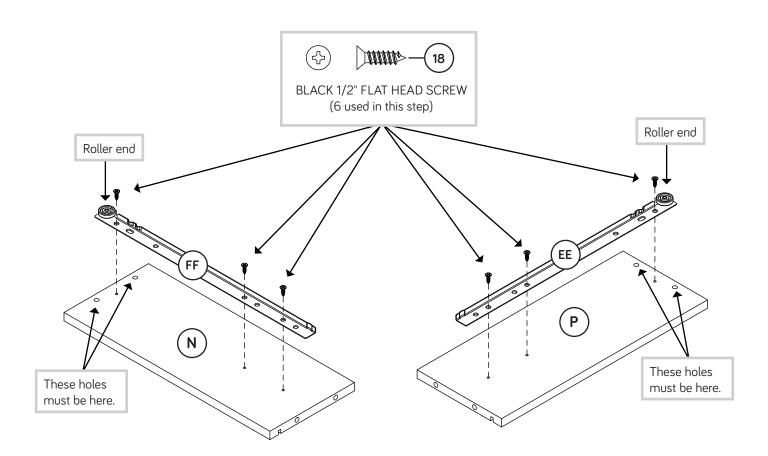
Do <u>not</u> stand the unit upright without the BACK fastened. The unit may collapse.

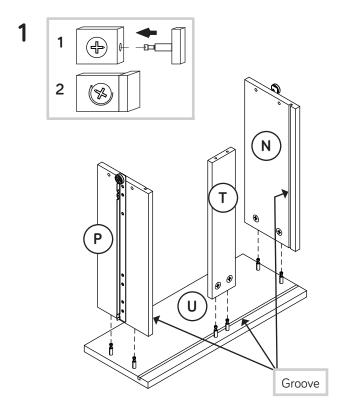






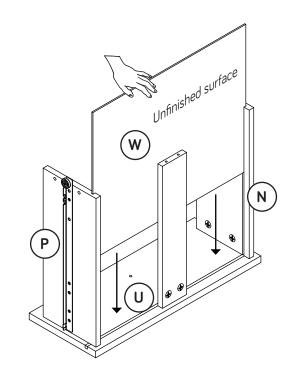
Fasten the RIGHT DRAWER SLIDE (EE) to the RIGHT SMALL DRAWER SIDE (P) and the LEFT DRAWER SLIDE (FF) to the LEFT SMALL DRAWER SIDE (N). Use six BLACK 1/2" FLAT HEAD SCREWS (18).



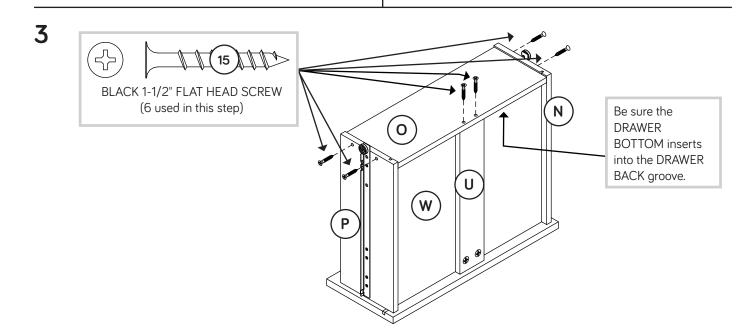


Fasten the SMALL DRAWER SIDES (N and P) and DRAWER BRACE (T) to the SMALL DRAWER FRONT (U). Tighten six SMALL HIDDEN CAMS.

2

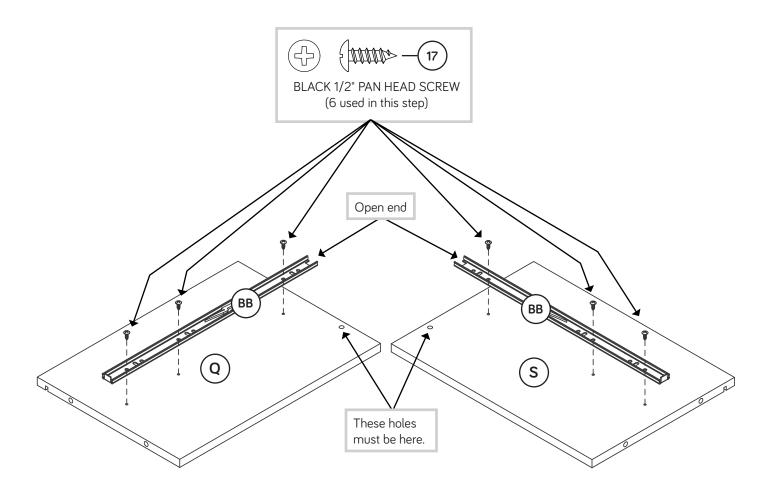


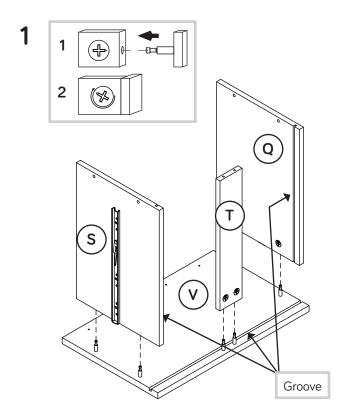
Slide a DRAWER BOTTOM (W) into the grooves in the DRAWER SIDES (N and P) and SMALL DRAWER FRONT (U).



