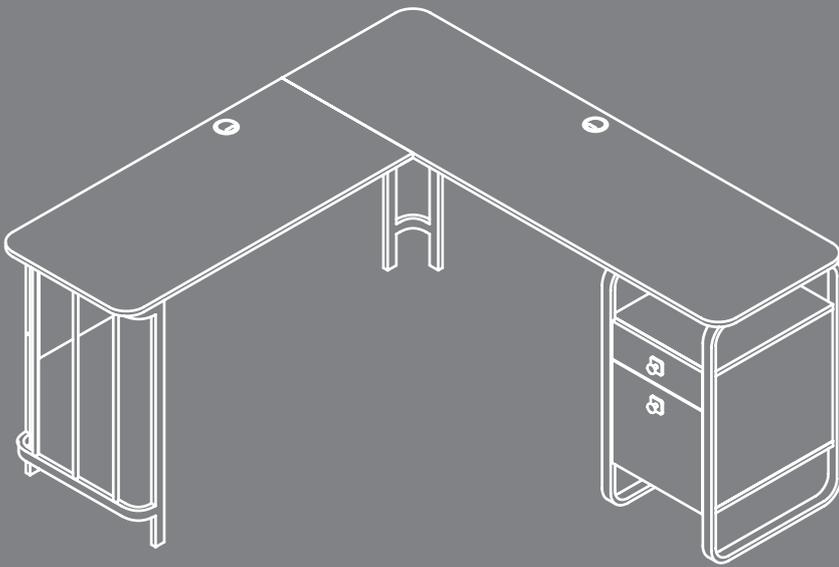


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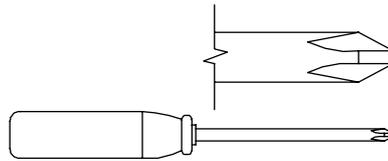
Stationmaster L-Shaped Desk

Model 5426454

Table of Contents

Assembly Tools Required

Part Identification	2-3
Hardware Identification	4-5
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Français	29-32
Español	33-36
Safety	37-38
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No. 2 Phillips Screwdriver
Tip Shown Actual Size

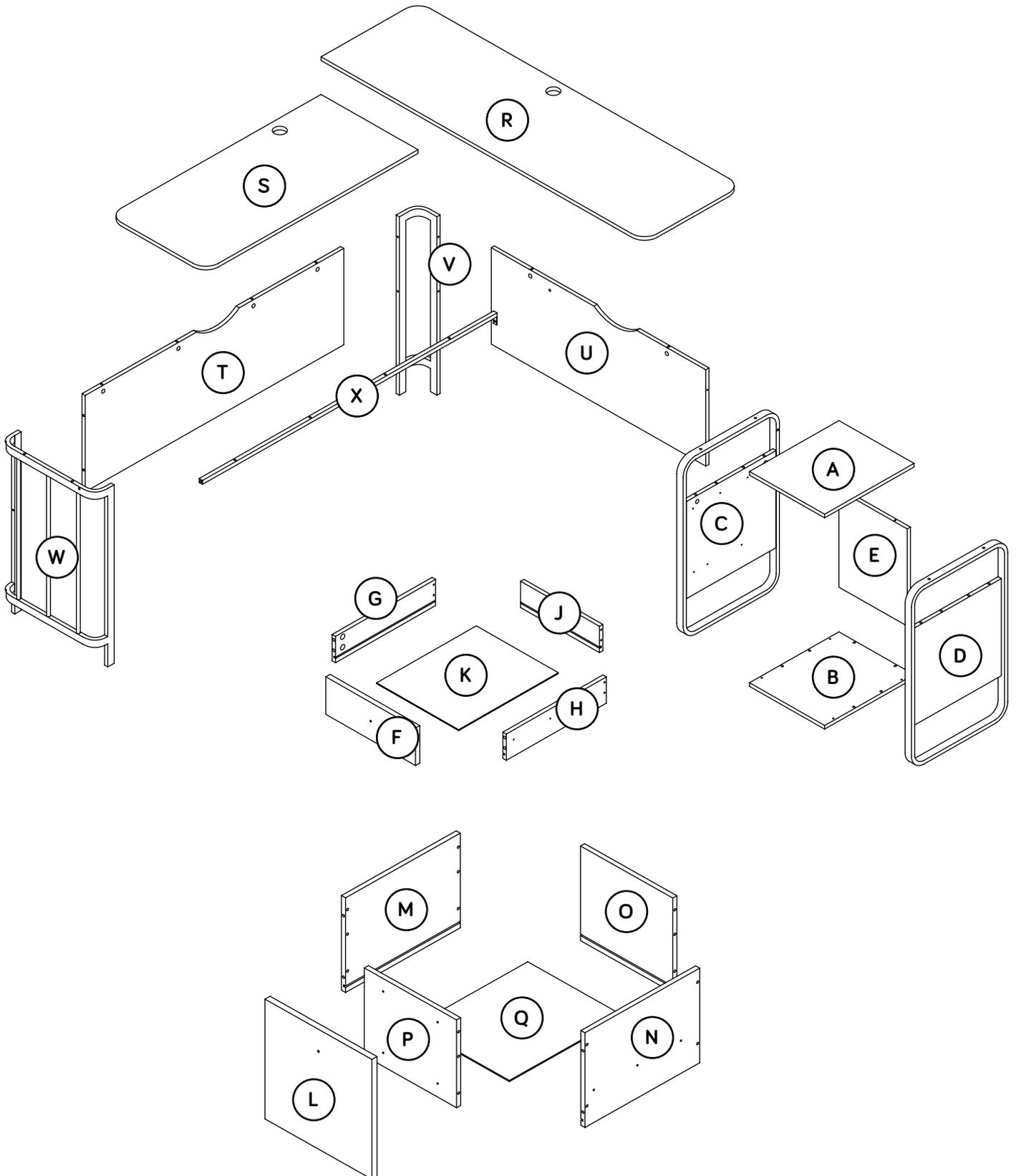
Part Identification

† While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

A	SHELF (1)	J	SMALL DRAWER BACK (1)	R	LARGE TOP (1)
B	BOTTOM (1)	K	SMALL DRAWER BOTTOM (1)	S	SMALL TOP (1)
C	UPRIGHT (1)	L	LARGE DRAWER FRONT (1)	T	LARGE MODESTY PANEL (1)
D	RIGHT END (1)	M	LARGE LEFT DRAWER SIDE (1)	U	SMALL MODESTY PANEL (1)
E	BACK (1)	N	LARGE RIGHT DRAWER SIDE (1)	V	LEG (1)
F	SMALL DRAWER FRONT (1)	O	LARGE DRAWER BACK (1)	W	LEFT END (1)
G	SMALL LEFT DRAWER SIDE (1)	P	DRAWER BOX FRONT (1)	X	BRACE (1)
H	SMALL RIGHT DRAWER SIDE (1)	Q	LARGE DRAWER BOTTOM (1)		

Part Identification

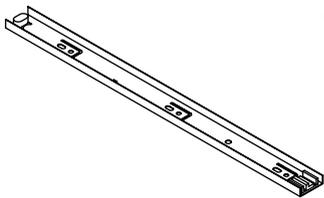
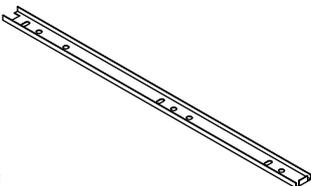
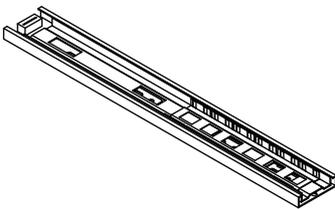
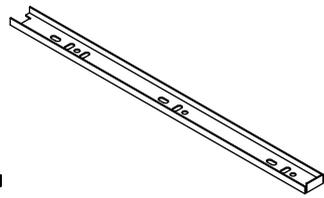
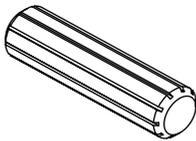
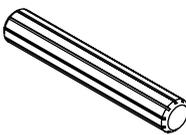
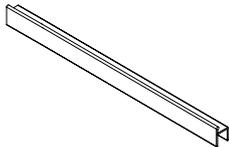
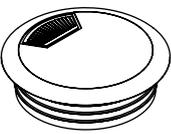
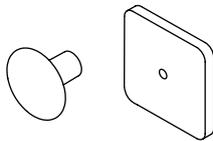
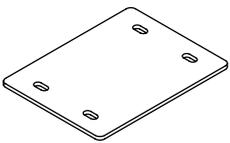
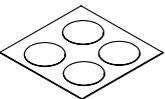
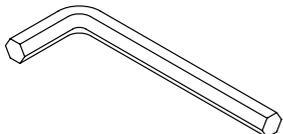
Now you know
our ABCs.



Hardware Identification

† Screws are shown actual size. You may receive extra hardware with your unit.

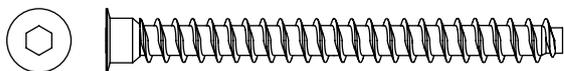
(EXTENSION SET SHOWN SEPARATED)

- 1** NARROW EXTENSION RAIL - 2 
- 2** NARROW EXTENSION SLIDE - 2 
- 3** WIDE EXTENSION RAIL - 2 
- 4** WIDE EXTENSION SLIDE - 2 
- 5** CAM SCREW - 14 
- 6** HIDDEN CAM - 14 
- 7** WIDE WOOD DOWEL - 12 
- 8** THIN WOOD DOWEL - 8 
- 9** FILE GLIDE - 2 
- 10** GROMMET WITH CAP - 2 
- 11** KNOB SET - 2 
- 12** TIE PLATE - 1 
- 13** APPLIQUE CARD - 1 
- 14** L-WRENCH - 1 

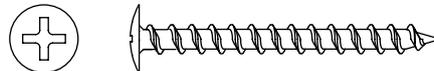
Hardware Identification

† Screws are shown actual size. You may receive extra hardware with your unit.

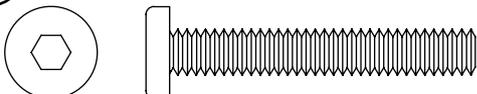
15 2-1/3" HEX HEAD SCREW - 8



16 1-9/16" PAN HEAD SCREW - 4



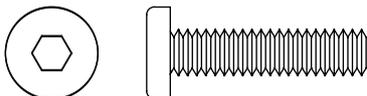
17 1-9/16" HEX HEAD SCREW - 2



18 1-3/16" FLAT HEAD SCREW - 12



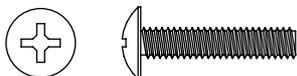
19 1" HEX HEAD SCREW - 9



20 1" PAN HEAD SCREW - 4



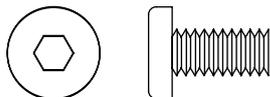
21 13/16" MACHINE SCREW - 2



22 9/16" PAN HEAD SCREW - 4



23 1/2" HEX HEAD SCREW - 1



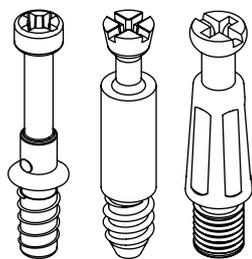
24 1/2" FLAT HEAD SCREW - 24



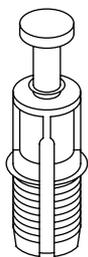
Hardware Usage Guide

HOW TO USE A HIDDEN CAM & CAM SCREW OR CAM DOWEL

1. NOTE: Various CAM SCREWS or a CAM DOWEL may be used.

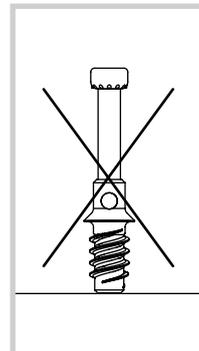
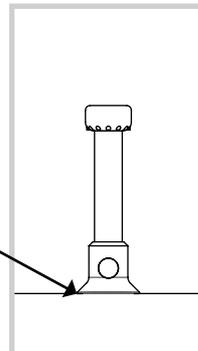


Cam Screws

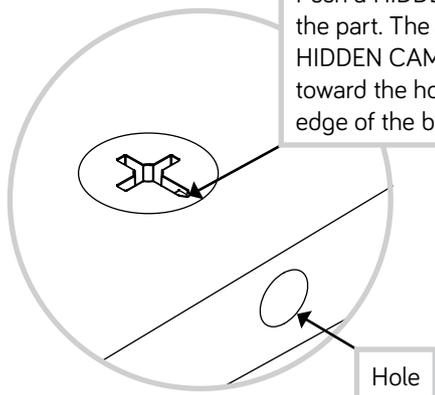
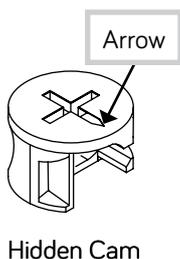


Cam Dowel

Turn the CAM SCREW or gently tap the CAM DOWEL until the shoulder is against the surface of the part.

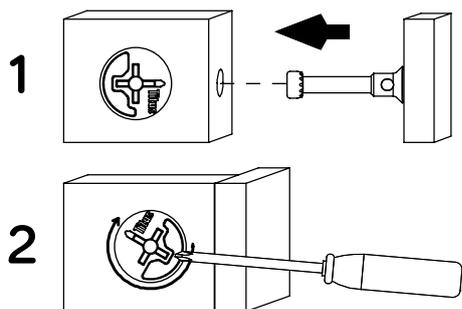


2.



3.

Insert the CAM SCREW or CAM DOWEL into the HIDDEN CAM. Tighten the HIDDEN CAM.

