

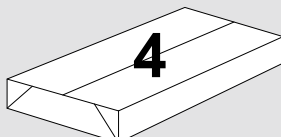
# Anson - Executive Desk & Return

## AN-RET

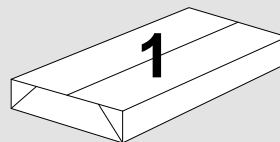


### ASSEMBLY INSTRUCTIONS

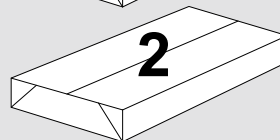
Anson  
Executive Desk & Return



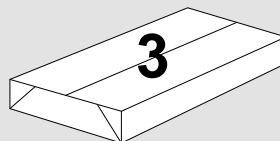
Pack 4:  
1x Modesty  
Panel Pack



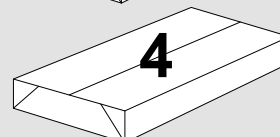
Pack 1:  
1x Top Pack



Pack 2:  
1x 1000d Leg  
Pack

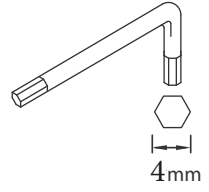
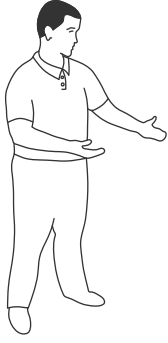


Pack 3:  
1x 800d Support  
Pack

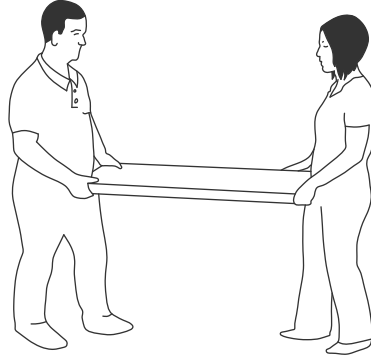
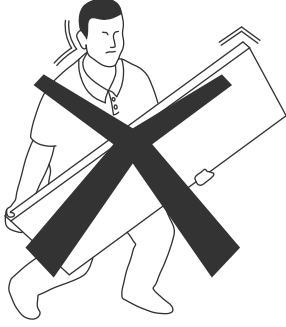


Pack 5:  
1x Return Unit

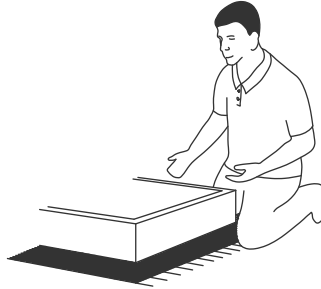
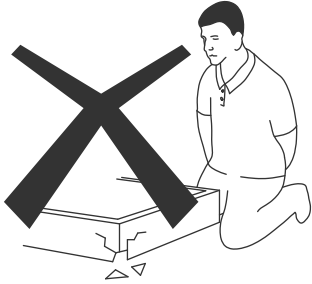
TOOLS REQUIRED  
FOR ASSEMBLY



