Product ROLLERBALL CORROSIONDate: 09-15-2006INHIBITED INKRevision Date: 09-10-200734-62-B BLACK, 46-63-A2 BLUE, 36-20-B4 RED, 36-20-D3 GREEN

1 CHEMICAL PRODUCT AND COMPANY IDENTIFICATION PRODUCT NAME: ROLLERBALL CORROSION INHIBITED INK SUPPLIER: SHANGHAI NATIONAL INK Name: SHANGHAI NATIONAL INK Address: NO. 38 LANE 451 MAO JIA RD.

NO. 38 LANE 451 MAO JIA RD. LUODIAN TOWN, BAOSHAN DISTRICT SHANGHAI, 201908 P.R.C. Telephone number: 86-21-66864551

Recommended use: Writing pens and markers containing less than 3 grams of ink.

2 **COMPOSITION / INFORMATION ON INGREDIENTS** PREPARATION:

Chemical nature: Components contributing to th	Mixture based on water, g	glycols and organic dyes
hazard:	Ethylene Glycol	Weight: 35 - 50%
	(CAS# 107-21-1)	C C
Hazardous constituents:	Ethylene Glycol	Weight: 35 - 50%
	(CAS# 107-21-1)	-
Hazard Codes: Xi- Irritant, Xr	n- Harmful	

3 HAZARDS IDENTIFICATION

MOST IMPORTANT HAZARDS:		
Contains hazardous substances(s) for the environment		
Non-Flammable Waterbased Ink		
Burning and thermal decomposition may form toxic by products		
According to European regulations, this product supplied as a bulk liquid is classified as: Xi- IRRITANT		
Xn- HARMFUL		
In a usual writing situation, quantities of ink laid down or vapors emitted by the pen are normally too small to occasion significant exposure and cause adverse effects on the user's health.		

4	FIRST AID MEASURES	
	Inhalation:	Move the affected person away from the contaminated area and into the fresh air
	Skin contact:	Immediately wash and rinse with plenty of water
	Eye contact:	Rinse immediately and thoroughly, pulling the eyelids well away from the eye (15 min. minimum) Always refer to an eye specialist, even if there are no immediate symptoms.
	Ingestion:	Never attempt to induce vomiting Call a doctor immediately

5 FIRE FIGHTING MEASURES

Suitable extinguishing media:	Carbon dioxide (CO2)
	Foam
	Powders
Not suitable extinguishing media:	None to our knowledge. If there is a fire close by,
	using suitable extinguishing agents
Specific hazards:	During combustion:
	Toxic Vapors may be released if product is heated to
	dryness.
Specific fire fighting methods:	Do not attempt to fight the fire without suitable
	protective equipment may intervene
Protection of fire-fighters:	Self-contained breathing apparatus
	Complete protective clothing

6 ACCIDENTAL RELEASE MEASURES

Personal precautions:	Avoid contact with skin and eyes Do not breathe vapours Do not smoke
Environmental precautions: Methods for cleaning up:	Do not discharge into drains and rivers
-Neutralization:	Absorb spillage with: - inert absorbent material - earth or sand
-Cleaning/decontamination:	Wash non-recoverable remainder with large amounts of water
-Disposal:	Dispose of contaminated materials in accordance with current regulations

7	HANDLING AND STORAGE HANDLING	
	Technical measures:	Vapour extraction at source
		Material and equipment suitable for use with
		Strongly colored water based liquids.
	Precautions:	Avoid any direct contact with the product
		Work in a well-ventilated area
		Smoking is forbidden
		Avoid the build-up of electrostatic charge
	STORAGE	
	Technical measures:	The floor of the depot must be impermeable, non- combustible and designed to form a basin, in order that stored liquids should not, under any circumstances, be released outside
	Storage conditions:	· · · · · · · · · · · · · · · · · · ·
	-Recommended:	Store: - in a cool, well-ventilated area - the container tightly closed - away from any source of ignition
	Incompatible materials: Packaging materials:	Strong oxidizing agents
	- Not suitable:	Can cause some metals to rust

8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering measures:	Ensure good ventilation of the work station
	Extraction to remove vapours at their source
Occupational exposure limits:	-
- France:	Ethylene Glycol
Personal protective equipment:	
- Respiratory protection:	In the event of insufficient ventilation:
	Suitable breathing apparatus
- Hand protection:	Impermeable protective gloves
- Eye protection:	Safety spectacles
- Skin and body protection:	Suitable clothing
Collective emergency equipment:	Eye fountain
	Safety shower
Hygiene measures:	Do not drink, eat or smoke in the workplace