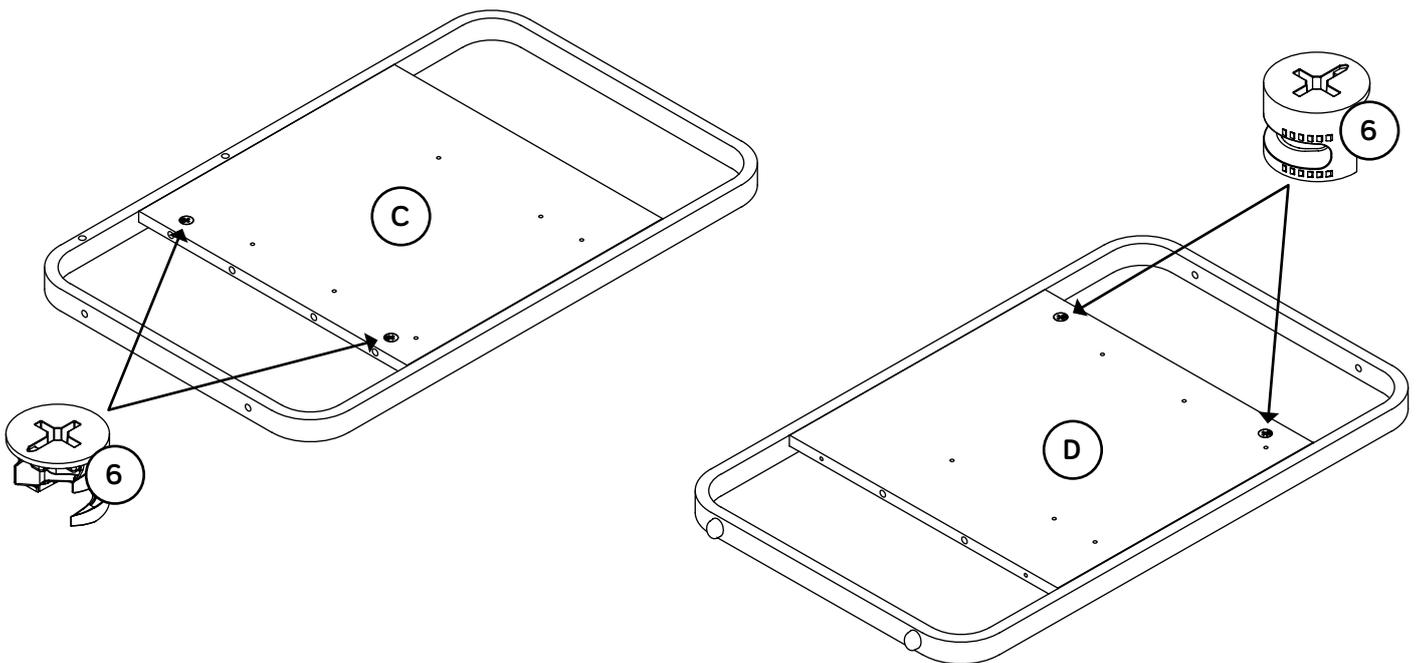
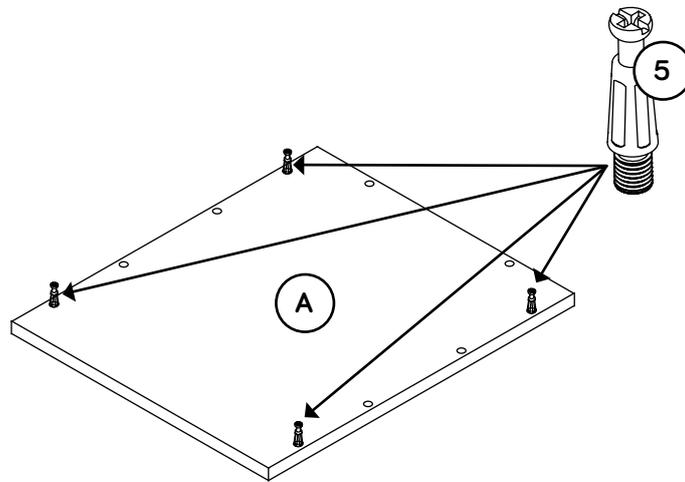


Step 1

- ✚ Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- ✚ Turn four CAM SCREWS (5) into the SHELF (A).
- ✚ Push four HIDDEN CAMS (6) into the UPRIGHT (C) and RIGHT END (D).

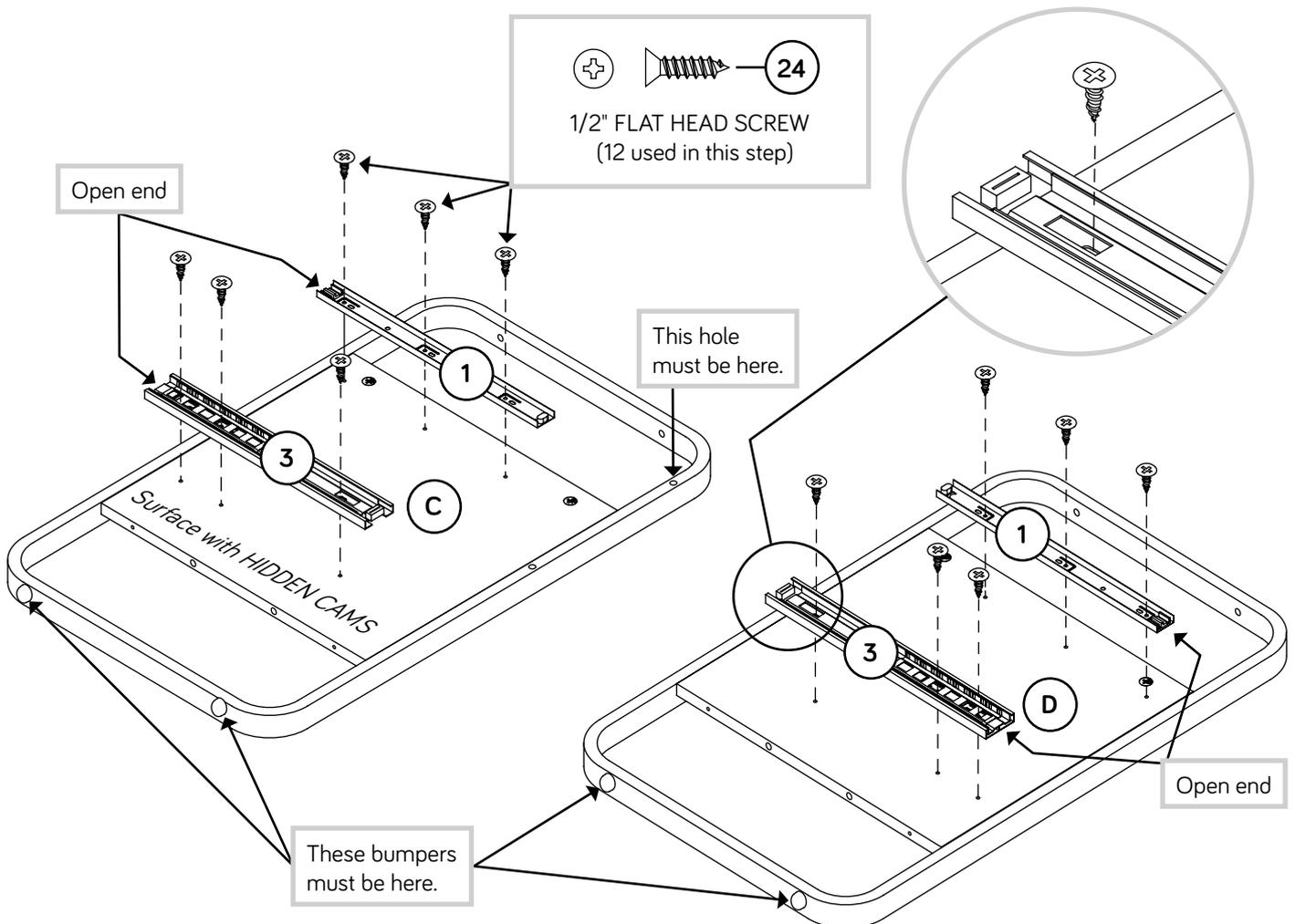
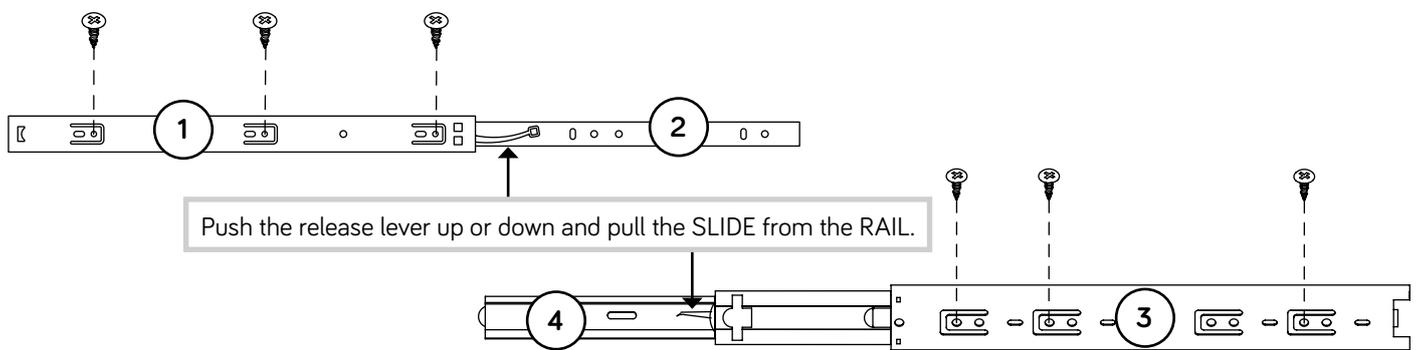


Some assembly
(and snacks) required.



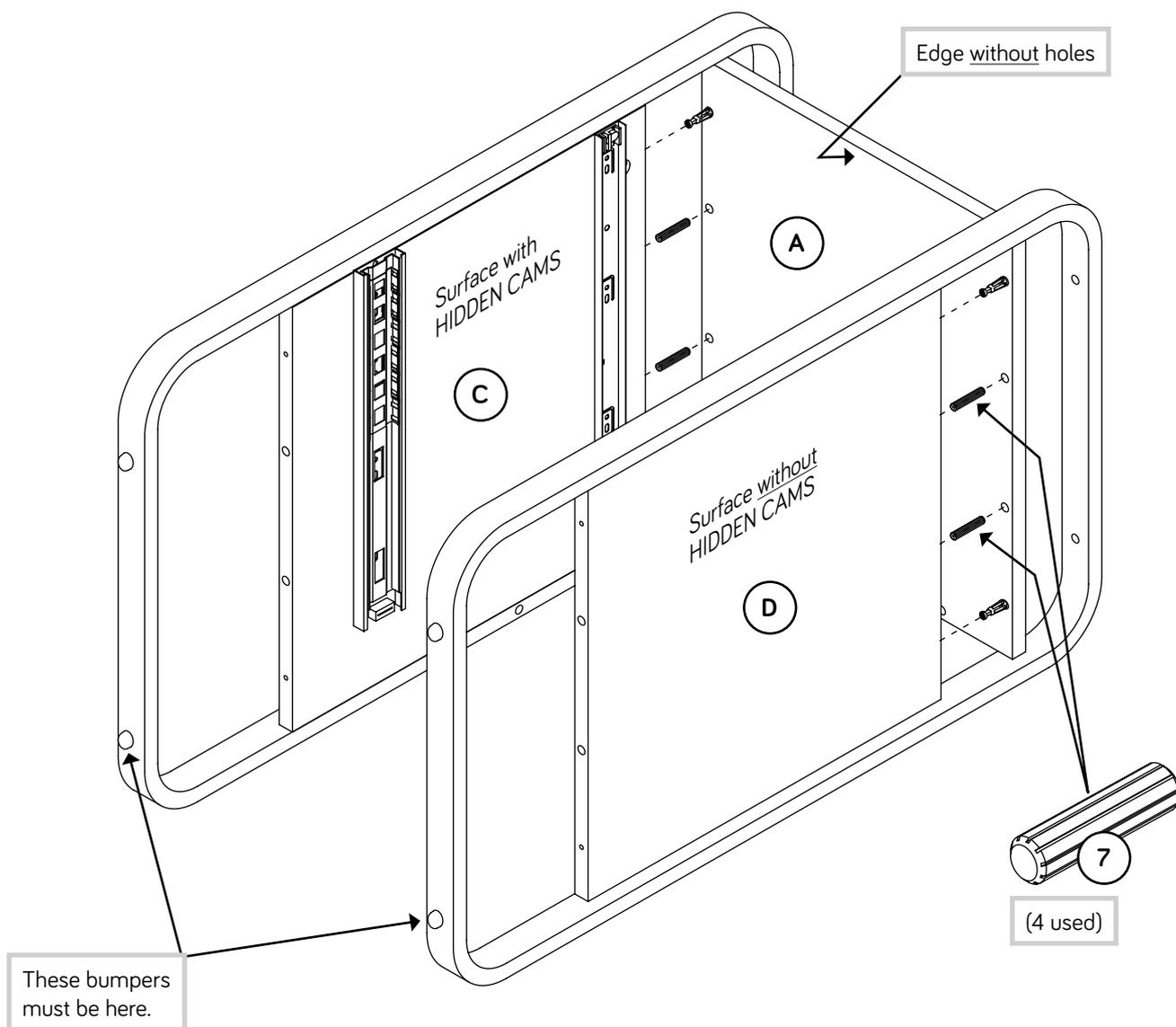
Step 2

- ✦ Separate the WIDE EXTENSION SLIDES (4) from the WIDE EXTENSION RAILS (3) as shown in the diagram below. Be prepared, the parts are greasy.
- ✦ Separate the NARROW EXTENSION SLIDES (2) from the NARROW EXTENSION RAILS (1) as shown in the diagram below. Be prepared, the parts are greasy.
- ✦ Fasten the EXTENSION RAILS (1 and 3) to the UPRIGHT (C) and RIGHT END (D). Use twelve 1/2" FLAT HEAD SCREWS (24).
- ✦ **NOTE:** For each WIDE EXTENSION RAIL, turn a SCREW into the hole shown in the enlarged diagram. Then, slide the inner cartridge of the WIDE EXTENSION RAIL in to find the other holes that line up with the holes in the RIGHT END and UPRIGHT. Turn a SCREW into these holes.
- ✦ **NOTE:** The EXTENSION SLIDES will be used later for the DRAWERS.