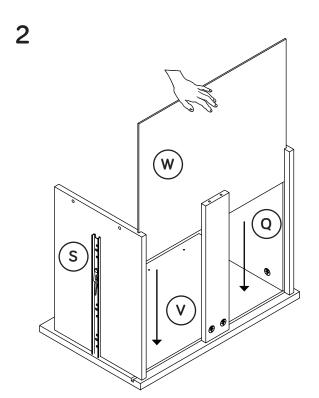
- Fasten the SMALL DRAWER BACK (O) to the SMALL DRAWER SIDES (N and P) and DRAWER BRACE (U). Use six BLACK 1-1/2" FLAT HEAD SCREWS (15).
- NOTE: Be sure the DRAWER BOTTOM (W) inserts into the groove of the DRAWER BACK

Fasten the EXTENSION SLIDES (BB) to the LARGE DRAWER SIDES (Q and S). Use six BLACK 1/2" PAN HEAD SCREWS (17).

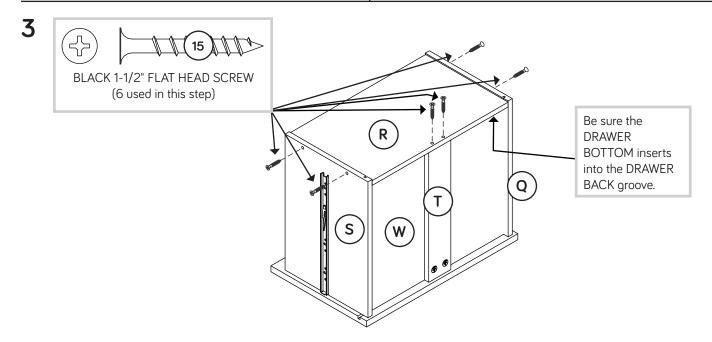




Fasten the LARGE DRAWER SIDES (S) and DRAWER BRACE (T) to the LARGE DHE ER FRONT (V). Tighten six SMALL HIDDEN CAMS.



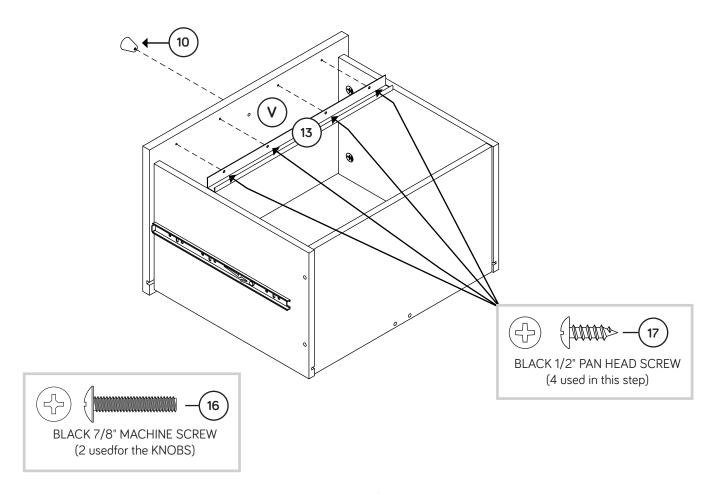
Slide a DRAWER BOTTOM (W) into the grooves in the LARGE DRAWER SIDES (Q and S) and LARGE DRAWER FRONT (V).

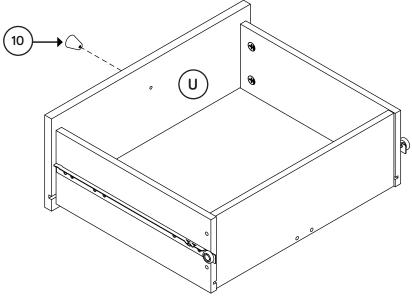


- Fasten the LARGE DRAWER BACK (R) to the LARGE DRAWER SIDES (Q and S) and DRAWER BRACE (T). Use six BLACK 1-1/2" FLAT HEAD SCREWS (15).
- NOTE: Be sure the DRAWER BOTTOM (W) inserts into the groove of the LARGE DRAWER BACK

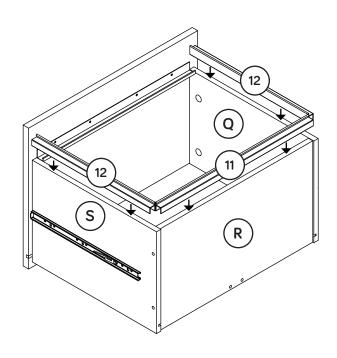
Fasten the KNOBS (10) to the DRAWER FRONTS (U and V). Use two BLACK 7/8" MACHINE SCREWS (16).