9 PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Colour:	Black, Red, Blue or Green
Odour:	watery slightly sour smell
pH:	7.0-8.3
Flammability characteristics:	non-flammable water based ink
- Flash point:	111°C for ethylene glycol in this product
- Auto-ignition temperature:	398°C for ethylene glycol in this product
Explosive limits in air:	

Vapour density (air=1): Solubility: - In water: - In organic solvents: greater than 1

Miscible (in all proportions) Miscible (in all proportions) with:

10 PHYSICAL AND CHEMICAL PROPERTIES

Stability:

Stable at ambient temperature and under normal conditions of use

Hazardous reactions: - Conditions to avoid:

Materials to avoid:Hazardous decomposition products:

May ignite on heating to dryness when all water is evaporated

- Strong oxidizing agents

On combustion or on thermal decomposition (pyrolysis) releases: Carbon oxides (CO, CO2)

11 TOXICOLOGICAL INFORMATION

Acute toxicity:	Vapours may cause drowsiness and dizziness
Acute symptoms:	On ingestion:
	Nausea
	Vomiting
	Central Nervous System depressant
	On inhalation:
	Dizziness
	Headaches
Local effects:	At high concentrations, the vapours can be
	irritating to the eyes, nose and throat
	Repeated or prolonged contract may cause slight
	irritation to the skin
	Eye contact:
	May cause severe ocular lesions
Further information:	Above information is for the ink. The ink will be contained in the fibrous reservoir of a small capacity marker containing 3 grams or less which will limit considerably the exposure possibilities for the user.
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12 ECOLOGICAL INFORMATION

Product as is: Avoid discharge

ECOTOXICITY:

Avoid discharge of the product as is into the environment

Effects on the aquatic environment: Ethylene Glycol May cause adverse effects to the aquatic

environment.

13 DISPOSAL CONSIDERATIONS

WASTE FROM PRODUCT: Destruction/Disposal:

Dispose of in accordance with relevant local regulations

CONTAMINATED PACKAGING:

Destruction/disposal: NOTE: Destroy at an authorized site The user's attention is drawn to the possible existence of specific European, national or local regulations regarding disposal

14 TRANSPORT INFORMATION

INTERNATIONAL REGULATIONS: Land transportation: - Rail/road (RID/ADR): UN Number: Class: Classification code: Packaging group: Labeling: Hazard identification number: UN Number: - Sea (IMO/IMDG): Class. Classification code: Packaging group: Labeling: Hazard identification number - Air (ICAO-IATA): UN Number: Class: Classification code: Packaging group: Labeling: Hazard identification number Further information: Prescriptions on the transport of dangerous goods apply to the bulk ink only. They don't apply to the marker.

15 **REGULATORY INFORMATION**

EC LABELING: N

Marker: not applicable Ink: Mandatory labeling (self-classification) of hazardous preparations: applicable.

Xn -HARMFUL
R 22: Harmful if swallowed
R 36: Irritating to eyes
S2 Keep out of reach of children
S 26: In case of contact with eyes, rinse
immediately with plenty of water and seek medical advice
S 37: Wear suitable gloves (to protect hands
from staining)
S46 If swallowed, seek medical advice
immediately and show this container or label.
Maladies professionnelles (tableaux (x) n° 84) concerné
The regulatory information given above only
indicate the principal regulations specifically applicable to the product described in the
MSDS
The cited basic community texts are being
updated and transcribed in national law
Refer to all applicable international, national
and local regulations or provisions
The user's attention is drawn to the possible
existence of additional provisions which
complete these regulations
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16 OTHER INFORMATION

Restrictions on use:	This product must not be used for other
Safety data sheet established by: Revised by :	applications than mentioned in §1 Dr. Ben Fabian, Technical Director Bruce Gindelberger, Shanghai National Ink
	Bruce Sinderberger, Shunghur Nutionar Ink

This sheet completes the technical sheets but it does not replace them. The information given is based on our knowledge of this product, at the time pf publication. It is given in good faith. The attention of the user is drawn to the risks possibly incurred by using the product for any other purpose than that for which it was intended.

This does not in any way excuse the user from knowing and applying all the regulations governing his activity. It is the sole responsibility of the user to take all precautions required in handling the product.

The mandatory regulations mentioned are only intended to help the user to fulfill his obligations regarding the use of hazardous products.

This listing must not be considered exhaustive. It does not exonerate the user from ensuring that other legal obligations than those mentioned do not exist, relating to the use and storage of the product for which he solely is responsible.

Note: The supplying of a material safety data sheet is not mandatory for manufactured articles which contain dangerous substances or preparations, when these latter's are packaged so that they do not present any danger for the user.