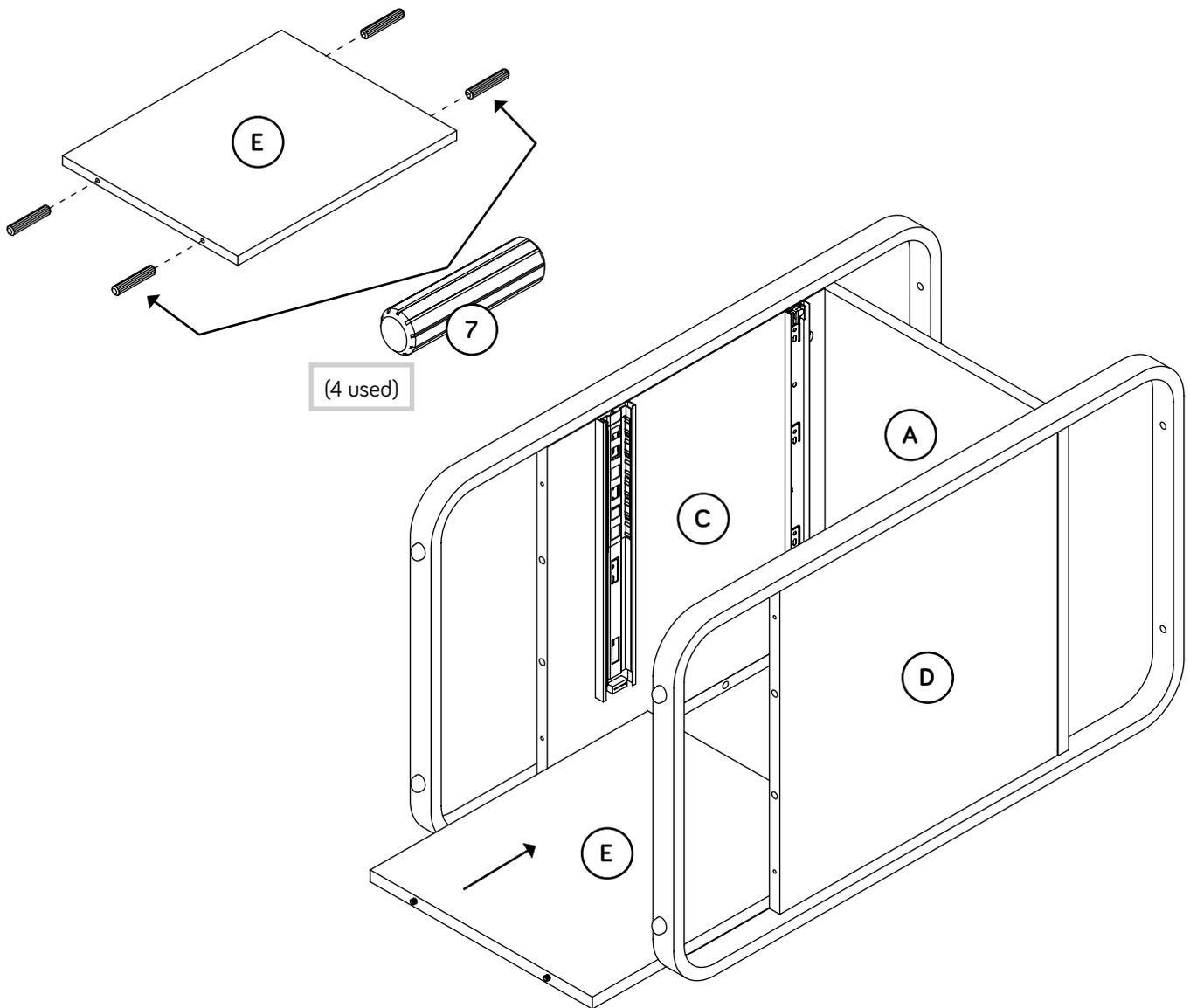
Step 3

- ✚ Insert four WIDE WOOD DOWELS (7) into the SHELF (A).
- ✚ Fasten the SHELF (A) to the UPRIGHT (C) and RIGHT END (D). Tighten four HIDDEN CAMS.
- ✚ NOTE: Be sure the WOOD DOWELS in the SHELF insert into the holes in the UPRIGHT and RIGHT END.



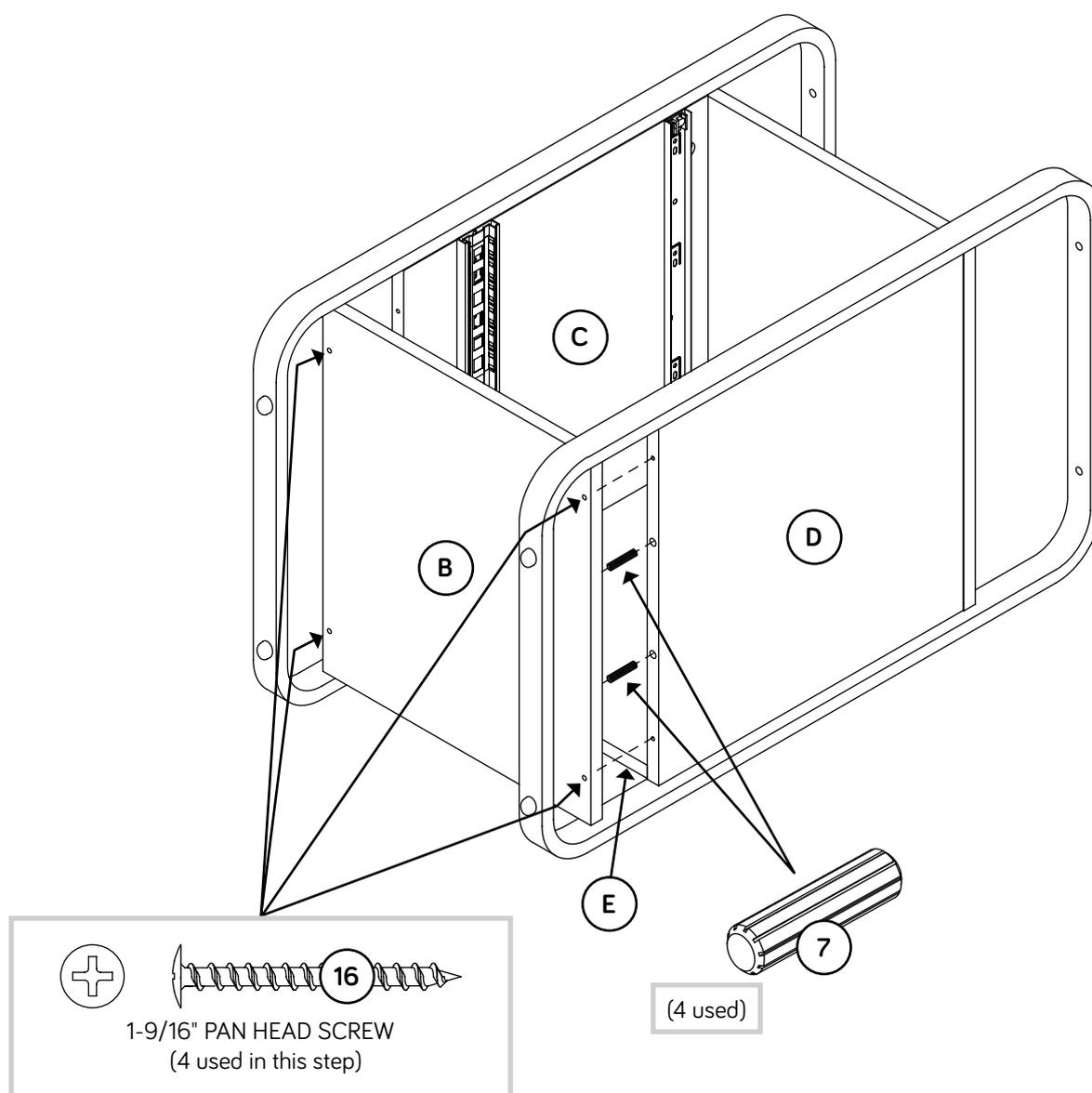
Step 4

- ✚ Insert four WIDE WOOD DOWELS (7) into the BACK (E).
- ✚ Insert the WOOD DOWELS in one edge of the BACK (E) into the SHELF (A)



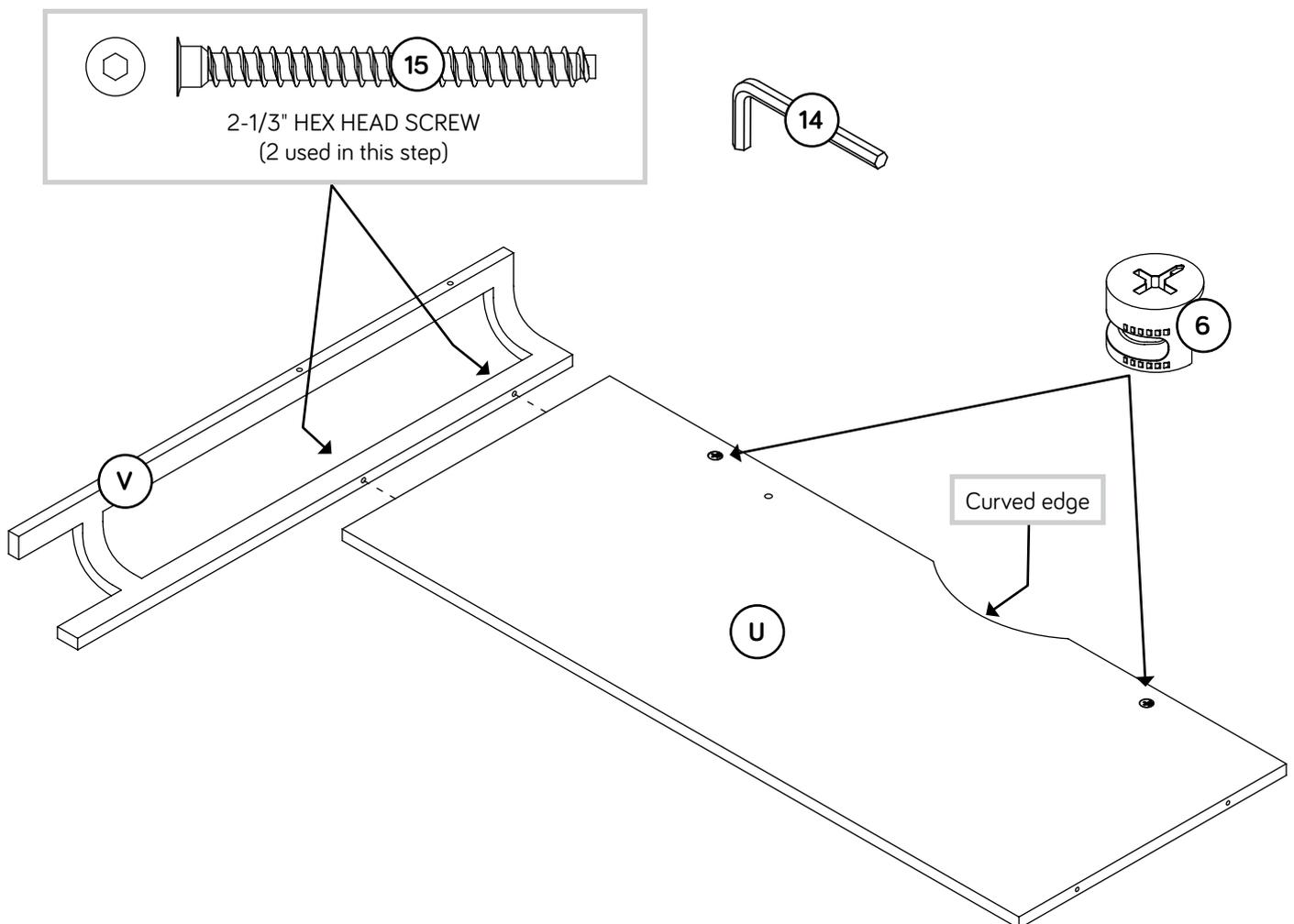
Step 5

- ✚ Insert four WIDE WOOD DOWELS (7) into the UPRIGHT (C) and RIGHT END (D).
- ✚ Fasten the BOTTOM (B) to the UPRIGHT (C) and RIGHT END (D). Use four 1-9/16" PAN HEAD SCREWS (17).
- ✚ NOTE: Be sure the WOOD DOWELS in the UPRIGHT, RIGHT END, and BACK (E) insert into the holes in the BOTTOM.