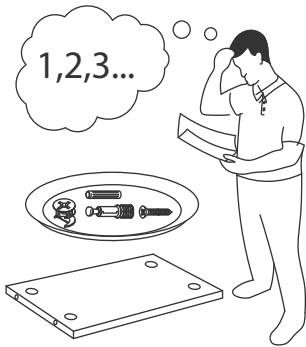
DONT STRUGGLE  
2 MAN LIFT



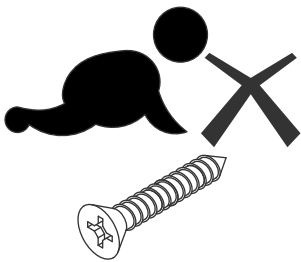
ALWAYS HANDLE  
ITEMS WITH CARE



IF UNSURE CALL  
FOR ASSISTANCE

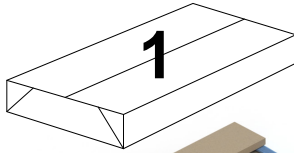


KEEP FITTINGS AWAY  
FROM CHILDREN

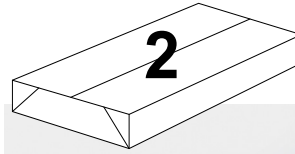




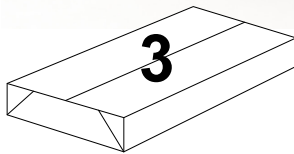
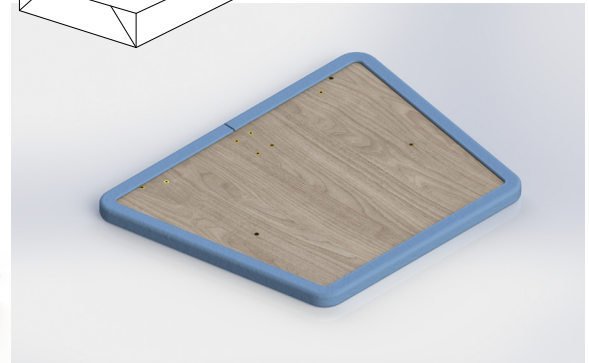
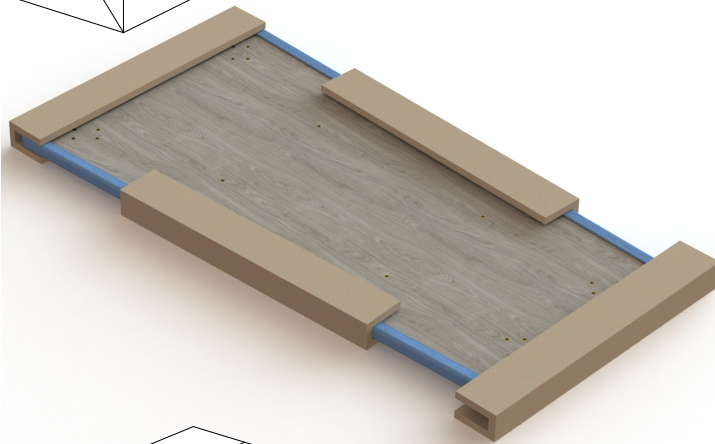
Please check that you have all the parts



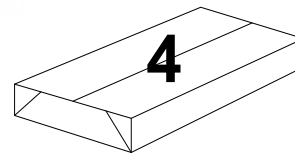
**PACK 1:**  
2 x Top Pack



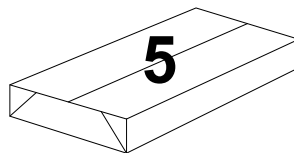
**PACK 2:**  
1 x 1000 Leg Pack



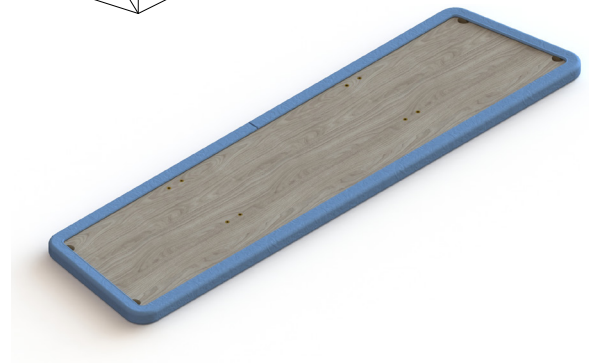
**PACK 3:**  
1 x Support Panel Pack



**PACK 4:**  
1 x Modesty Panel



**PACK 5:**  
1 x Return Unit



Please check that you have all the fittings

### FITTINGS SUPPLIED



Connector Bolt - M6

Size 20mm **PCS 34**



CAM Fixture

Size 40mm **PCS 3**



Leg Fixing Bracket

Size 25 x 80mm **PCS 6**



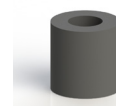
Pin Fixture - M6

Size 8mm x 30mm **PCS 3**



Top Fixing Bracket

Size 200 x 200mm **PCS 2**



Spacer

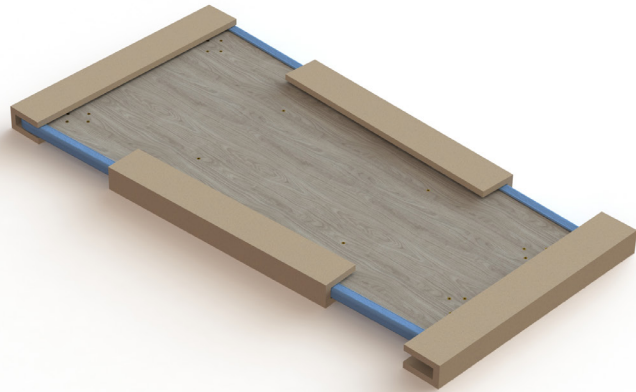
Size 20 x 20mm **PCS 3**

# ANSON EXEC DESK & RETURN ASSEMBLY

## 1

### Step 1

Unpack your new Anson executive desk and please recycle all packaging.