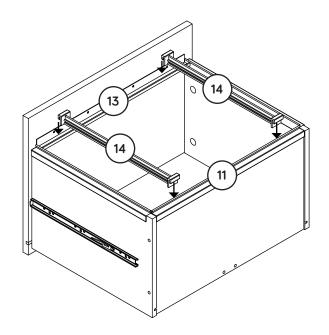
Fasten the FRONT FILE GLIDE (13) to the LARGE DRAWER FRONT (V). Use four BLACK 1/2" PAN HEAD SCREWS (17).





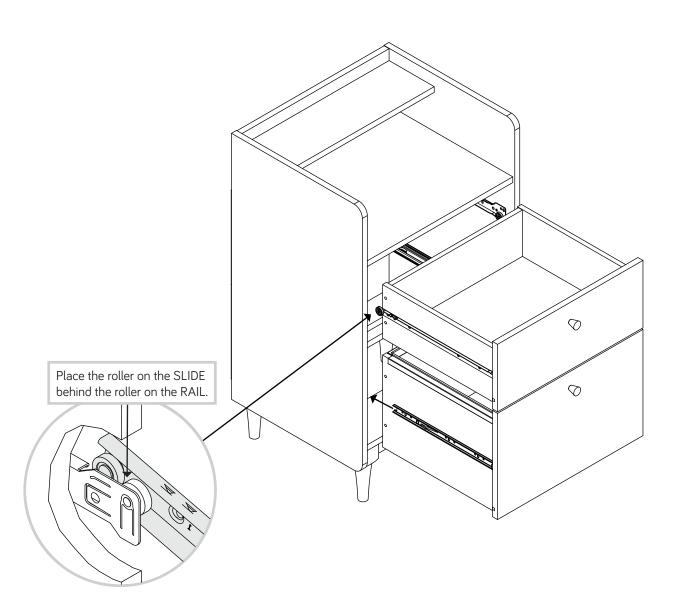
- Push the LONG FILE GLIDE (11) onto the LARGE DRAWER BACK (R) as shown in the upper diagram.
- Push the SHORT FILE GLIDES (12) onto the LARGE DRAWER SIDES (Q and S) as shown in the upper diagram.
- Push the FILE HANGERS (14) onto the FRONT FILE GLIDE (13) and LONG FILE GLIDE (11) as shown in the lower diagram.



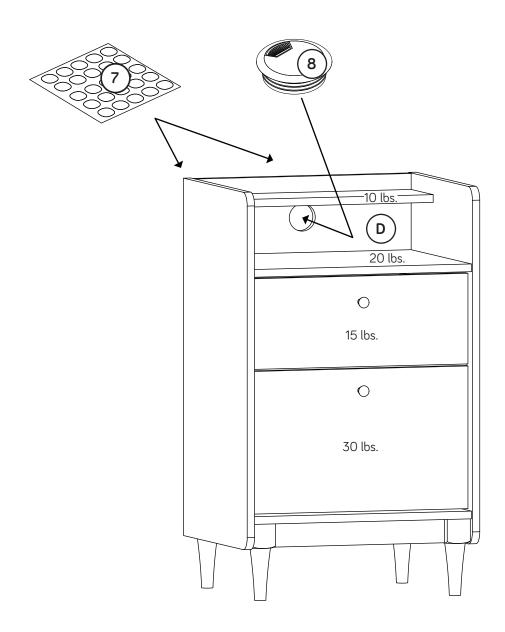


- Carefully stand your unit upright.
- To insert the small drawer into your unit, tip the front of the drawer down and drop the rollers on the drawer behind the rollers on the unit. Lift the front of the drawer up and slide it into the unit.
- To insert the large drawer into your unit, line up the EXTENSION SLIDES on the drawer with the EXTENSION RAILS on the unit and push the drawer into the unit until the drawer is fully inserted. The drawer will push in hard until it is all the way in, then it will slide in and out easier.





- Push the GROMMET (8) into the large hole in the UPPER BACK (D).
- Peel an APPLIQUE from the APPLIQUE CARD (7) and stick them onto each HIDDEN CAM.
- NOTE: Please read the back pages of the instruction booklet for important safety information.
- This completes assembly. Clean with your favorite furniture polish or a damp cloth. Wipe dry.



▲ CAUTION

Please use your furniture correctly and safely. Improper use can cause safety hazards, or damage to your furniture or household items. Carefully read the following chart.

Look out for:	What can happen:	How to avoid the problem:
Overloaded file cabinet drawers.	Risk of injury.Top-heavy furniture can tip over.Overloaded drawers can break.	Never exceed the weight limits shown in the instructions. Work from bottom to top when loading drawers. Place the heavier items on lower drawers.
Improperly moving the file cabinet.	 Risk of injury or equipment damage. The file cabinet can tip if not moved carefully over obstacles or across a changing floor surface (for example, from a wood floor to a carpeted floor). 	Lift the file cabinet so the casters clear any obstacles or abrupt changes in the floor surface.
Placing TVs on furniture items that are not designed to support a television is hazardous.	Risk of injury or death. TVs can be very heavy. Plus the weight and location of the picture tube tends to make TVs unbalanced and prone to tipping forward.	This product is not designed to support a television.