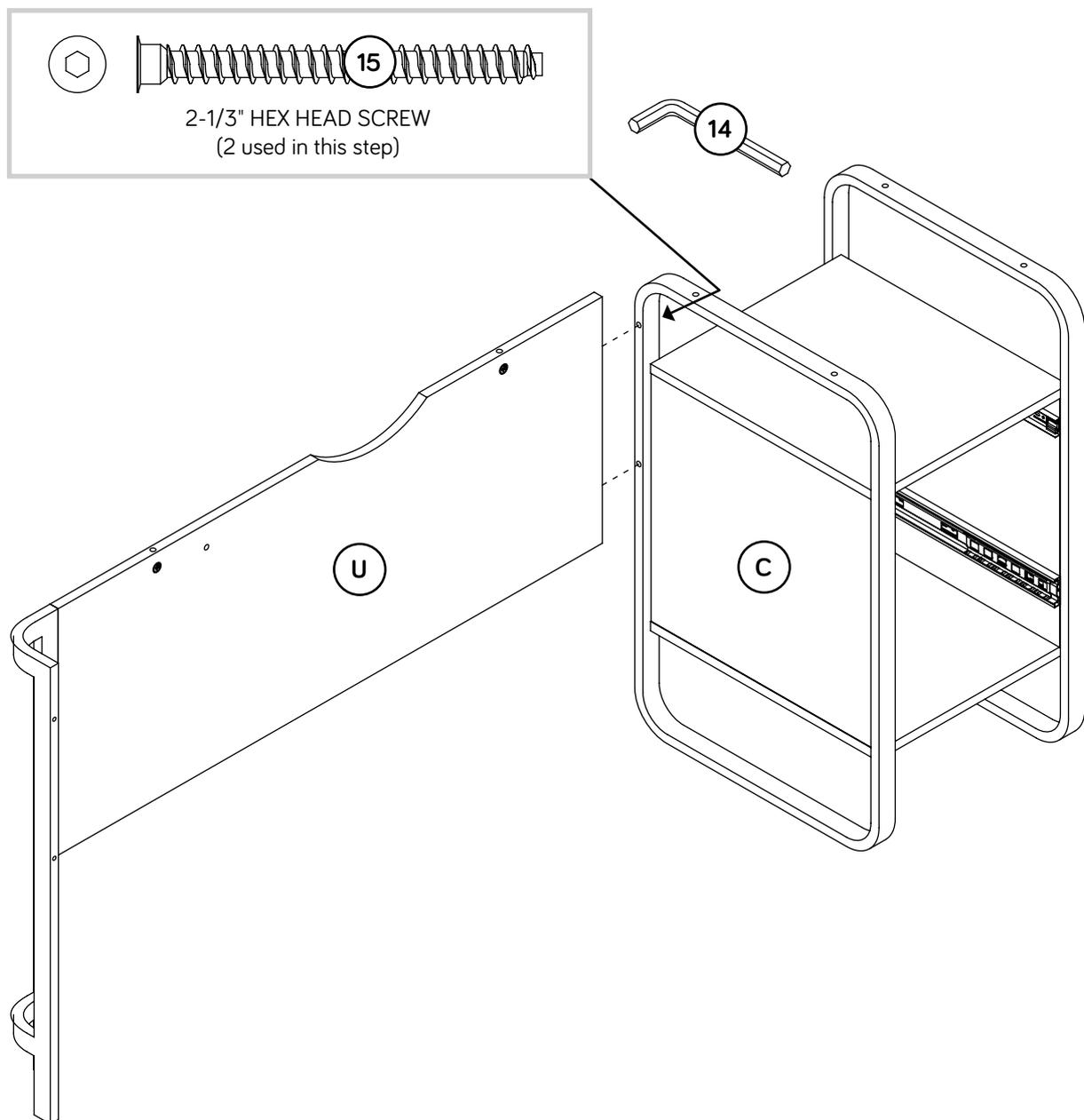
Step 6

- ✦ Insert two HIDDEN CAMS (6) into the SMALL MODESTY PANEL (U).
- ✦ Fasten the LEG (V) to the SMALL MODESTY PANEL (U). Tighten two 2-1/3" HEX HEAD SCREWS (15) using the L-WRENCH (14).



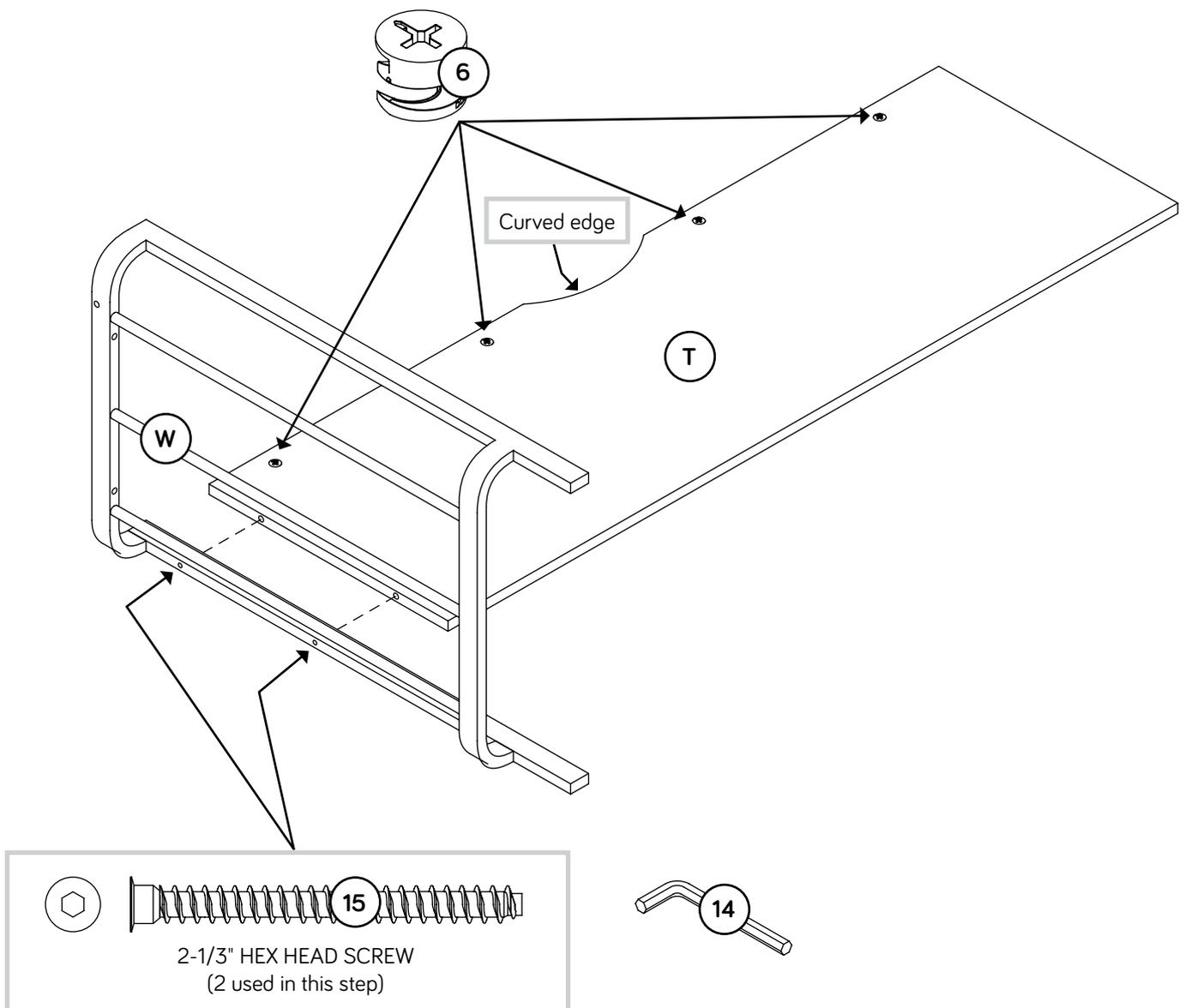
Step 7

- ✦ Carefully stand your unit upright.
- ✦ Fasten the SMALL MODESTY PANEL (U) to the UPRIGHT (C). Tighten two 2-1/3" HEX HEAD SCREWS (15) using the L-WRENCH (14).



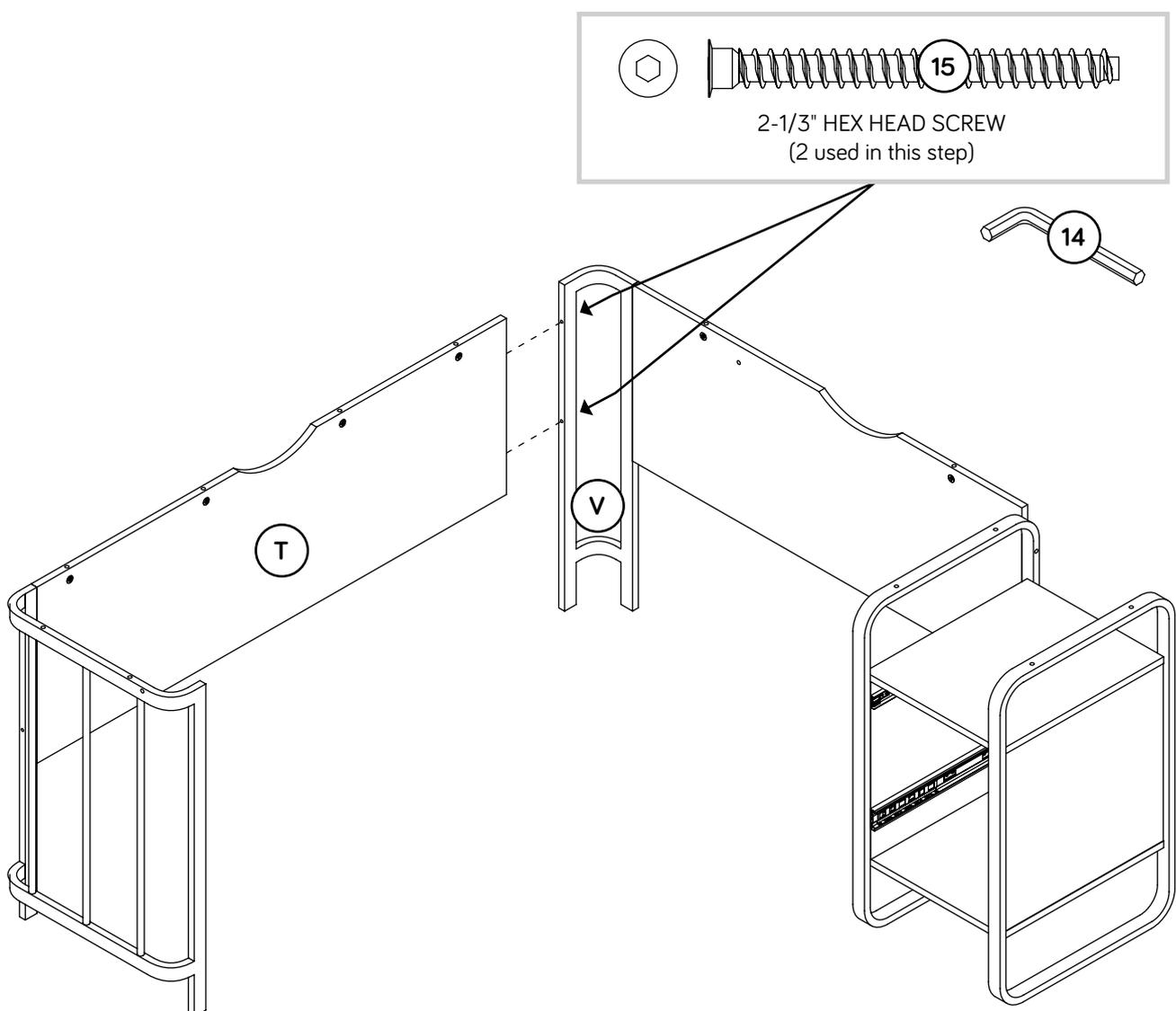
Step 8

- ✚ Insert four HIDDEN CAMS (6) into the LARGE MODESTY PANEL (T).
- ✚ Fasten the LEFT END (W) to the LARGE MODESTY PANEL (T). Tighten two 2-1/3" HEX HEAD SCREWS (15) using the L-WRENCH (14).



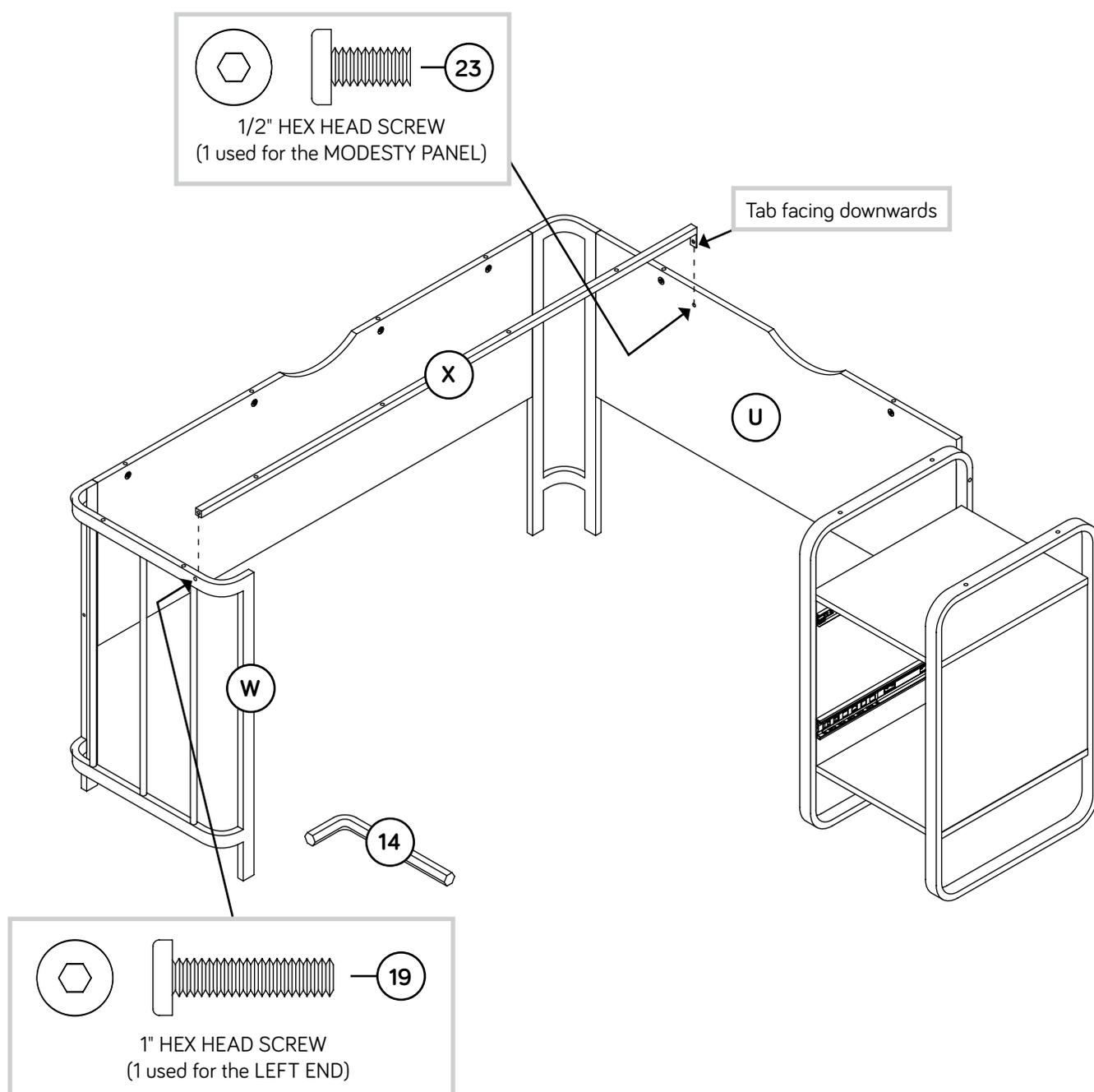
Step 9

- Fasten the LARGE MODESTY PANEL (T) to the LEG (V).
Tighten two 2-1/3" HEX HEAD SCREWS (15) using
the L-WRENCH (14).