## 2

### Step 2

Locate and attach the pins as shown and tighten turning clockwise.



## 3

### Step 3

Locate the brackets to the fixing holes and attach using the M6 x 20mm bolts as shown.



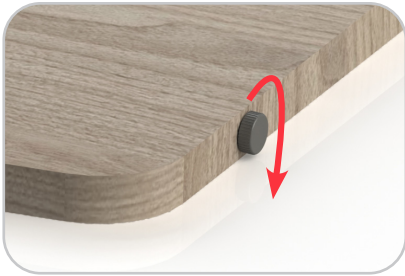


# ANSON EXEC DESK & RETURN ASSEMBLY

## 4

### Step 4

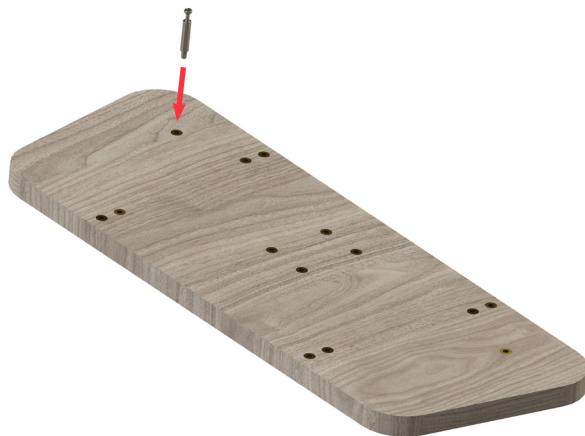
Locate the adjustable feet as shown turning clockwise to tighten (anti-clockwise to adjust).



## 5

### Step 5

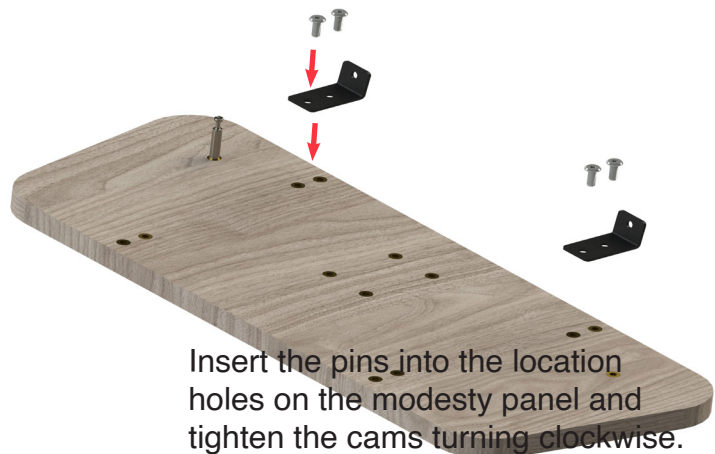
Locate and attach the pins as shown and tighten turning clockwise.



## 6

### Step 6

Locate the brackets to the fixing holes and attach using the M6 x 20mm bolts as shown.



Insert the pins into the location holes on the modesty panel and tighten the cams turning clockwise.

# ANSON EXEC DESK & RETURN ASSEMBLY

## 7

### Step 7

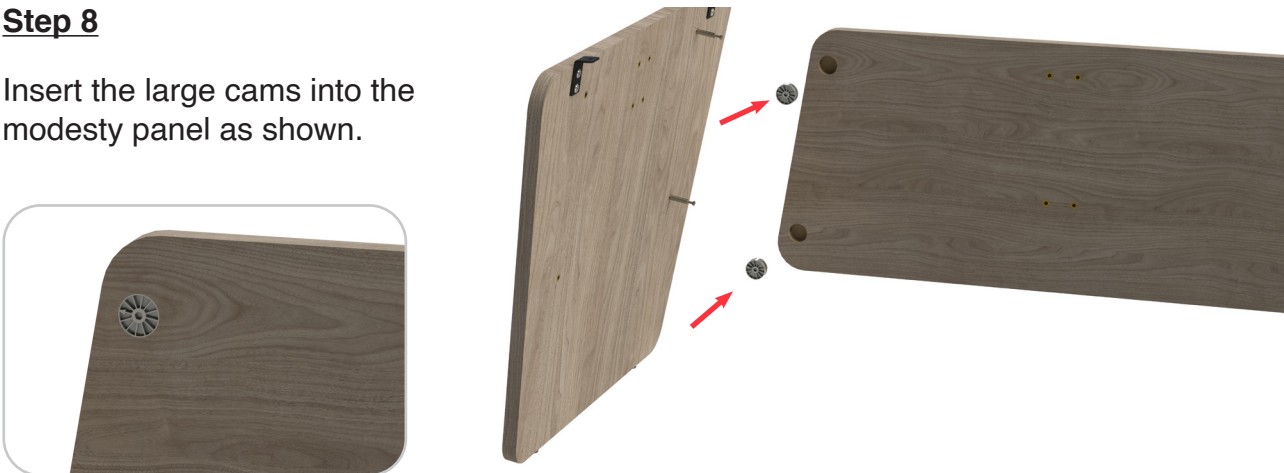
Locate the brackets to the fixing holes and attach using the M6 x 20mm bolts as shown.