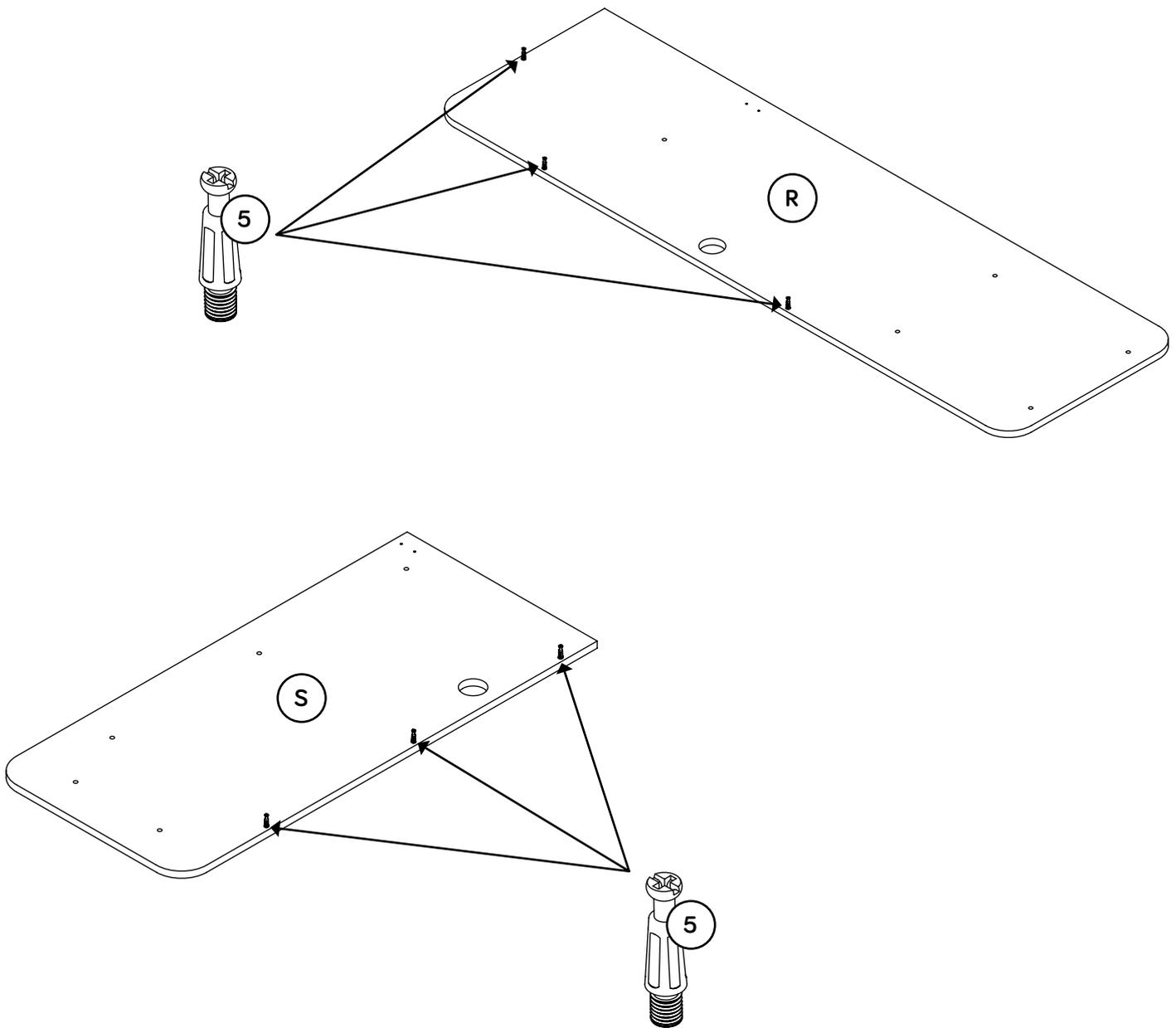
Step 10

- First, fasten the BRACE (X) to the SMALL MODESTY PANEL (U). Tighten one 1/2" HEX HEAD SCREW (23) using the L-WRENCH (14).
- Then, fasten the BRACE (X) to the LEFT END (W). Tighten one 1" HEX HEAD SCREW (19) using the L-WRENCH (14).



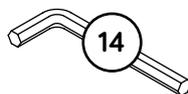
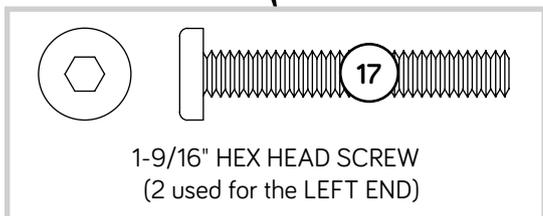
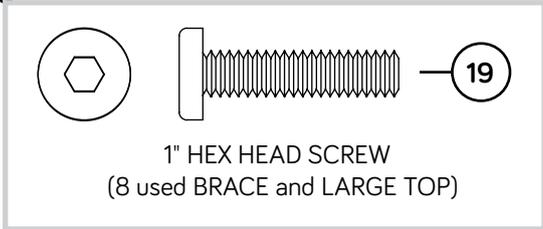
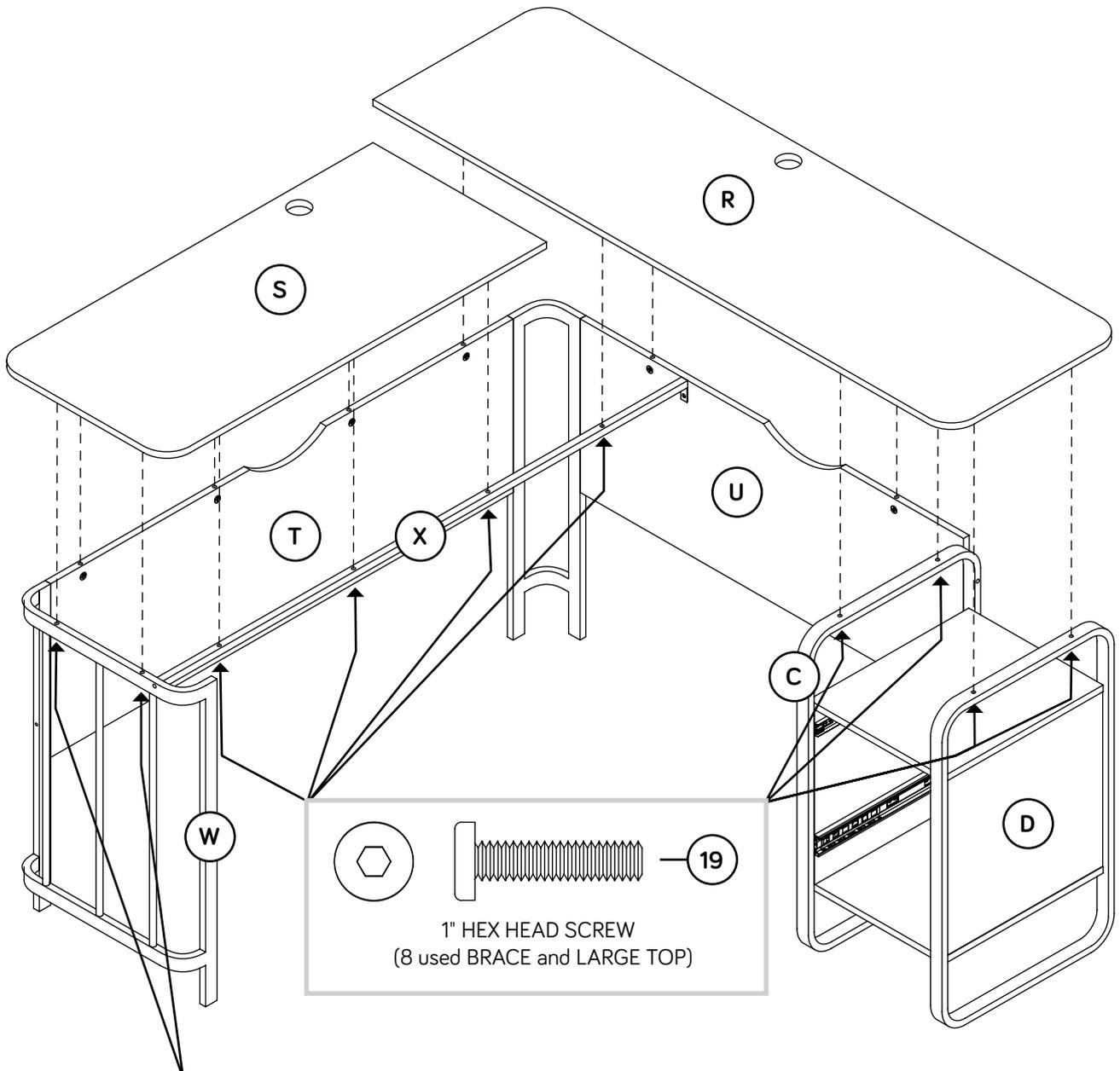
Step 11

- 🔩 **NOTE:** Position parts exactly as shown.
- 🔩 Turn six CAM SCREWS (5) into the TOPS (R and S).



Step 12

- ✚ **NOTE:** You should start each SCREW a few turns before completely tightening any of them.
- ✚ Fasten the TOPS (R and S) to the MODESTY PANELS (T and U). Tighten six HIDDEN CAMS.
- ✚ Fasten the SMALL TOP (S) to the LEFT END (W). Tighten two 1-9/16" HEX HEAD SCREWS (17) using the L-WRENCH (14).
- ✚ Fasten the SMALL TOP (S) to the BRACE (X). Tighten three 1" HEX HEAD SCREWS (19) using the L-WRENCH (14).
- ✚ Fasten the LARGE TOP (R) to the UPRIGHT (C), RIGHT END (D), and BRACE (X). Tighten five 1" HEX HEAD SCREWS (19) using the L-WRENCH (14).

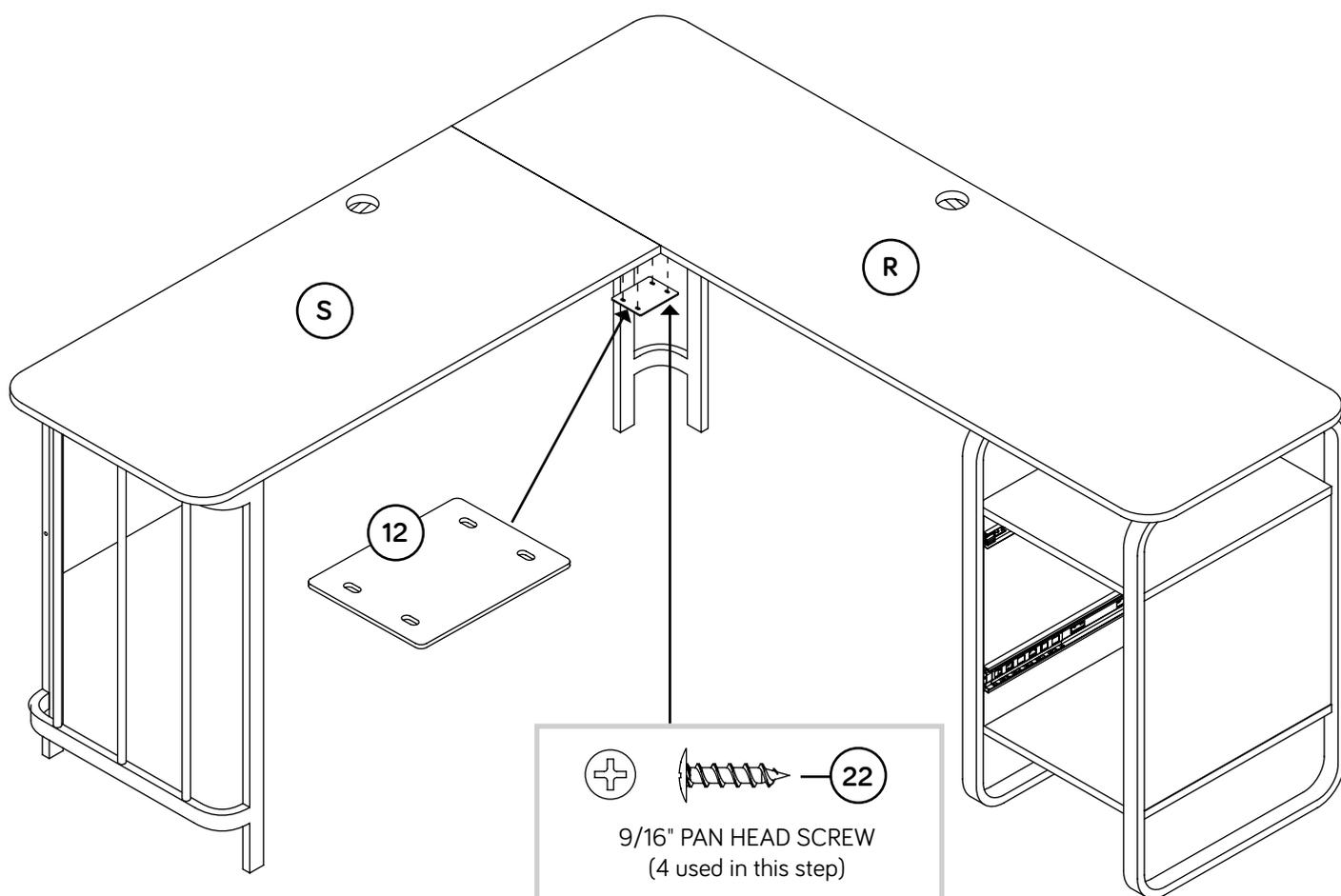


Step 13

- Fasten the TIE PLATE (12) to the TOPS (R and S). Use four 9/16" PAN HEAD SCREWS (22).

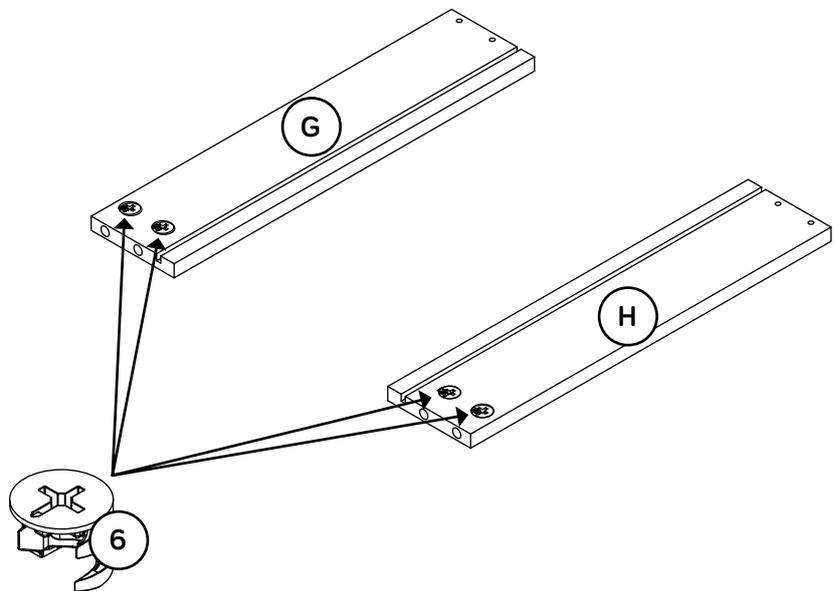
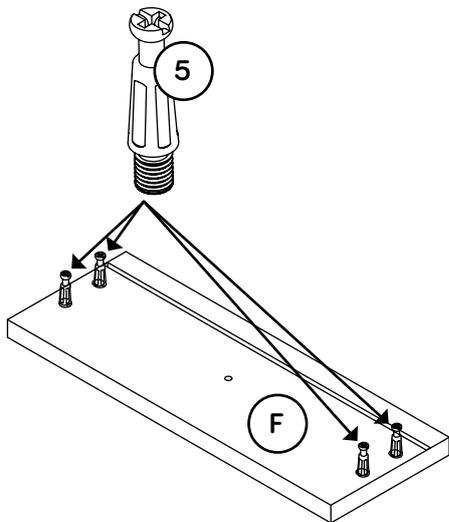


Now might be a good time to refresh your drink.

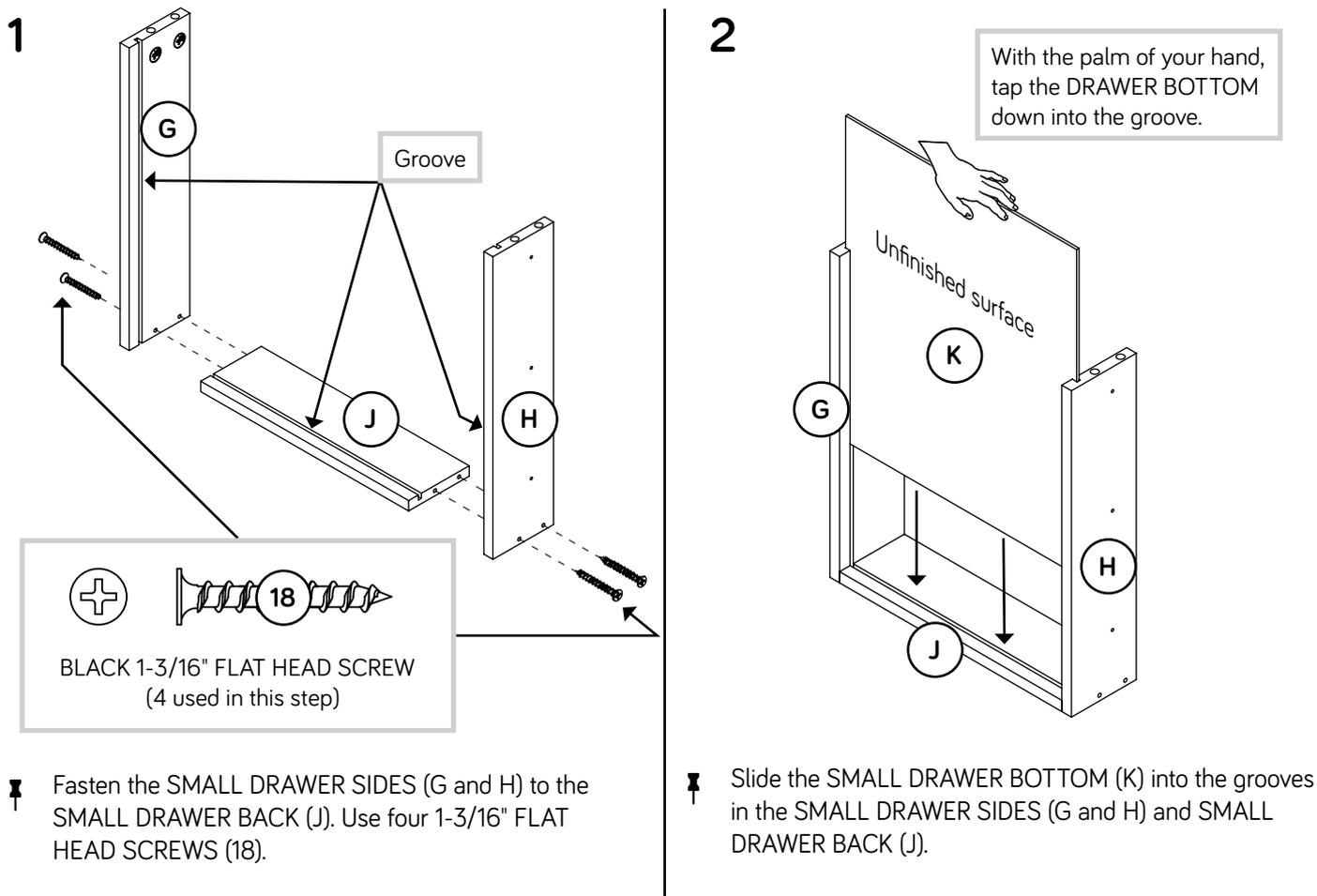


Step 14

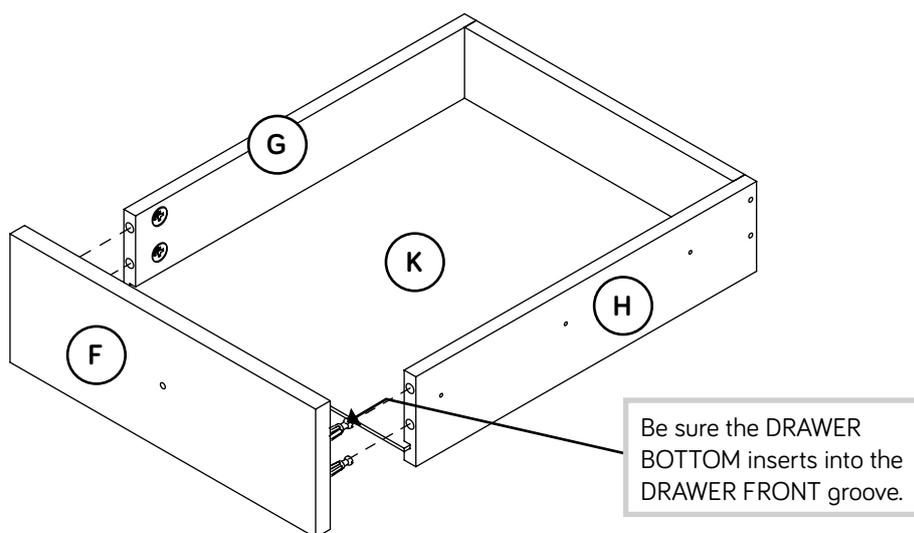
- ✚ Turn four CAM SCREWS (5) into the SMALL DRAWER FRONT (F).
- ✚ Push four HIDDEN CAMS (6) into the SMALL DRAWER SIDES (G and H).



Step 15



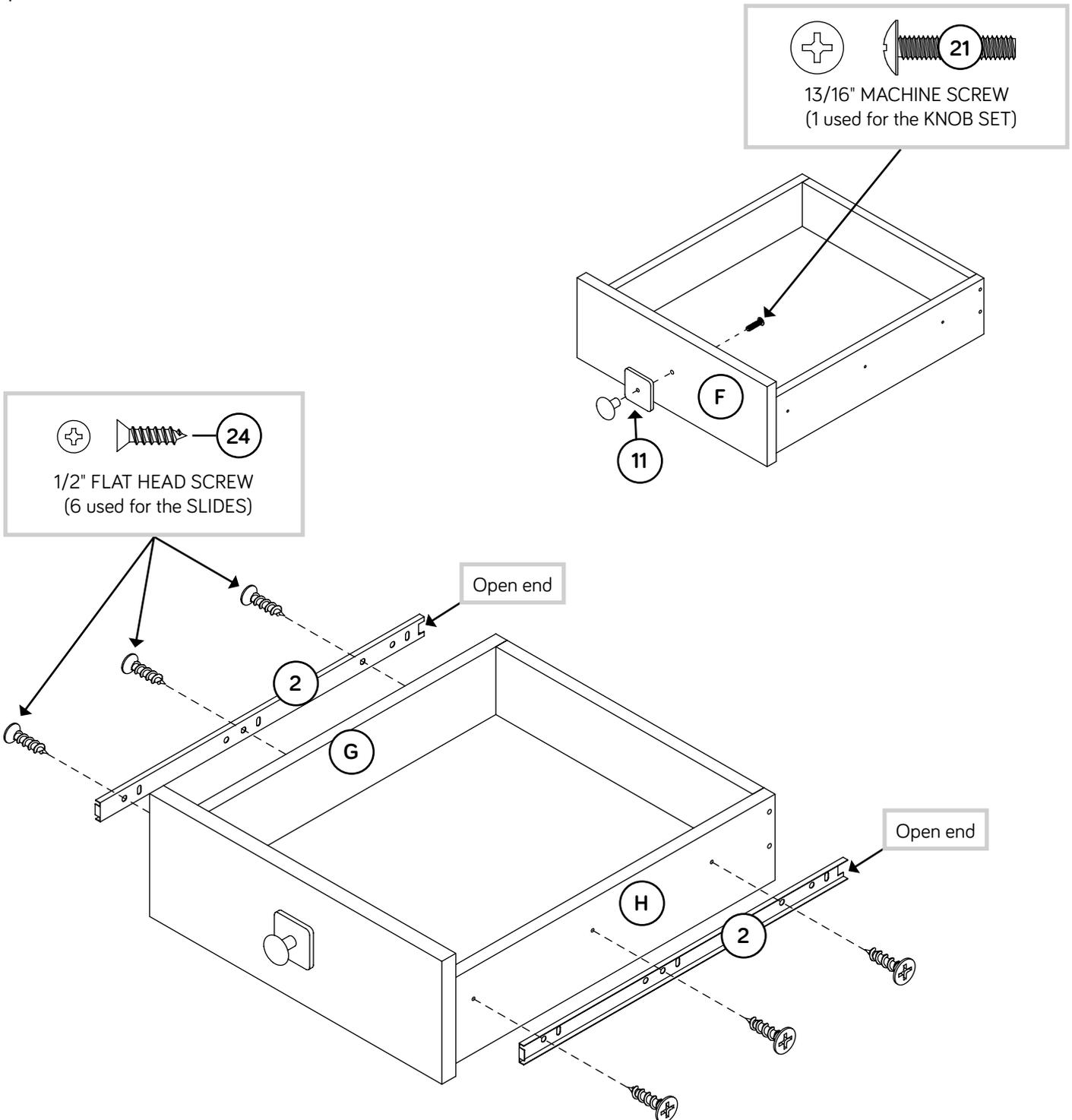
3



- Fasten the SMALL DRAWER FRONT (F) to the SMALL DRAWER SIDES (G and H). Tighten four HIDDEN CAMS.
- NOTE:** Be sure the DRAWER BOTTOM (K) inserts into the groove of the SMALL DRAWER FRONT (F).