## 8

### Step 8

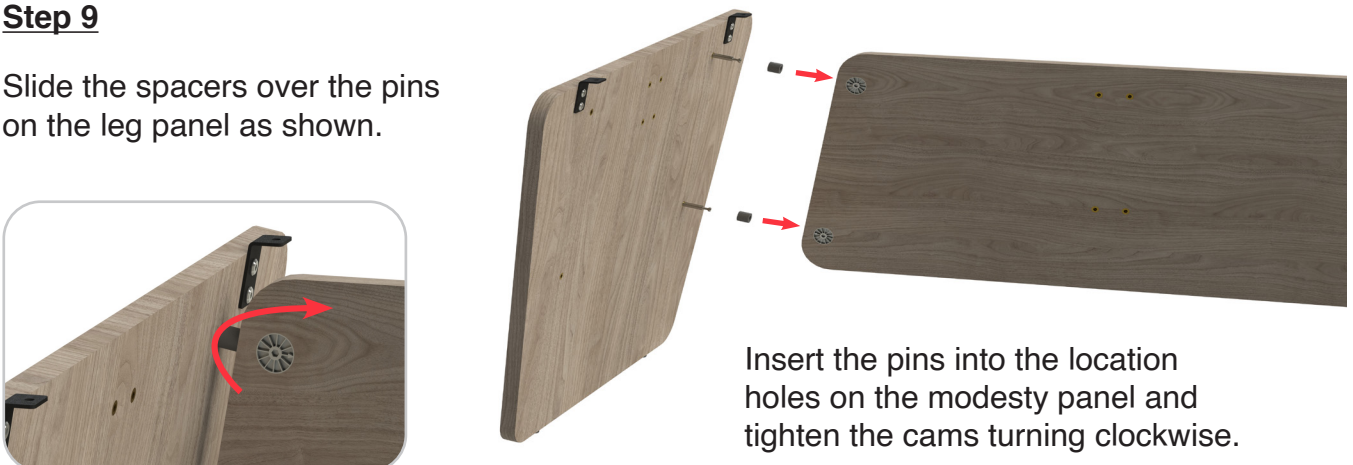
Insert the large cams into the modesty panel as shown.



## 9

### Step 9

Slide the spacers over the pins on the leg panel as shown.



# ANSON EXEC DESK & RETURN ASSEMBLY

## 10

### Step 10

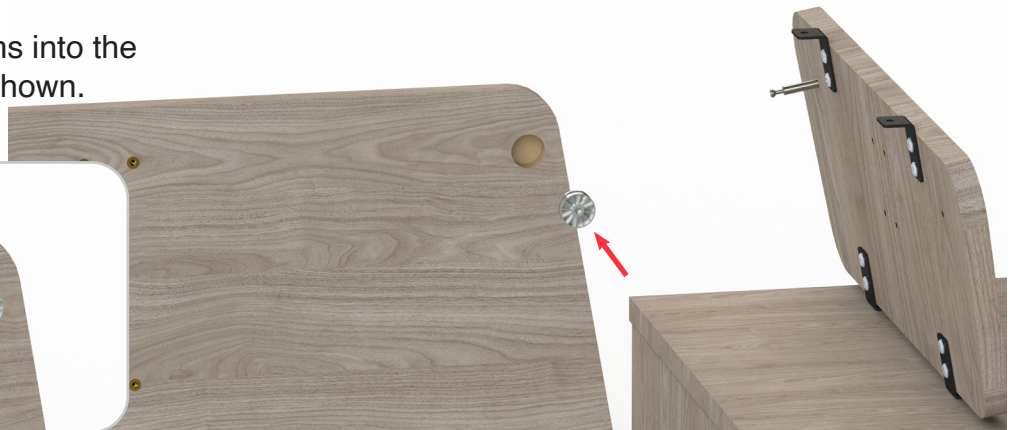
Locate the support panel as shown turning clockwise to tighten (anti-clockwise to adjust).