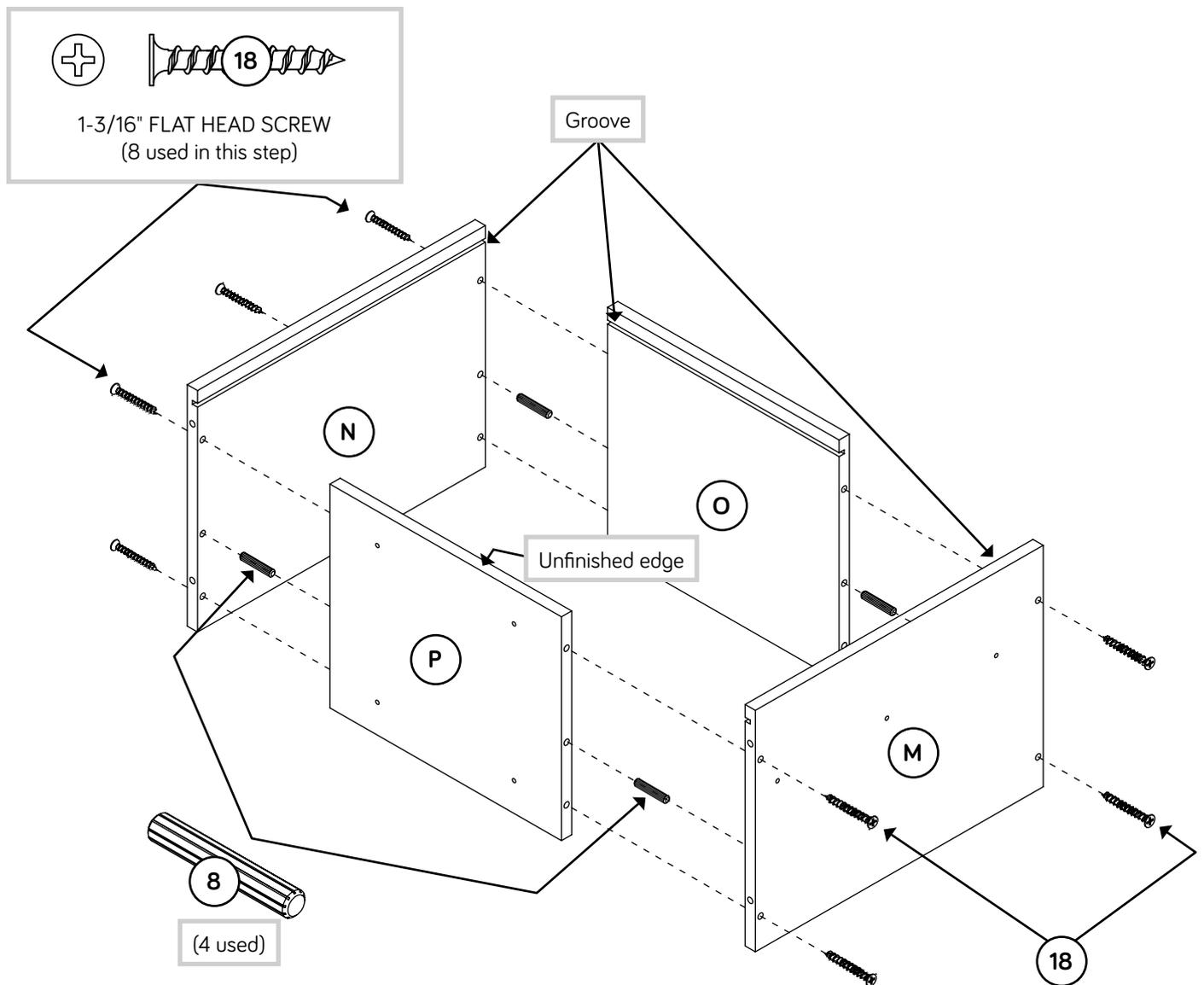
Step 16

- Fasten a KNOB SET (11) to the SMALL DRAWER FRONT (F). Use one 13/16" MACHINE SCREW (21).
- Fasten the NARROW EXTENSION SLIDES (2) to the SMALL DRAWER SIDES (G and H). Use six 1/2" FLAT HEAD SCREWS (24).
- NOTE:** Use the exact holes shown.



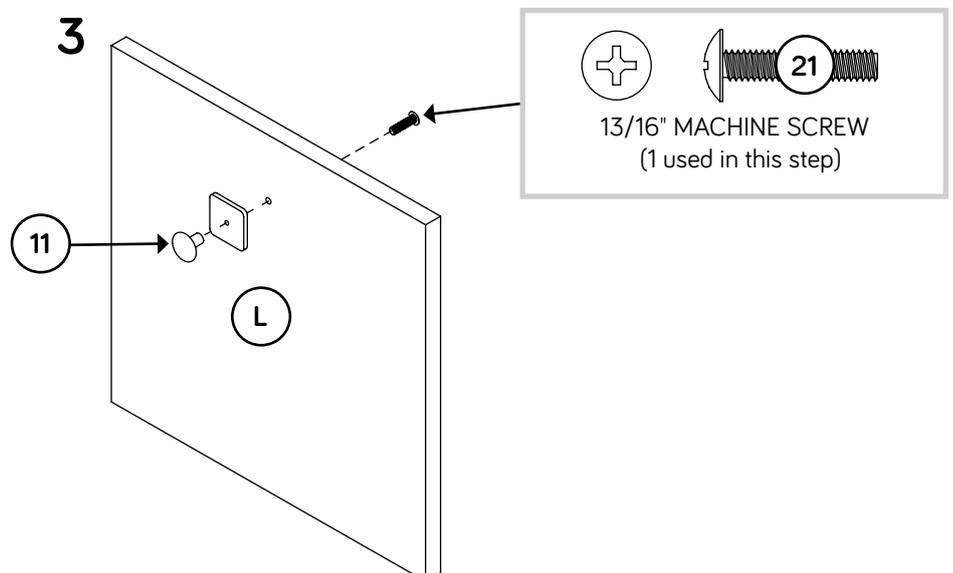
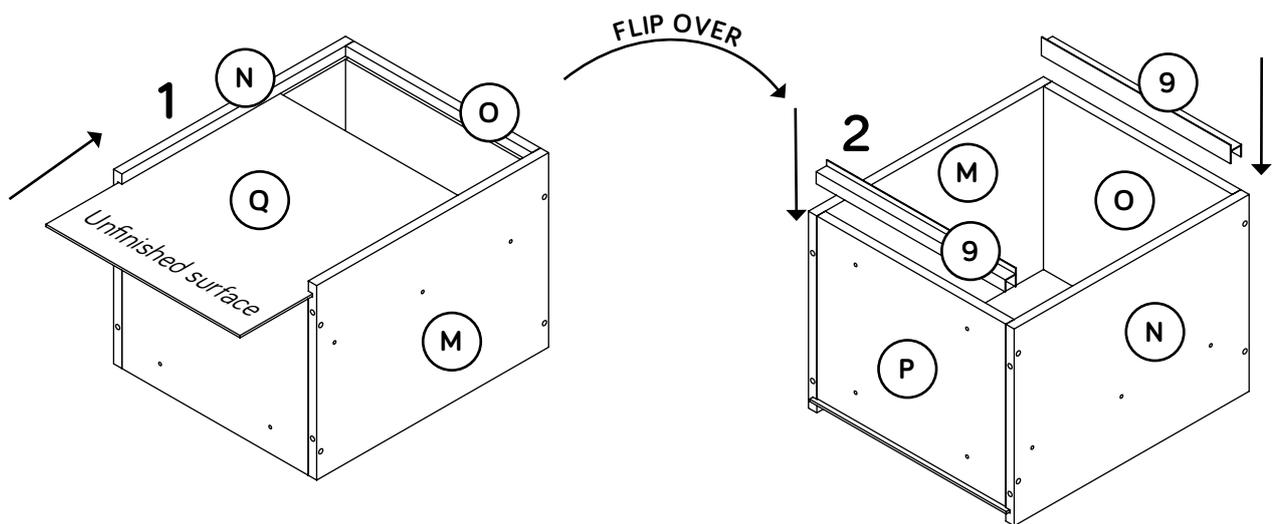
Step 17

- ✚ Insert four THIN WOOD DOWELS (8) into the holes shown in the LARGE DRAWER BACK (O) and DRAWER BOX FRONT (P).
- ✚ Fasten the LARGE DRAWER SIDES (M and N) to the LARGE DRAWER BACK (O) and DRAWER BOX FRONT (P). Use eight 1-3/16" FLAT HEAD SCREWS (18).



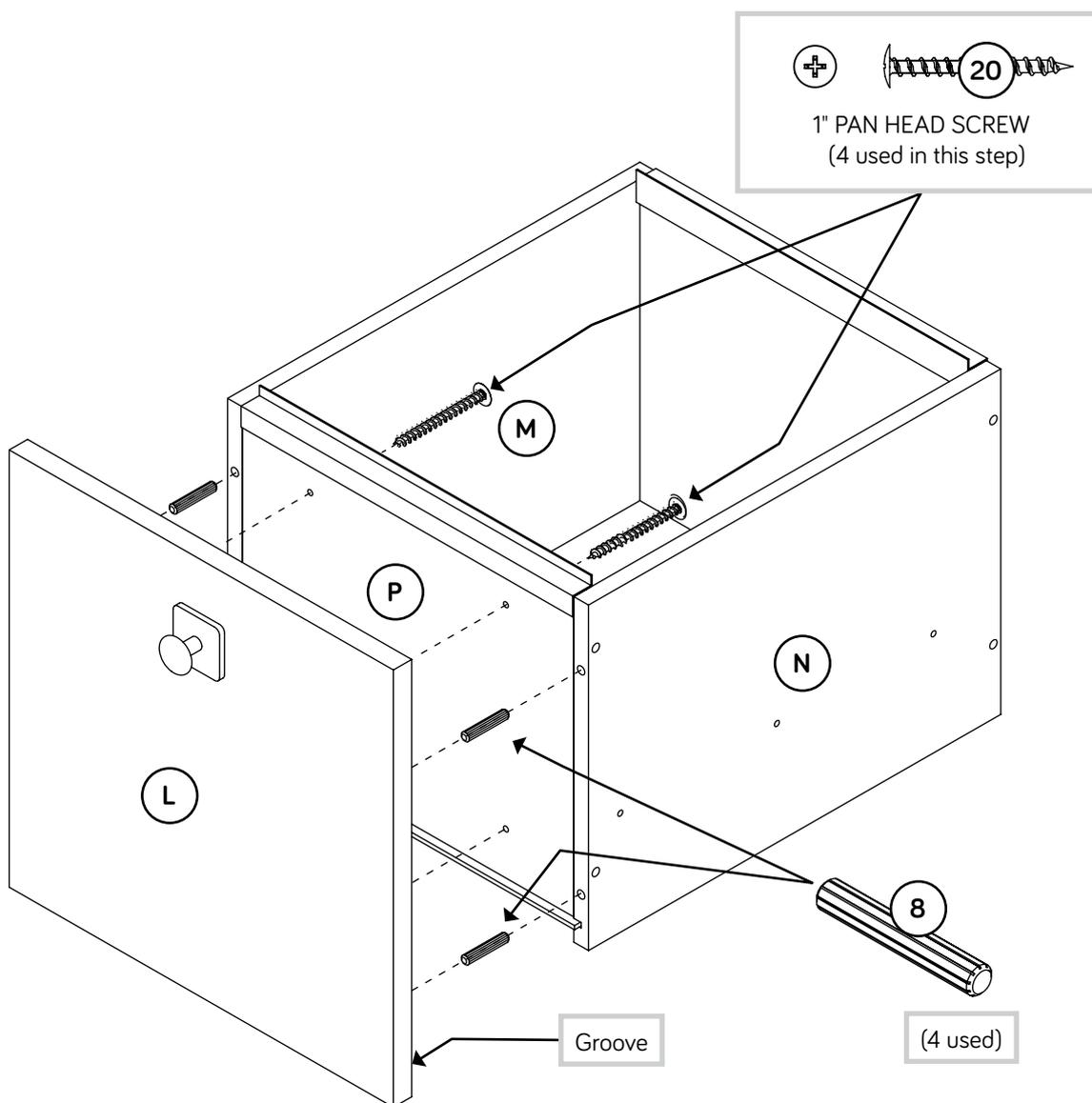
Step 18

- ✚ Slide the LARGE DRAWER BOTTOM (Q) into the grooves in the LARGE DRAWER SIDES (M and N) and LARGE DRAWER BACK (O).
- ✚ Carefully flip the drawer over.
- ✚ Press the FILE GLIDES (9) onto the edges of the LARGE DRAWER BACK (O) and DRAWER BOX FRONT (P).
- ✚ Fasten a KNOB SET (11) to the LARGE DRAWER FRONT (F). Use one 13/16" MACHINE SCREW (21).



Step 19

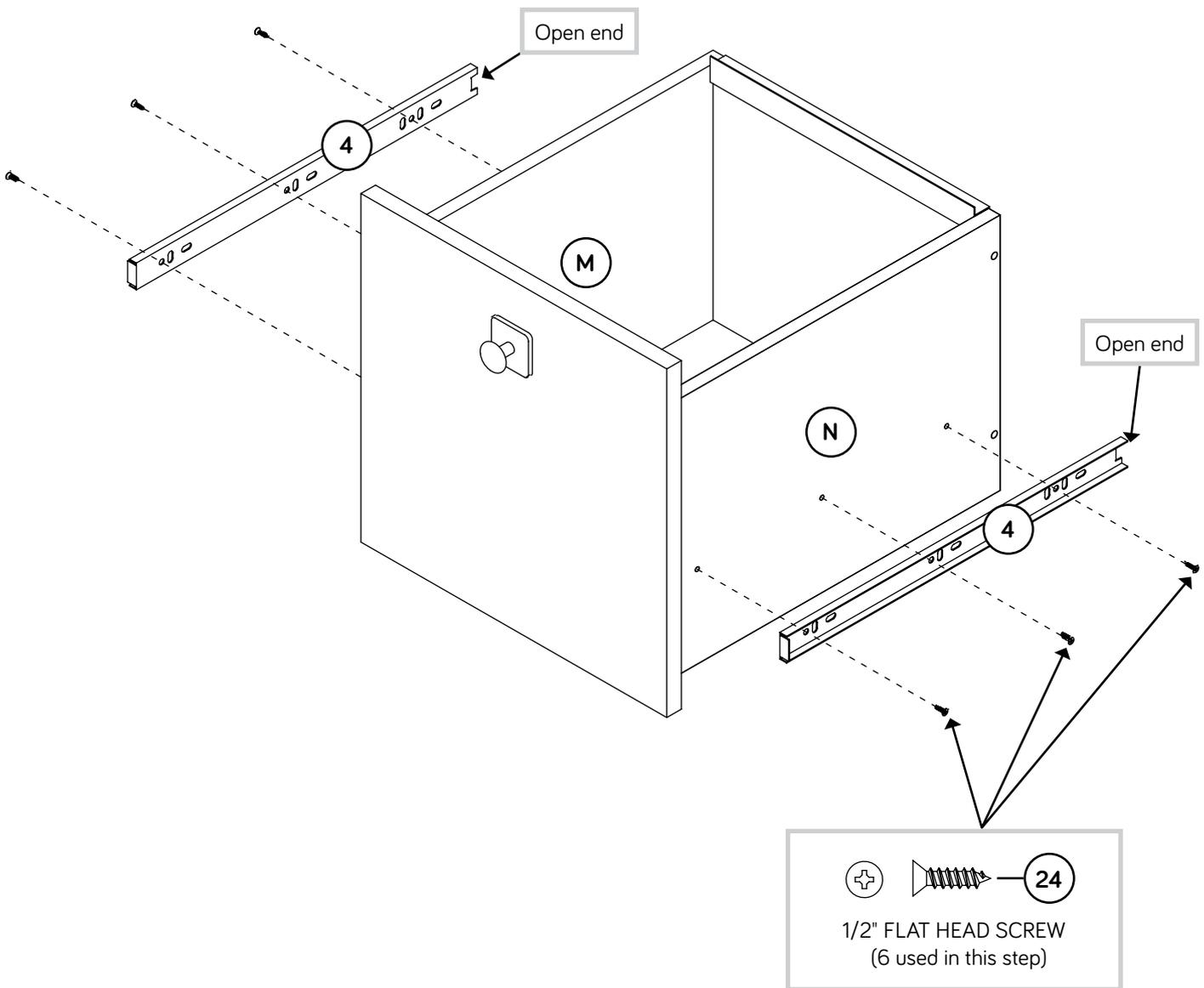
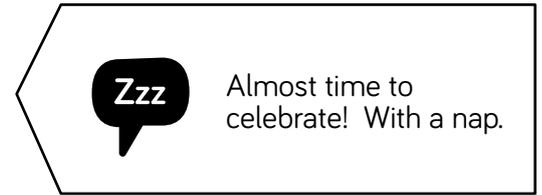
- ✚ Insert four THIN WOOD DOWELS (8) into the LARGE DRAWER SIDES (M and N).
- ✚ Fasten the LARGE DRAWER FRONT (L) to the DRAWER BOX FRONT (P). Use four 1" PAN HEAD SCREWS (20).



Step 20

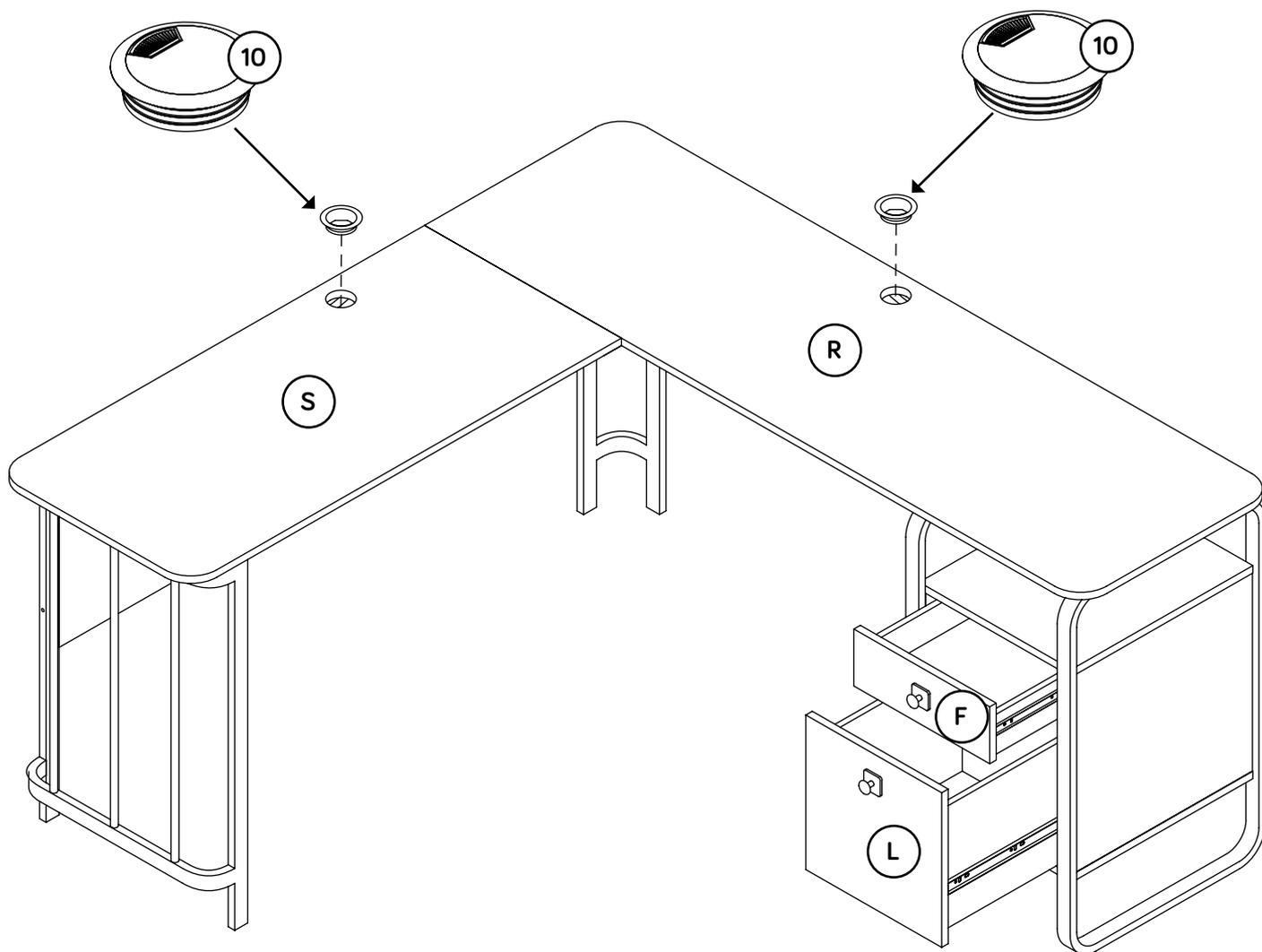
Fasten the WIDE EXTENSION SLIDES (4) to the LARGE DRAWER SIDES (M and N). Use six 1/2" FLAT HEAD SCREWS (24).

NOTE: Use the exact holes shown.



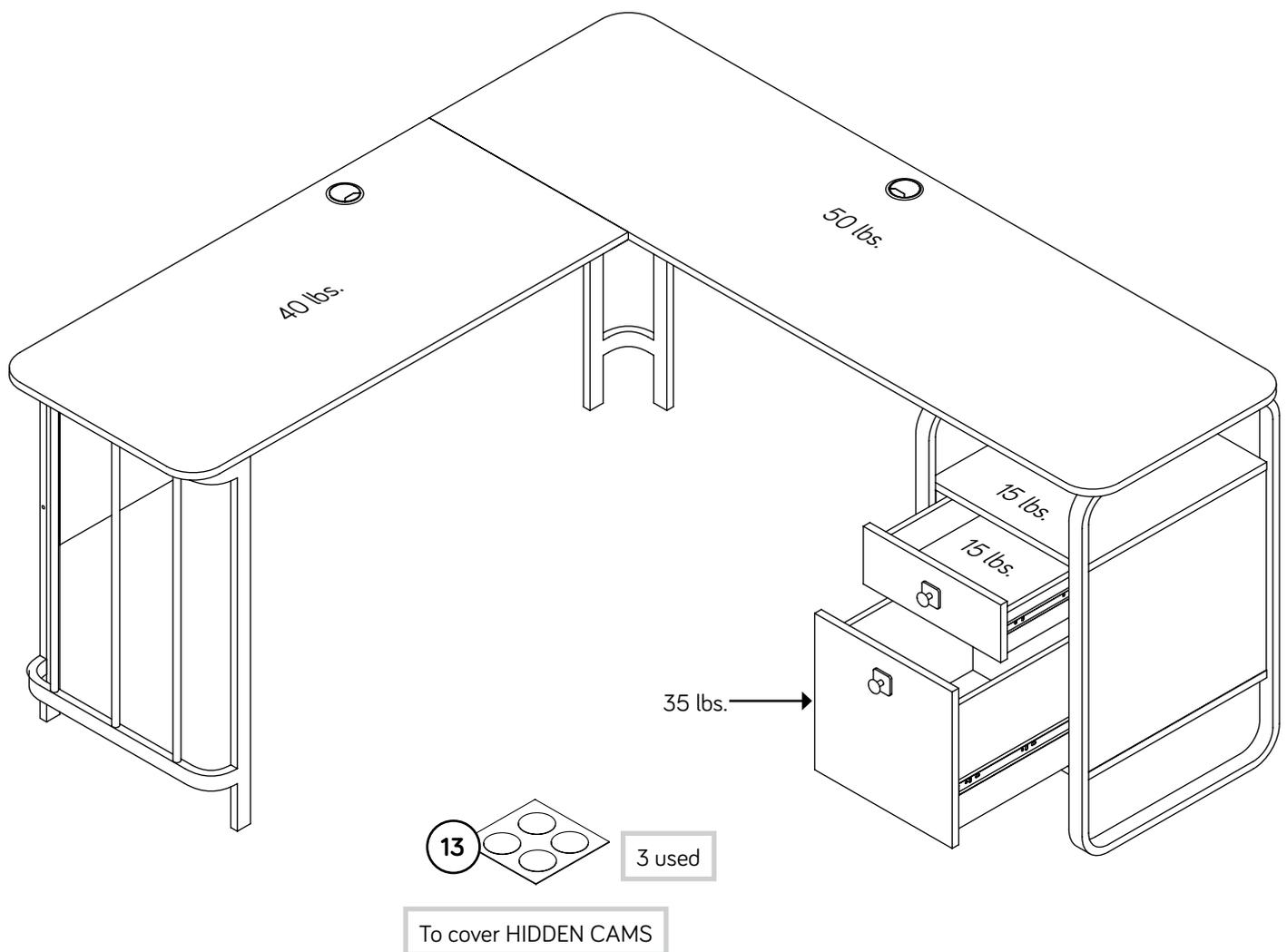
Step 21

- ✦ To insert a drawer into your unit, line up the EXTENSION SLIDES on the drawer with the EXTENSION RAILS on the unit and push the drawer into the unit until the drawer is fully inserted. The drawer will push in hard until it is all the way in, then it will slide in and out easier.
- ✦ Insert two GROMMETS WITH CAPS (10) into the large holes in the TOPS (R and S)



Step 22

- ✦ Peel APPLIQUES from the APPLIQUE CARDS (13) and stick them onto each visible HIDDEN CAM.
- ✦ NOTE: Please read the back pages of the instruction booklet for important safety information.
- ✦ This completes assembly. Clean with a damp cloth. Wipe dry.



⚠ WARNING

Please use your furniture correctly and safely. Improper use can cause safety hazards, or damage to your furniture or household items. *Carefully read the following chart.*

Look out for:	What can happen:	How to avoid the problem:
<ul style="list-style-type: none">• Overloaded shelves or drawers.• Improper loading can cause the product to be top-heavy.	<ul style="list-style-type: none">• Risk of injury.• Top-heavy furniture can tip over.• Overloaded shelves and drawers can break.	<ul style="list-style-type: none">• Never exceed the weight limits shown in the instructions.• Work from bottom to top when loading shelves and drawers. Place the heavier items on the lower shelves or in lower drawers.
<ul style="list-style-type: none">• Improperly moving furniture that is not designed and equipped with casters.	<ul style="list-style-type: none">• Furniture can tip over or break if improperly moved.• Physical injury. Furniture can be very heavy.• Breakage of tops - particularly with double pedestal furniture (drawers at both ends).	<ul style="list-style-type: none">• Unload shelves and drawers from top to bottom before moving the unit.• Do not push furniture, especially on a carpeted floor. Have a friend help you lift the item and set it in place.• Provide support to the center section of the top when lifting the furniture.
<ul style="list-style-type: none">• Placing TVs on furniture items that are not designed to support a television is hazardous.	<ul style="list-style-type: none">• Risk of injury or death. TVs can be very heavy. Plus the weight and location of the picture tube tends to make TVs unbalanced and prone to tipping forward.	<ul style="list-style-type: none">• This product is not designed to support a television.