## 11

### Step 11

Insert the large cams into the modesty panel as shown.



## 12

### Step 12

Slide the spacers over the pins on the support panel as shown.

Insert the pins into the location holes on the modesty panel and tighten the cams turning clockwise.





# ANSON EXEC DESK & RETURN ASSEMBLY

## 13

### Step 13

Locate and attach the rail aligning the holes located as shown using the M6 x 20mm bolts and tighten.



## 14

### Step 14

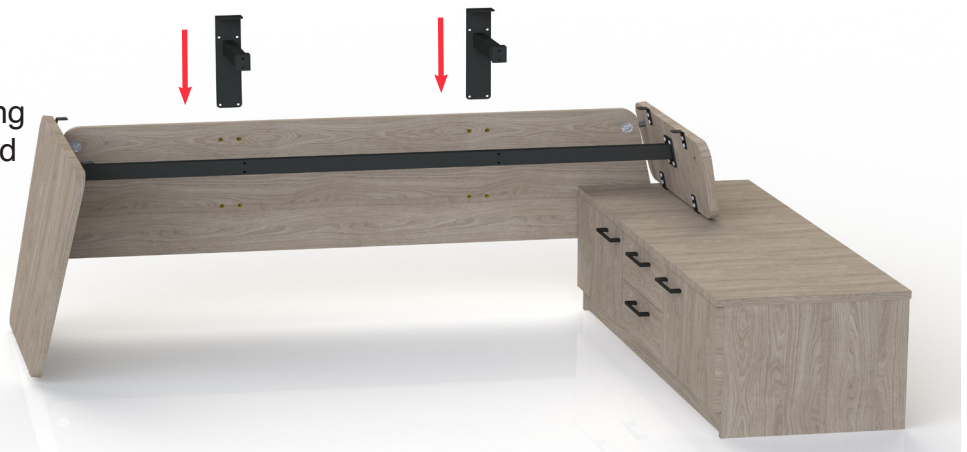
Locate and attach the rail aligning the holes located as shown using the M6 x 20mm bolts and tighten.



## 15

### Step 15

Locate the modesty panel support brackets to the fixing holes located on the rail and the modesty panel.



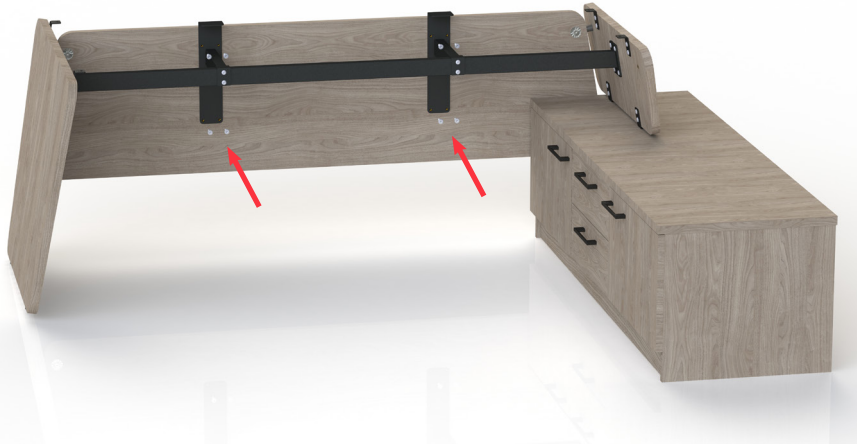
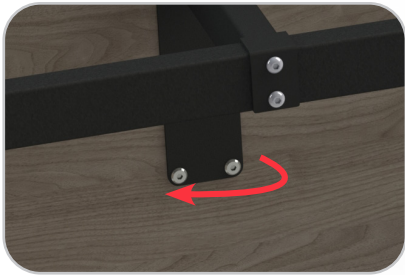


# ANSON EXEC DESK & RETURN ASSEMBLY

## 16

### Step 16

Affix the brackets as shown using the M6 x 20mm bolts.



## 17

### Step 17

Locate and attach the top panel aligning the holes on the underside of the top to the fixing brackets on the legs and modesty panel.



## 18

### Step 18

Affix the brackets to the top panel using the M6 x 20mm bolts as shown.

